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Session: Low Energy Ion Beam Facilities & PIE Activities in Japan

Ion Beam Facilities in Japan (TIARA/DuET/HIT)

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(TIARA/DuET/HIT)**

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1. Research Background

■ Merit of Low Energy Multiple-Ion Beam Experiment:

(1) Higher dpa rate (about 5 dpa/h)

(2) No radioactivity

(3) Relatively low cost operation

(4) He/dpa and H/dpa can be controlled for the purpose



1. Research Background

- Irradiation hardening can be estimated from microstructural analysis.

Tensile Properties

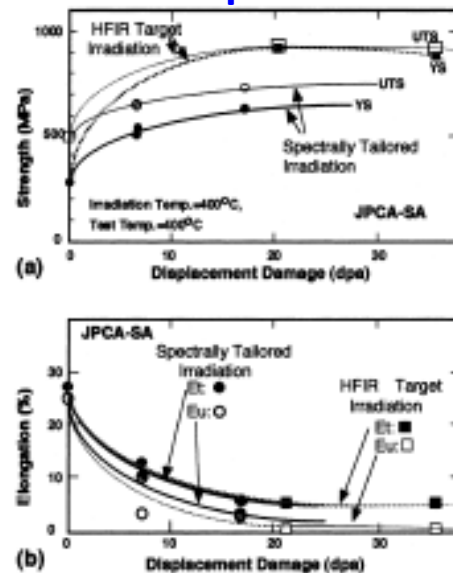


Fig. 1. (a) Yield and ultimate tensile strengths and (b) uniform and total elongations as a function of displacement damage for JPCA-SA steels irradiated at 400°C in the ST ORR/HFIR and the HFIR target capsules.

TEM images

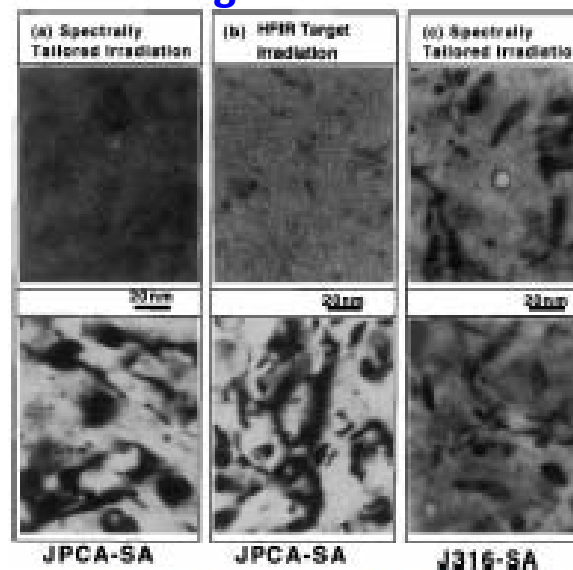


Fig. 2. Microstructures formed at 400°C in: (a) JPCA-SA, (b) J316-SA steels irradiated in the ST ORR/HFIR capsules, and (c) JPCA-SA steel irradiated in the HFIR target capsule.

Radiation hardening estimated from Microstructures

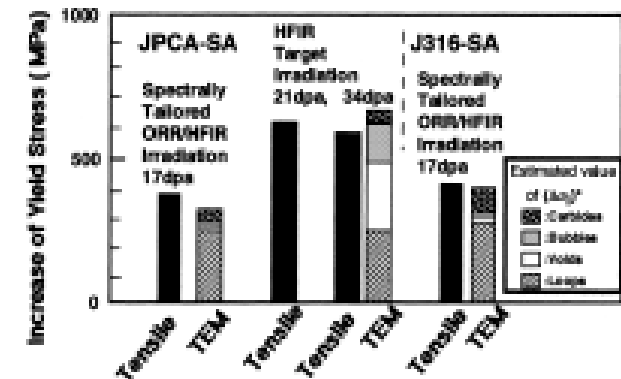


Fig. 3. Comparison of increase of yield strength obtained from tensile tests and the values evaluated from the microstructures in the JPCA-SA and J316-SA steels irradiated at 400°C in the ST ORR/HFIR and the HFIR target capsules.

$$\Delta\sigma_1 = M\alpha_{\text{sub}}(N_1d_1)^{1/2},$$

$$(\Delta\sigma_{\text{loop}})^* = (\Delta\sigma_{\text{loop}})^2 / \Delta\sigma_{\text{YS}}.$$

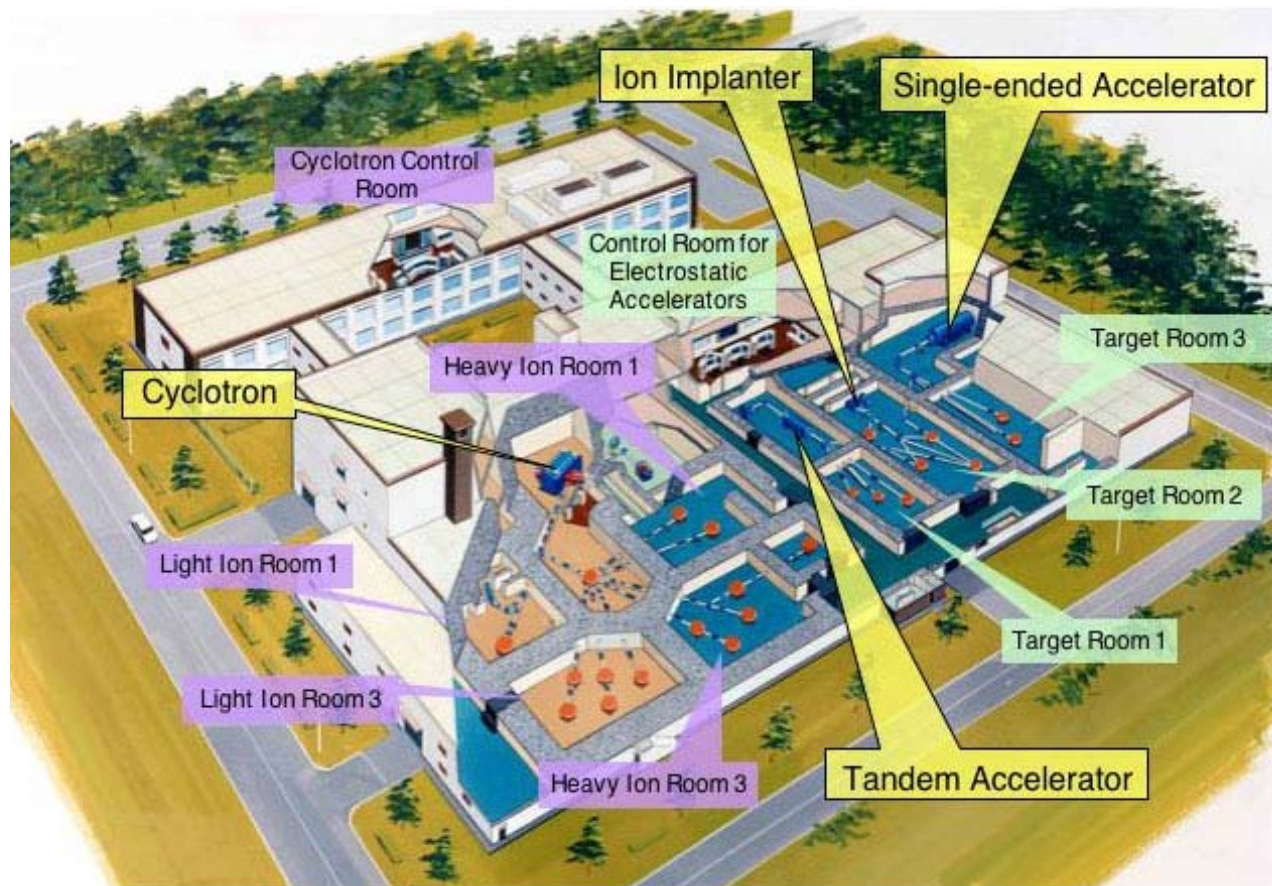
E. Wakai, et al.,

Journal of Nuclear Materials 283–287 (2000) 433–439



2. Introduction of Ion Beam Facilities in Japan(TIARA/DuET/HIT)

■ Triple Ion Irradiation Facility of JAEA (QST at present) Takasaki city, Gunma-prefecture, Japan



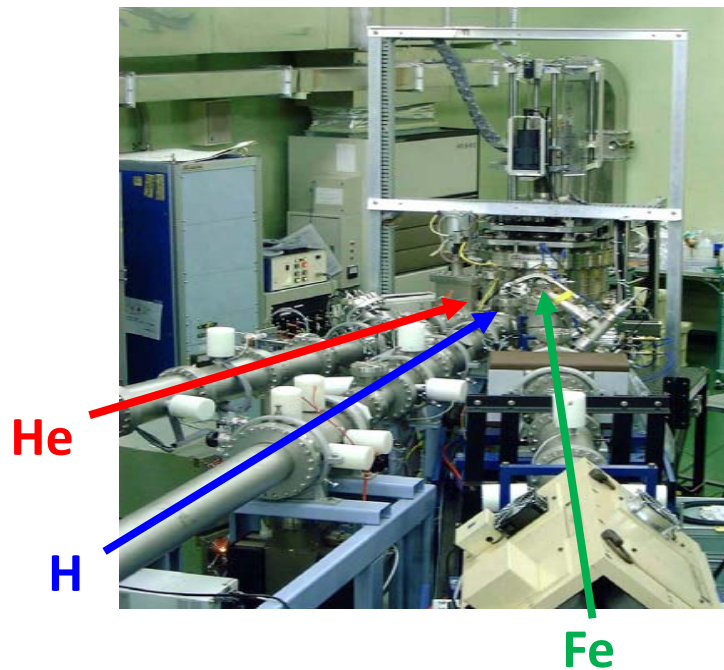
4種類の加速器で得られる主なビーム性能

加速器	加速粒子	エネルギー (MeV)	加速器の特徴
サイクロトロン	陽子	5~90	AVF型 (Azimuthally Varying Field) K値110
	ヘリウム	10~110	
	アルゴン	94~990	
	クリプトン	200~1030	
	キセノン	300~930	
タンデム加速器	金	440~460	ターミナル電圧 0.4~3 MV
	陽子	0.8~6	
	炭素	0.8~18	
	ニッケル	0.8~18	
シングルエンド加速器	金	0.8~21	ターミナル電圧 0.4~3 MV
	陽子	0.4~3	
	重陽子	0.4~3	
	ヘリウム	0.4~3	
イオン注入装置	電子	0.4~3	ターミナル電圧 10~400 kV
	陽子	0.02~0.4	
	アルゴン	0.02~1.2	
	銀	0.02~1.2	

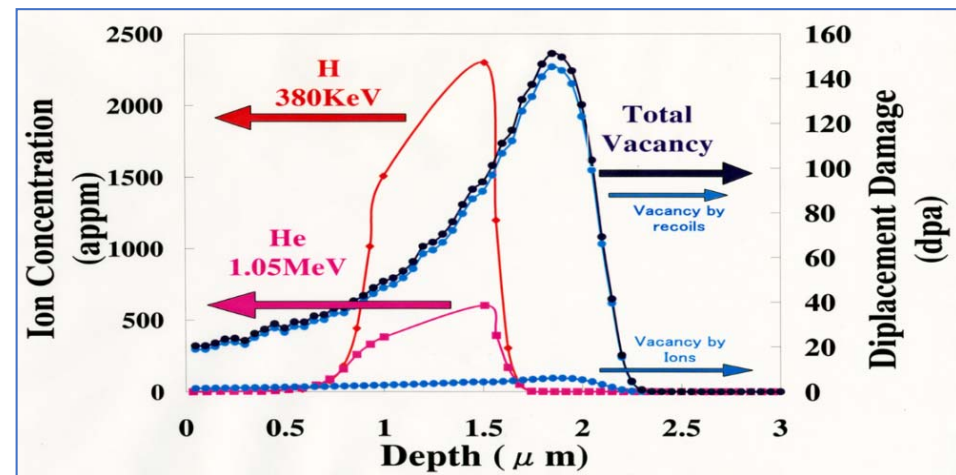
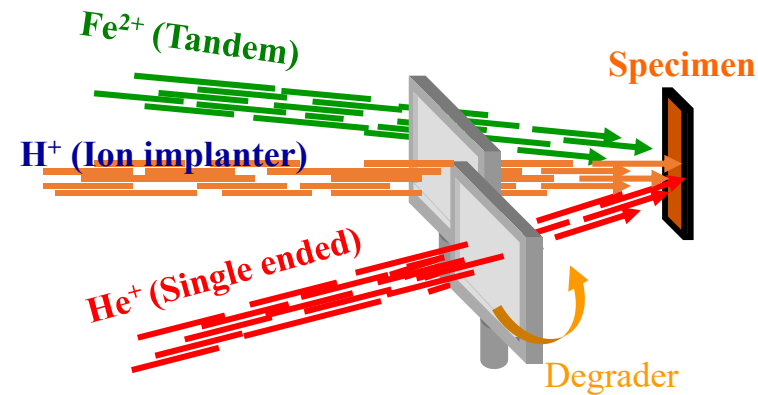


2. Introduction of Ion Beam Facilities in Japan(TIARA/DuET/HIT)

■ Triple Ion Irradiation Facility of JAEA (QST at present)



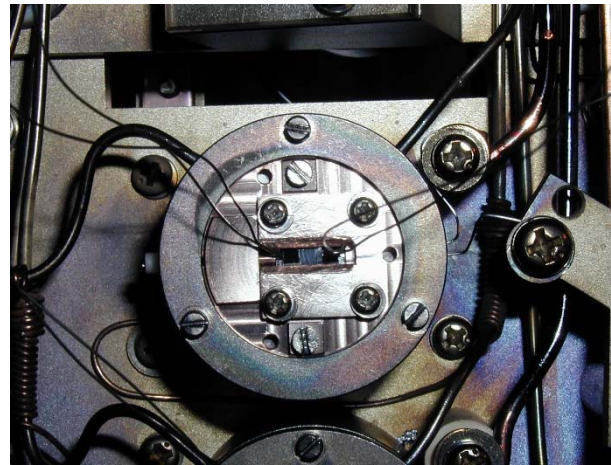
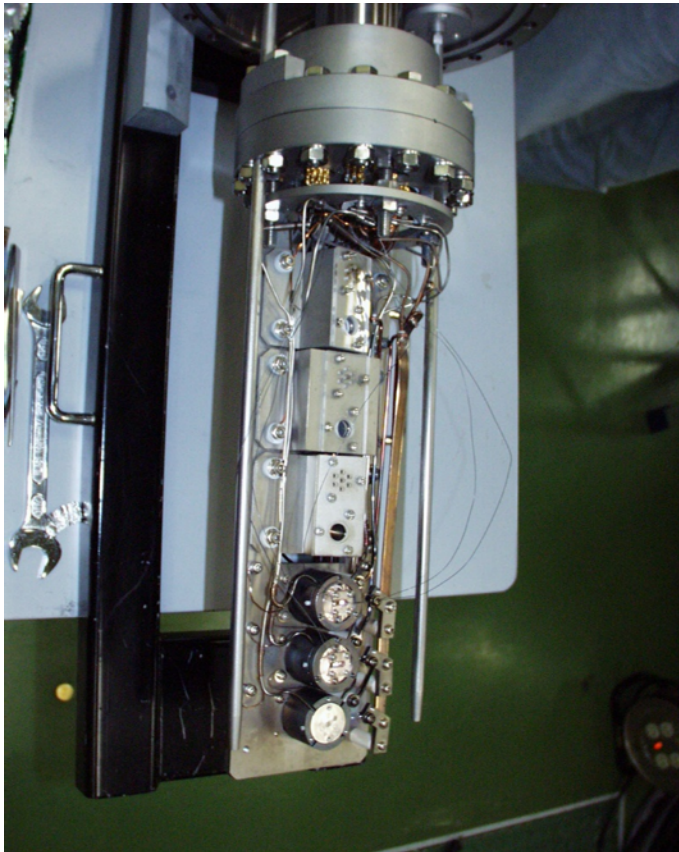
10.5 MeV Fe^{2+} ,
1.05 MeV- He^+ ,
0.38 MeV- H^+

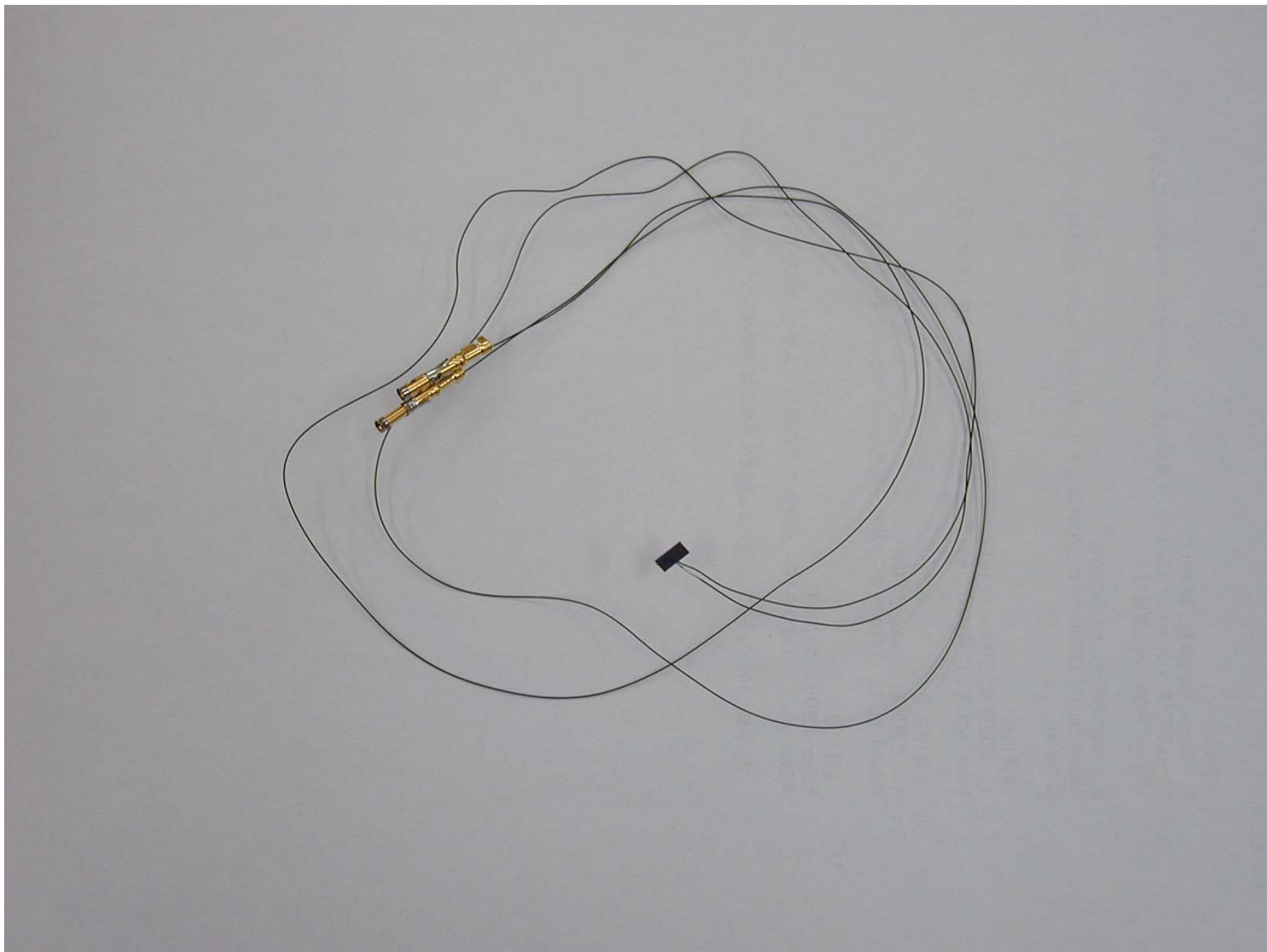




2. Introduction of Ion Beam Facilities in Japan(TIARA/DuET/HIT)

■ Triple Ion Irradiation Facility of JAEA (QST at present)







2. Introduction of Ion Beam Facilities in Japan(TIARA/DuET/HIT)

■ DuET Facility of Kyoto Univ.



Two beam lines such as Fe ion beam and He ion beam



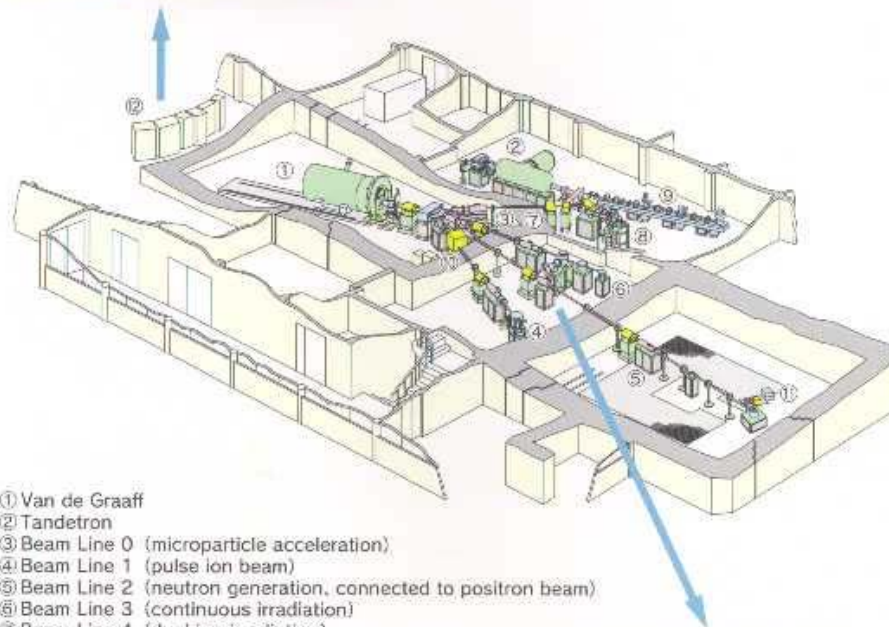
2. Introduction of Ion Beam Facilities in Japan(TIARA/DuET/HIT)

■ HIT Facility of Univ. of Tokyo (Tokai-mura, Ibaraki)

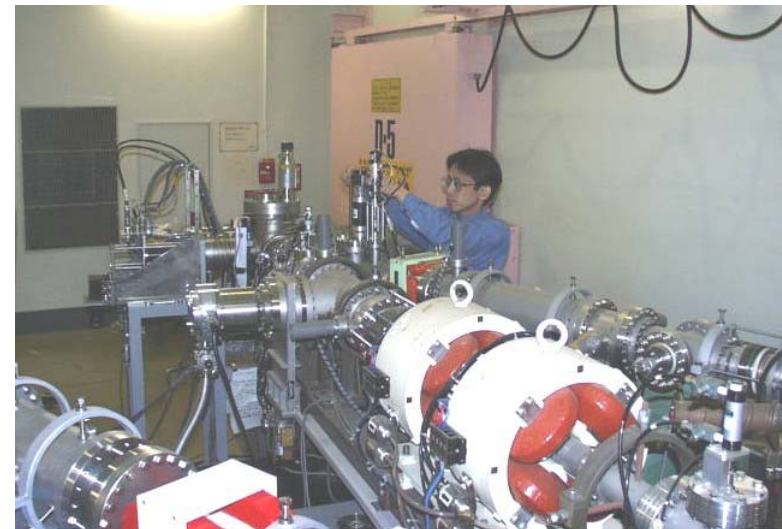


Features of HIT

1. Dual ion beam irradiation using two accelerators
2. Spatially leveled high flux irradiation by beam scanner
3. Pulse ion beam
4. Heavy ion microbeam of $\sim 1 \mu\text{m}$ in diameter
5. Microparticle acceleration to hypervelocity

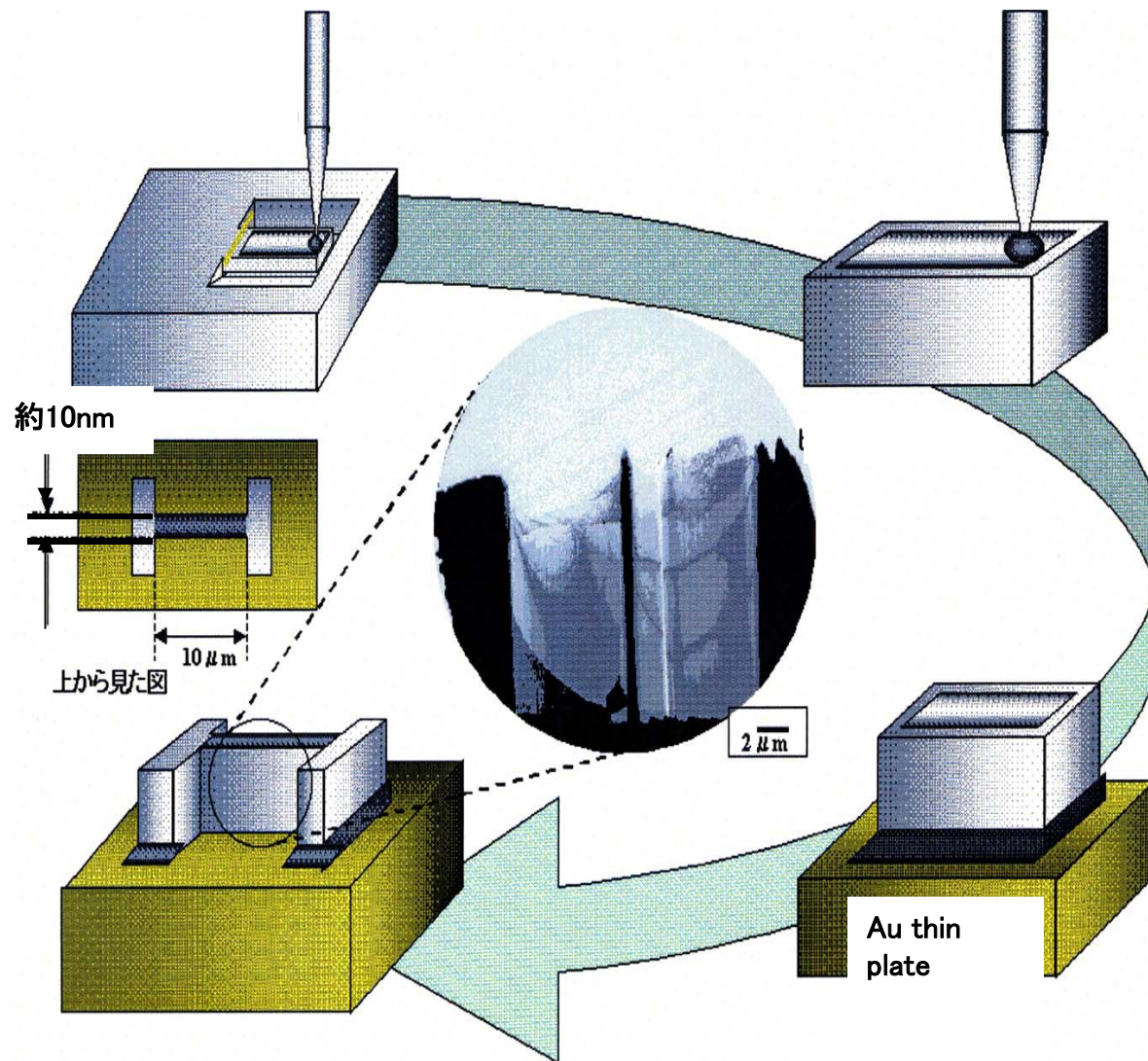


- ① Van de Graaff
- ② Tandatron
- ③ Beam Line 0 (microparticle acceleration)
- ④ Beam Line 1 (pulse ion beam)
- ⑤ Beam Line 2 (neutron generation, connected to positron beam)
- ⑥ Beam Line 3 (continuous irradiation)
- ⑦ Beam Line 4 (dual ion irradiation)
- ⑧ Beam Line 5 (heavy ion irradiation, dual ion irradiation)
- ⑨ Beam Line 6 (microbeam)
- ⑩ Pulse beam generator
- ⑪ Positron beam connected to Beam Line 2
- ⑫ Control room



3. Some Results

TEM Specimen prepared by Focused Ion Beam



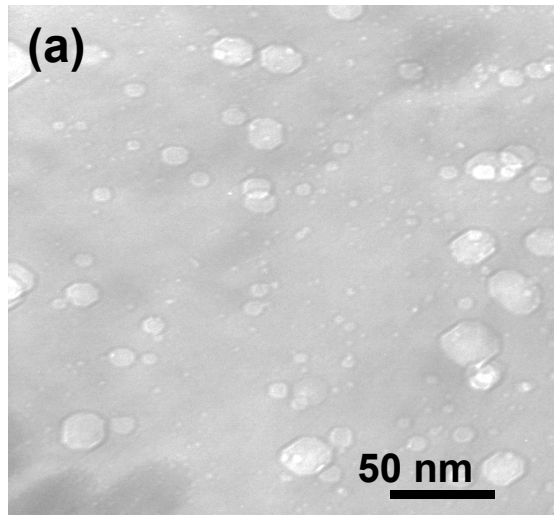
3. Some Results

Swelling of F82H under Dual or Triple Ion Irradiation

(10.5 MeV Fe²⁺, 1.05 MeV-He⁺, 0.38 MeV-H⁺)

Triple beams

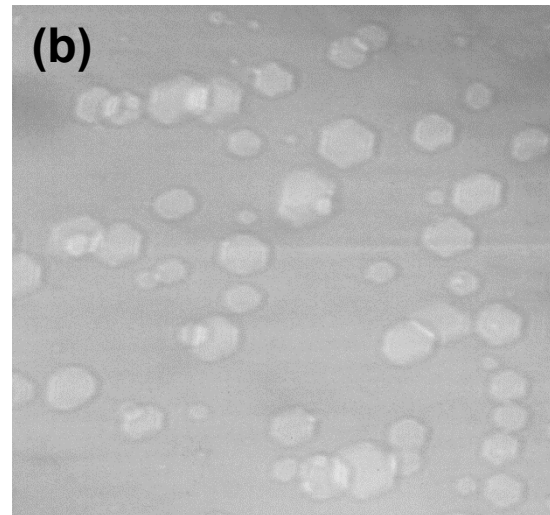
(100 appm-He/dpa, 500 appmH/dpa)



1.2%

Triple beams

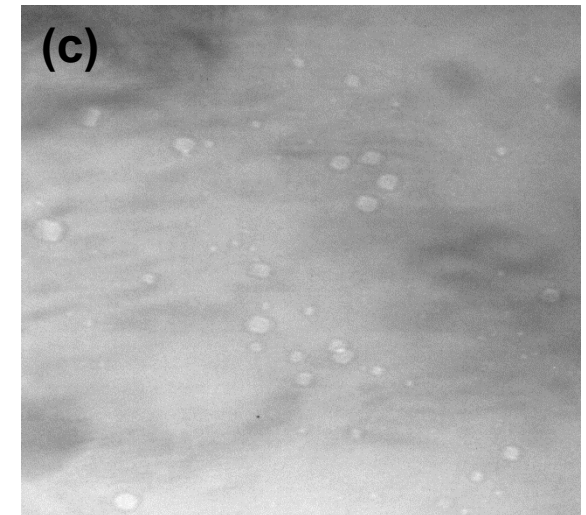
(10 appm-He/dpa, 40 appm-H/dpa)



3.2%

Dual beams

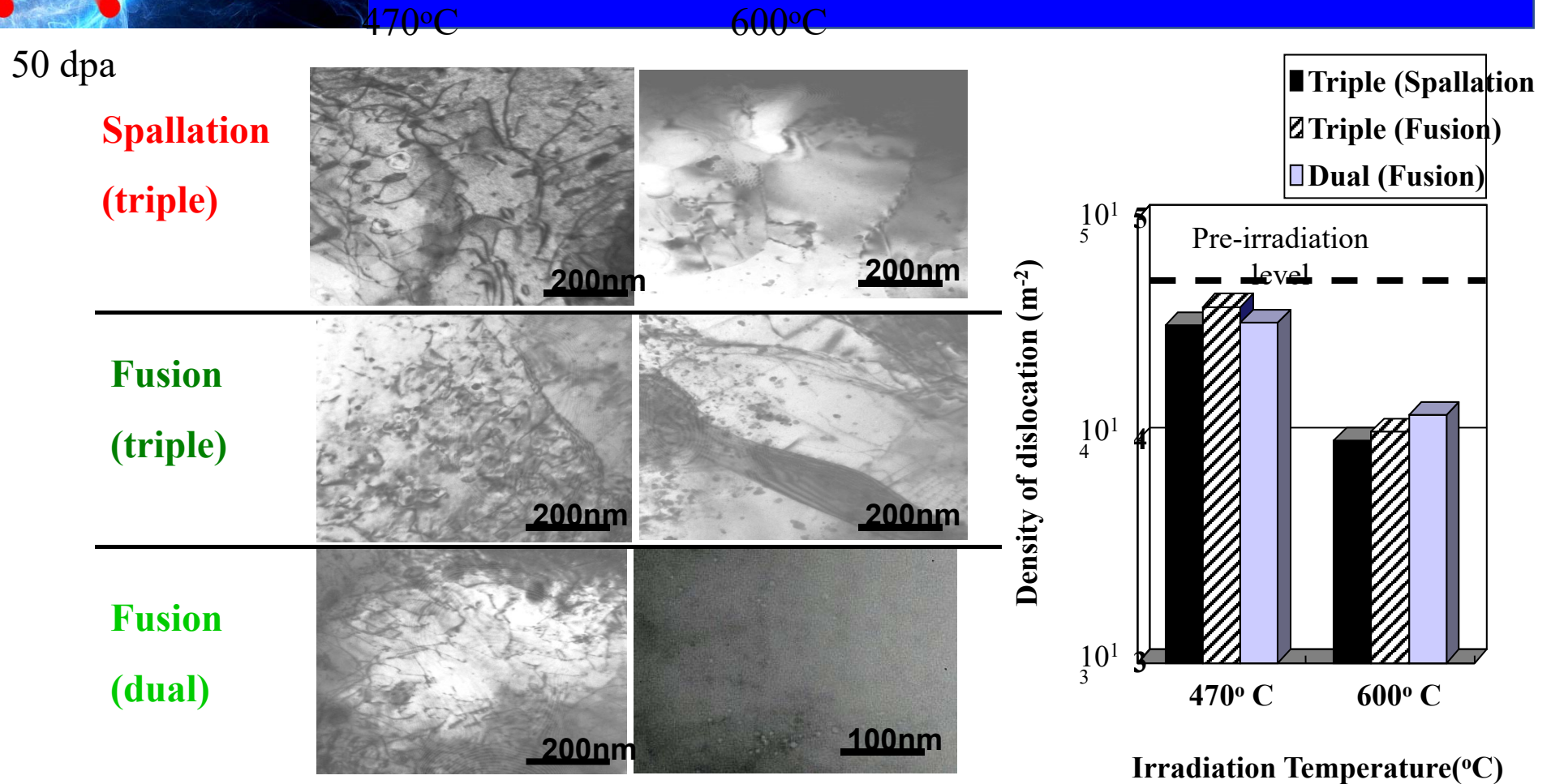
(10 appm-He/dpa)



0.08%

Cavities formed in F82H irradiated at 470°C to 50dpa at the depth of around 1 μm.

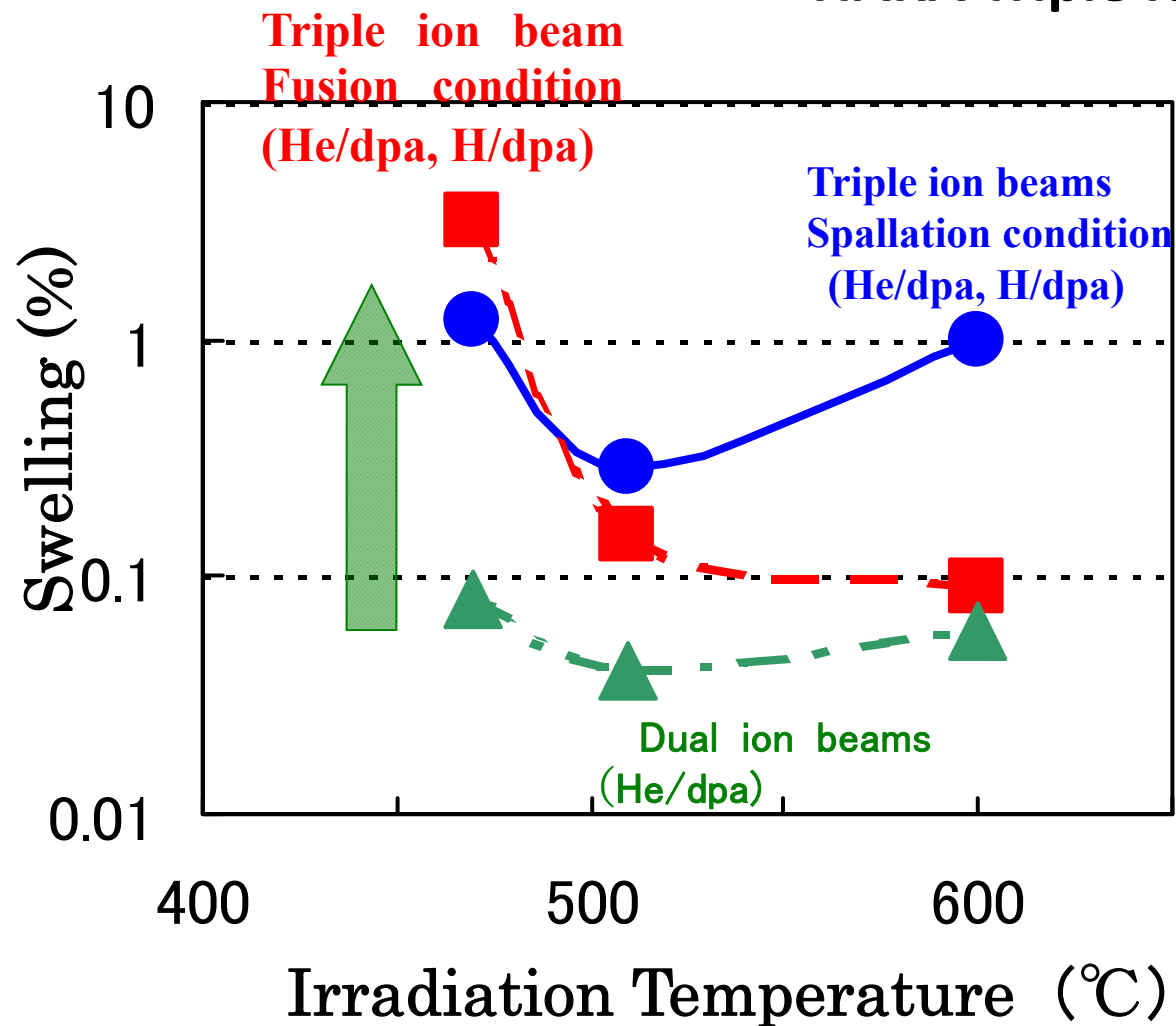
3. Some Results



Dislocation of F82H under Dual or Triple Ion Irradiation

3. Some Results

TIARA Triple Ion Beam Experiment

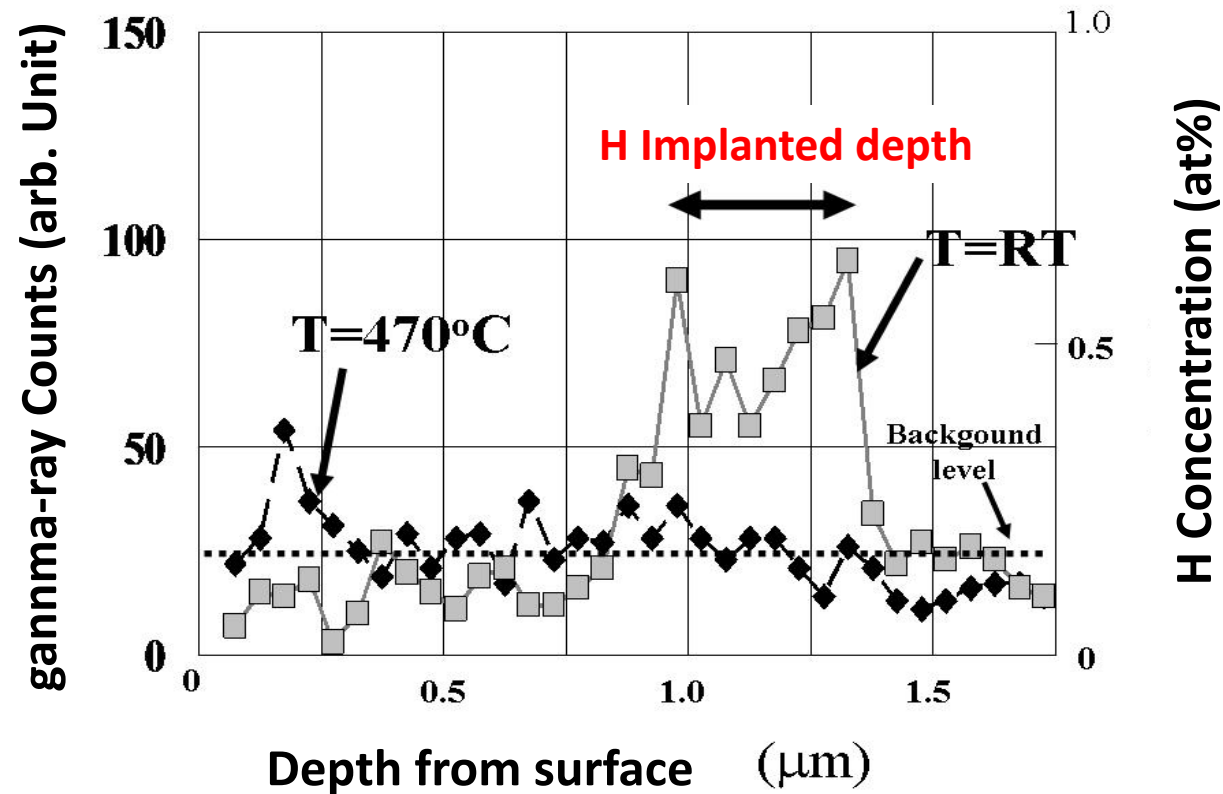


Material: F82H steel

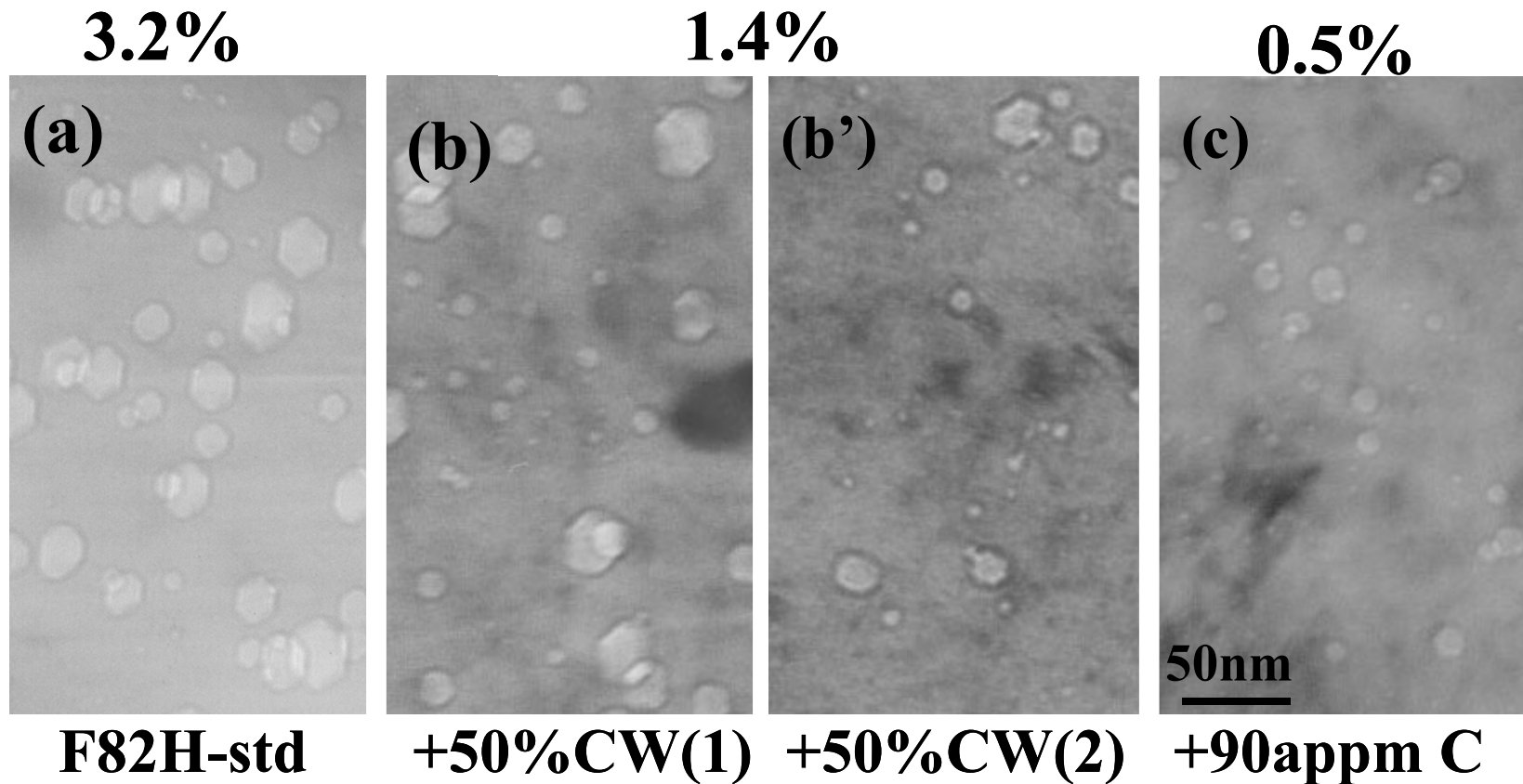
(Fe-8Cr-2W-0.1C-0.04Ta
ferritic/martensitic steel) for
fusion structure material,

50 dpa

H measurement in nuclear resonance method (from $^{15}\text{N}(\text{H}, \alpha\gamma)^{12}\text{C}$)

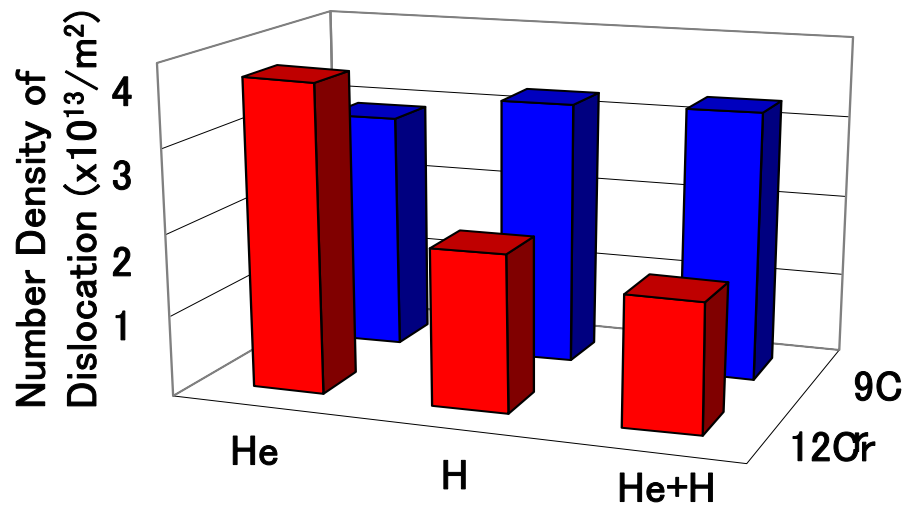
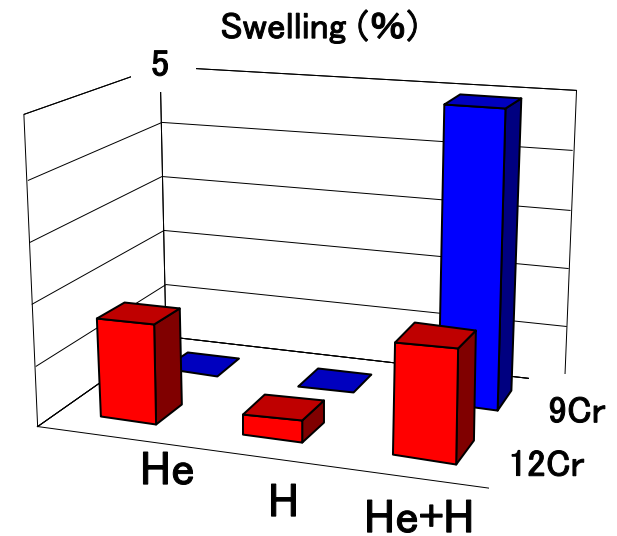
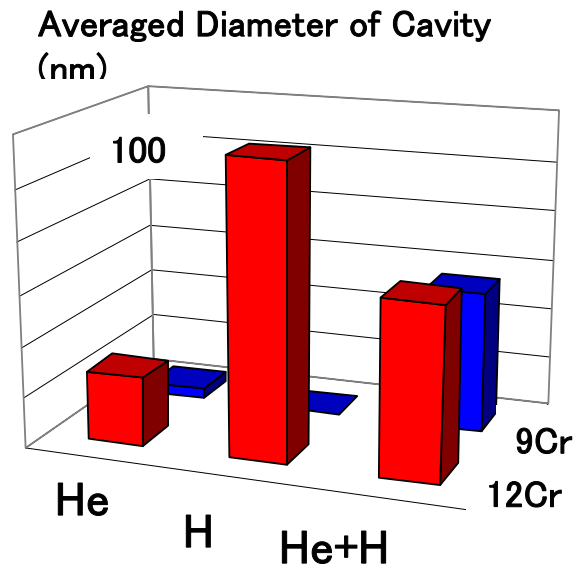
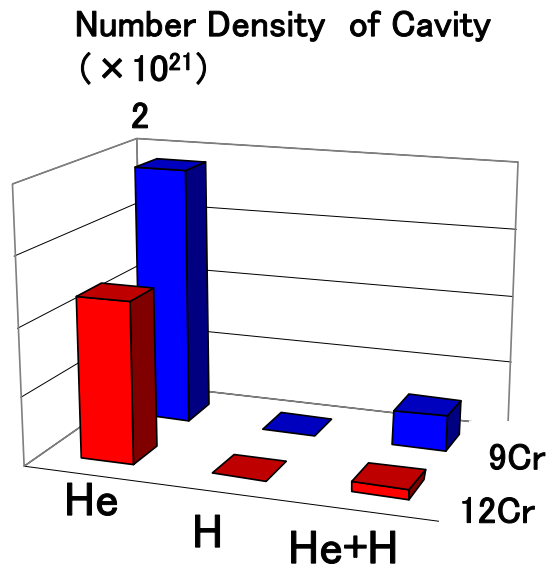


Swelling Reduction for F82H steel



Swelling can be reduced by CW and carbon concentration

Model Fe-Cr Alloy: Swelling Behavior by Ion Irradiation (TIARA of JAEA)



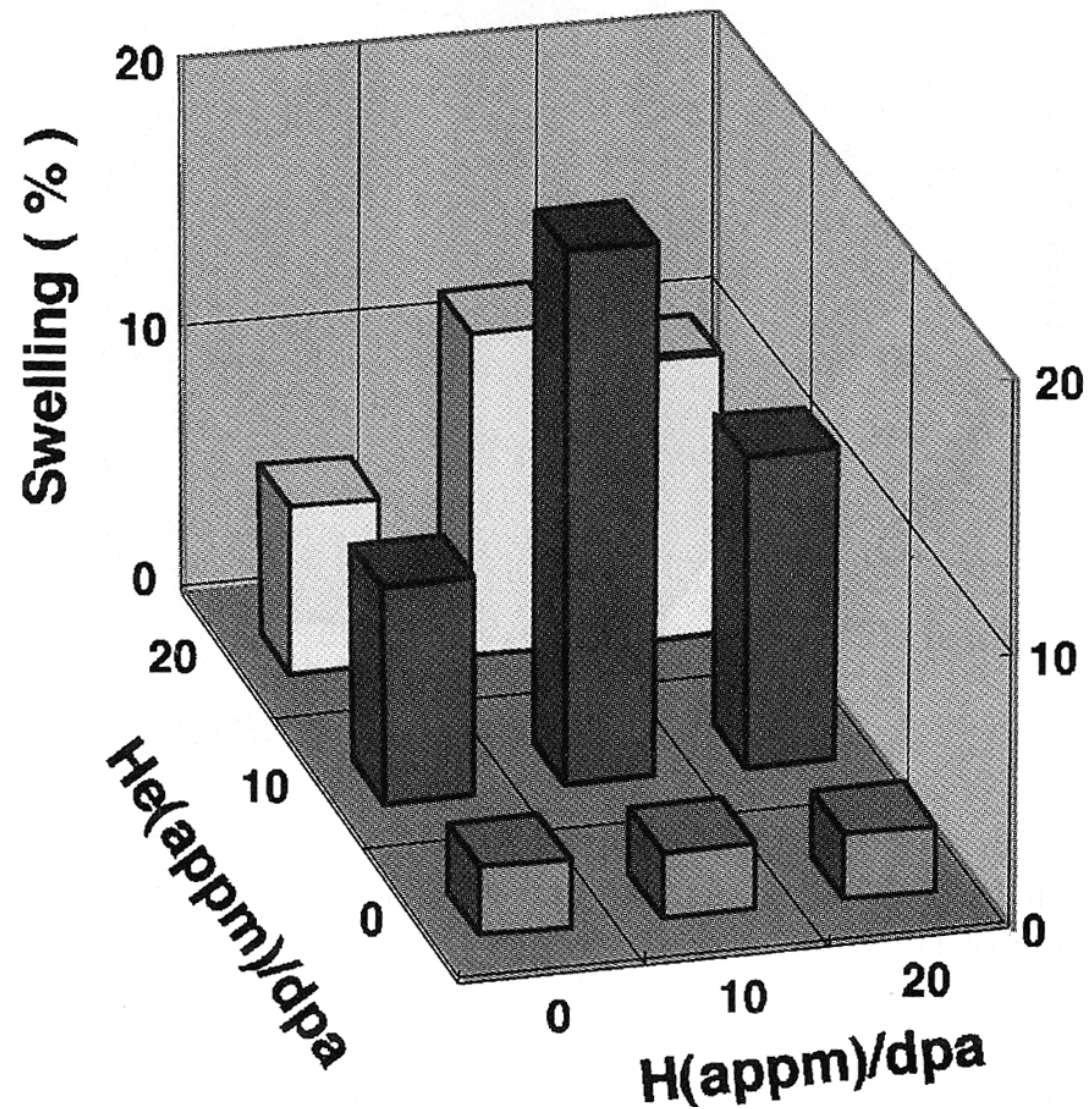
Swelling depending
on Temp., Dual &
Triple

Synergistic effect of He, H, and Dpa in V

Materials: V

TIARA

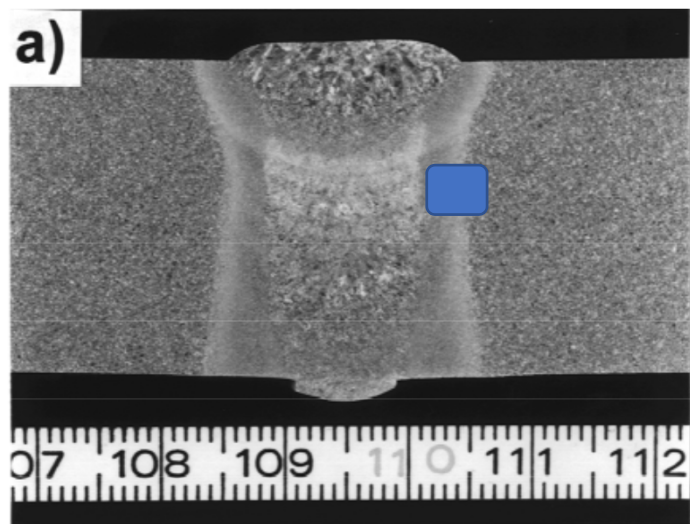
Multi-ion beam
experiment



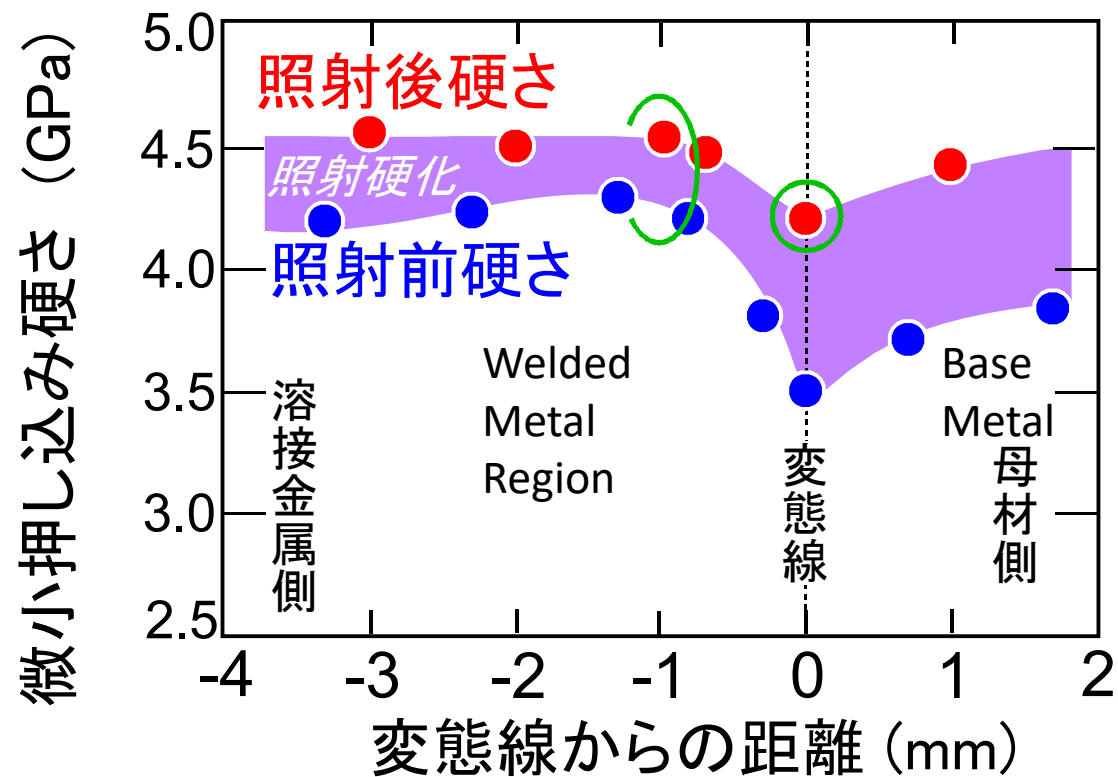
N.Sekimura et al.

Journal of Nuclear Materials 283–287(2000)

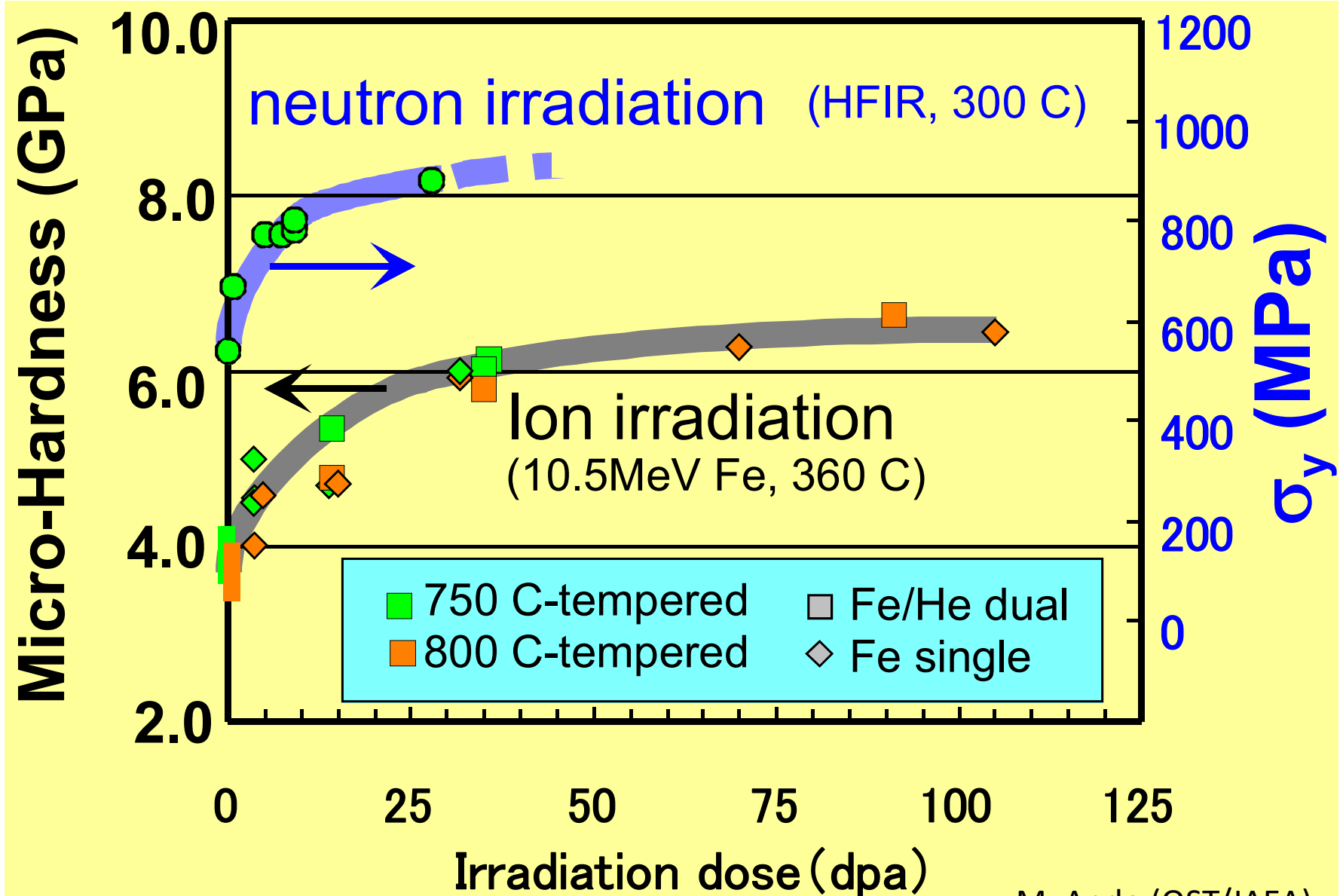
Nano-Indentation Measurement



TIG Welded F82H irradiated to 5 dpa at 300C in tiara

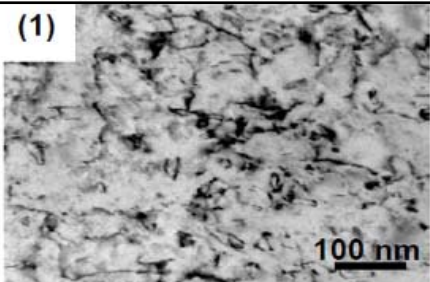
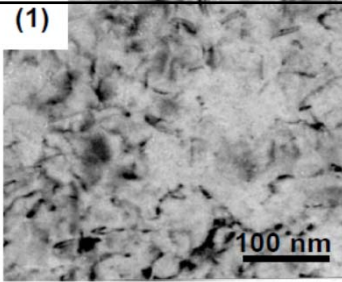
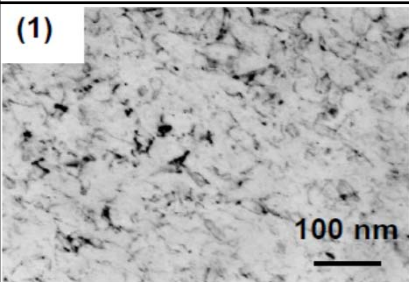
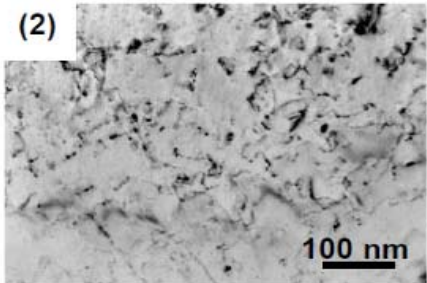
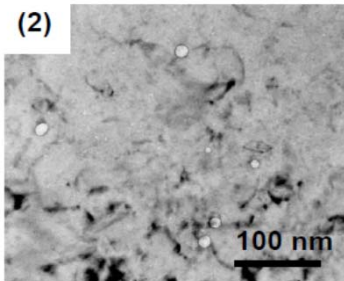
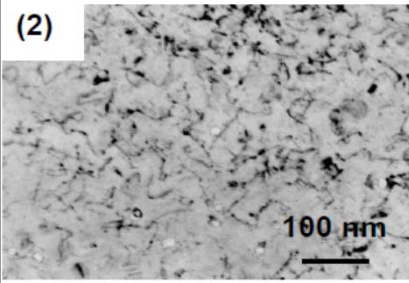
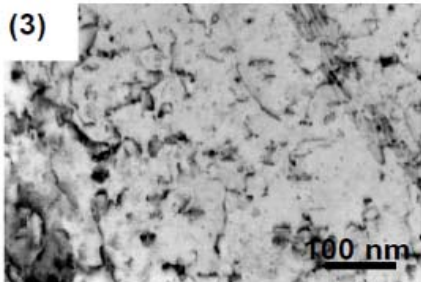
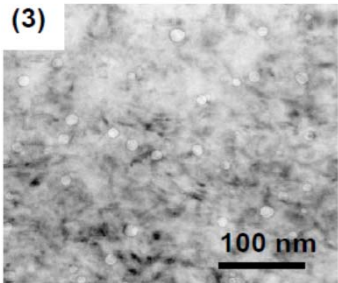
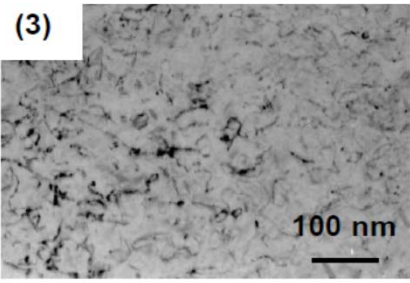


Hardening Behavior, F82H, 100dpa, 360°C

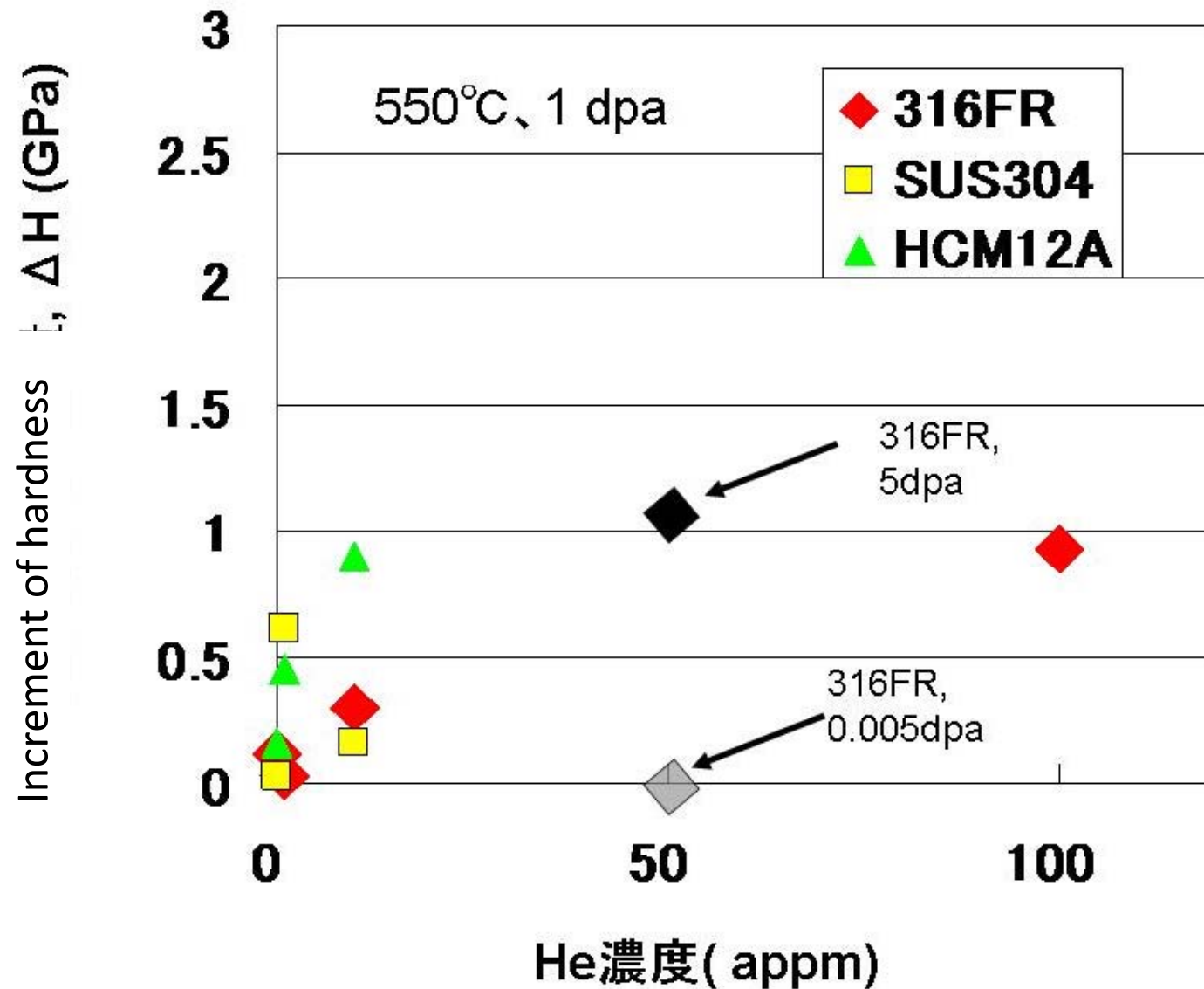


M. Ando (QST/JAEA)

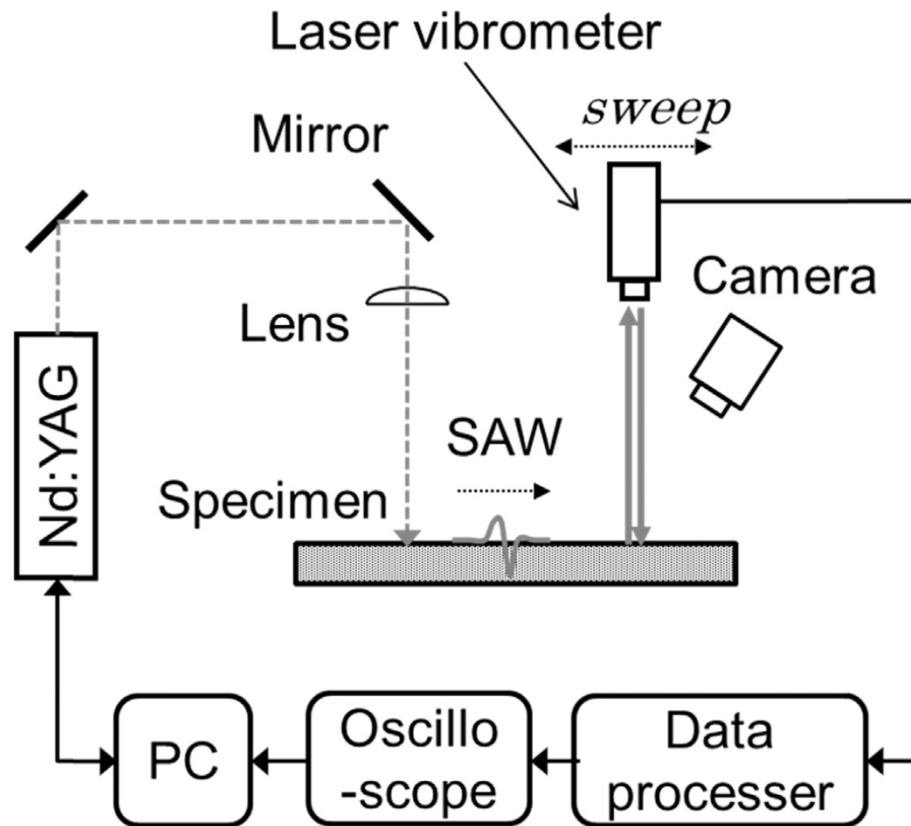
HIT Ion Irradiation (SUS316) (N. Okubo)

		1 dpa	10 dpa	
		Dislocation(No Cavity)	Cavity	Dislocation
He-appm/dpa	0	(1) 	(1) 	(1) 
	1	(2) 	(2) 	(2) 
	10	(3) 	(3) 	(3) 

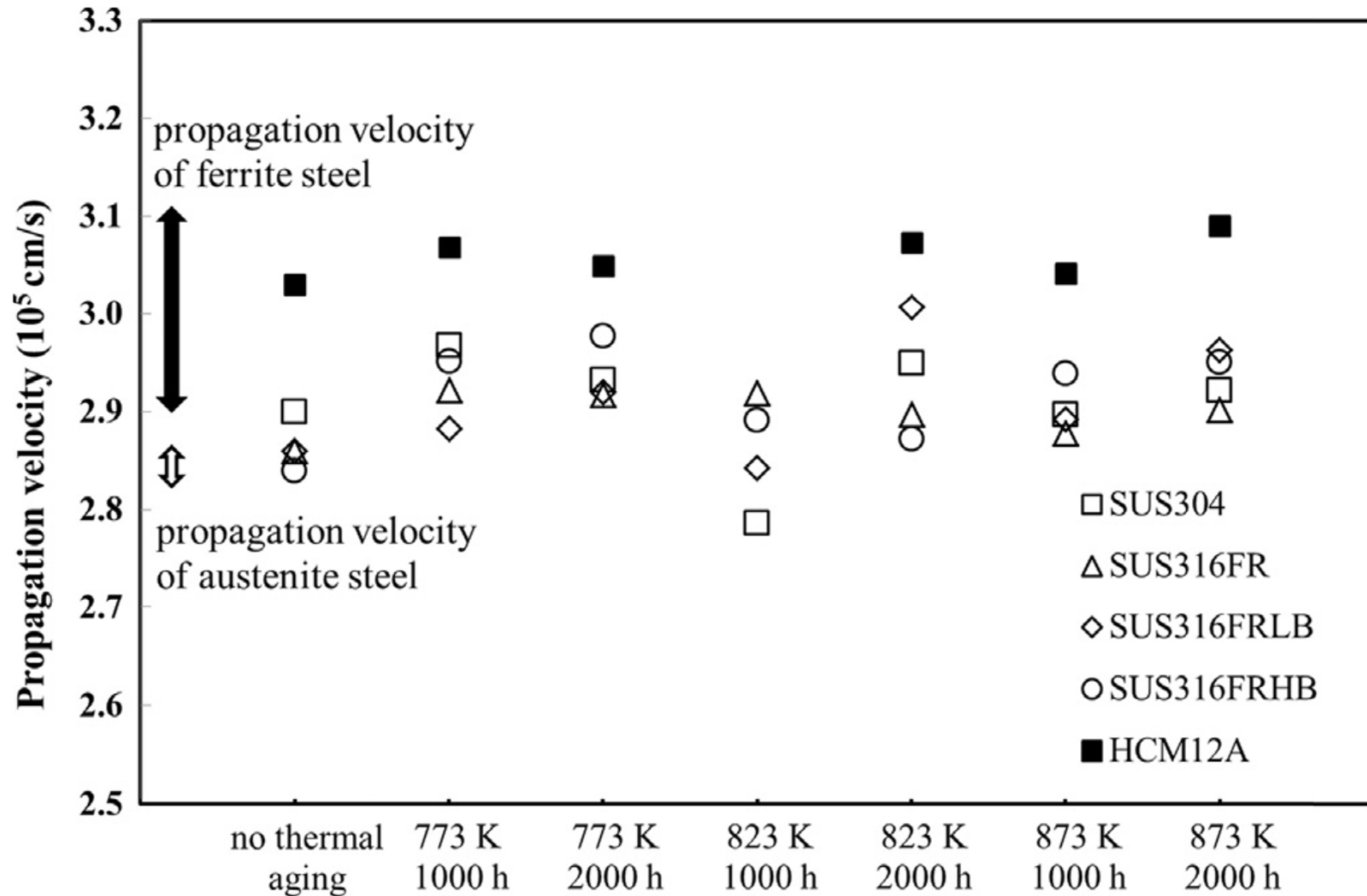
HIT Ion Irradiation (SUS316) (N. Okubo)



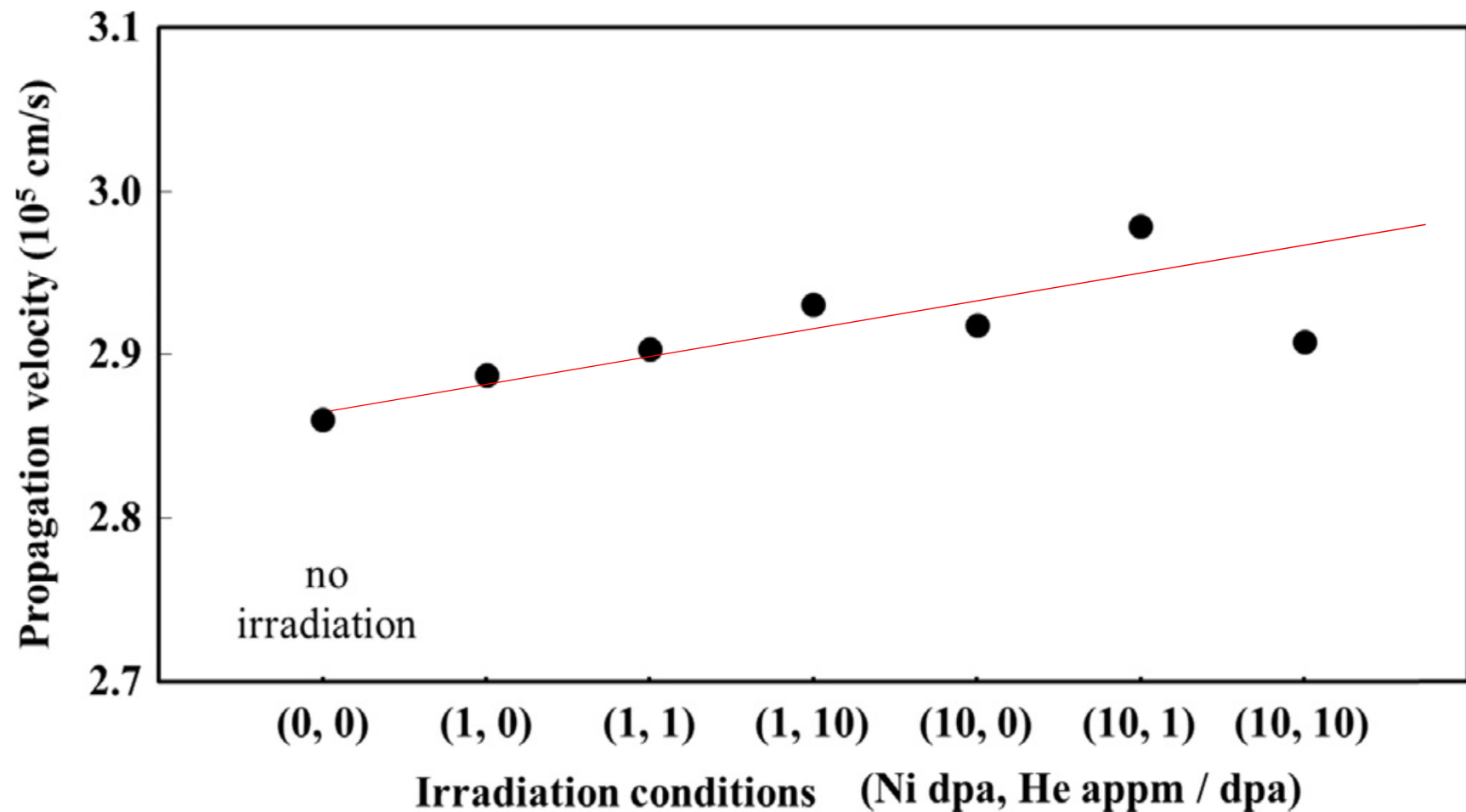
SAW (Surface Acoustic Wave) Measurement Technique for detection of radiation hardening



SAW (Surface Acoustic Wave) Measurement Technique for detection of radiation hardening



SAW (Surface Acoustic Wave) Measurement Technique for detection of radiation hardening



4. SUMMARY

- As low energy ion beam facilities with multiple ion beams in Japan, TIARA of JAEA (QST), DuET of Kyoto Univ., and HIT of Univ. of Tokyo were shown.
- The merits of low energy multiple-ion beam experiment are given as below;
 - (1) Higher dpa rate (about 5 dpa/h), (2) No radioactivity,
 - (3) Relatively low cost operation,
 - (4) He/dpa and H/dpa can be controlled for the purpose
- The synergistic effect of He, H, dpa on swelling behavior were mainly shown in F82H, model alloy Fe-Cr, and V.
- Some analysis techniques were introduced such as SAW technique, nano indentation, H measurement in nuclear resonance method (from $^{15}\text{N}(\text{H}, \alpha\gamma)^{12}\text{C}$) for radiation damage.