



SPS Beam Dump Facility Project Design Challenges

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on behalf of the BDF Project team



ENGINEERING
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Outlook

- BDF as a high intensity slow extracted beam in the CERN's NA
- Beam operational scenarios and compatibility with existing FT programs
- Design of the BDF target and prototyping
- Design process & optimization for the BDF target complex
- Conclusions

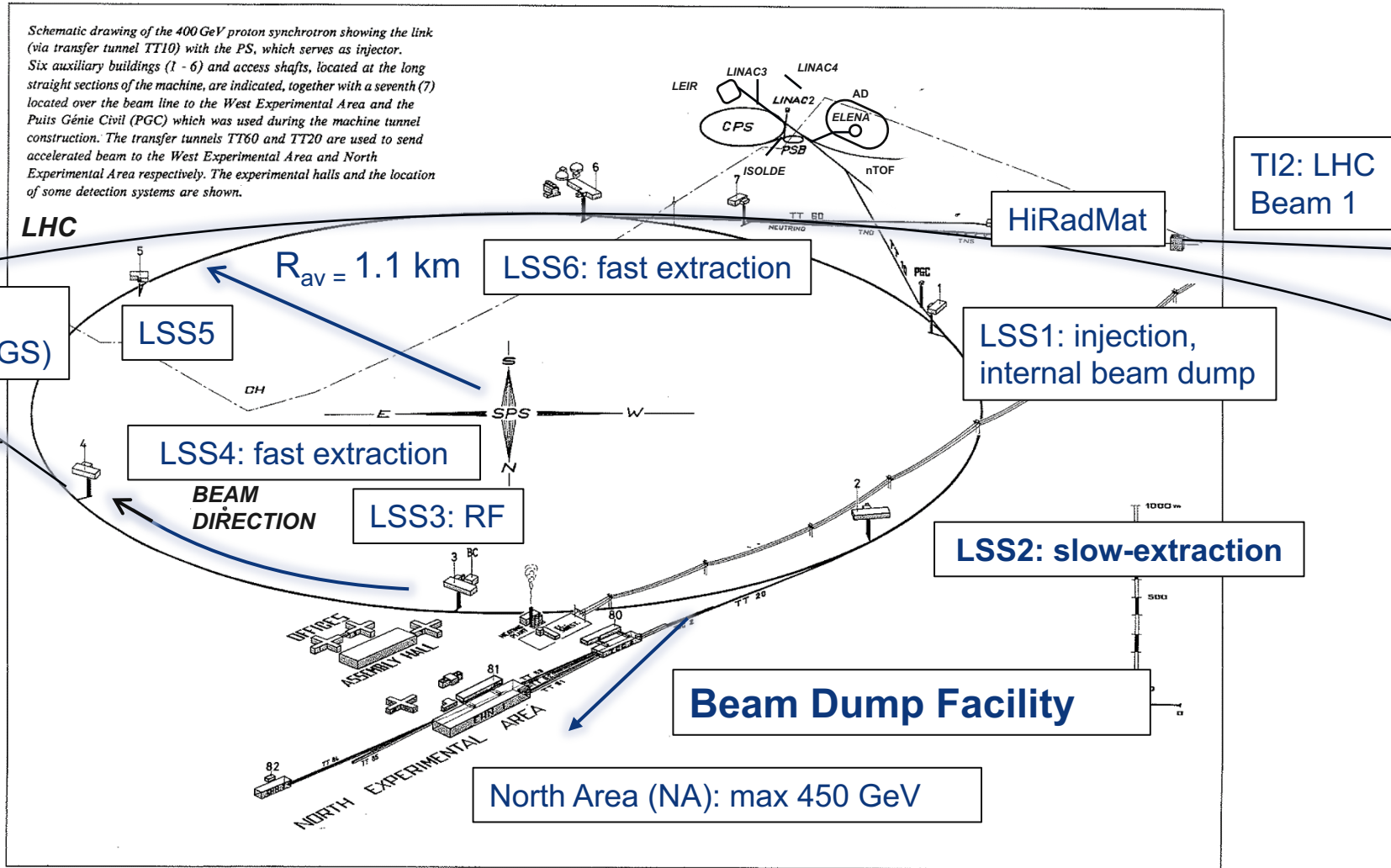
BDF work packages

- Defined based on the identified challenges:

1. Extraction and beam transfer
2. Target and Target complex
3. Radiation protection
4. Safety engineering
5. Integration
6. Civil engineering

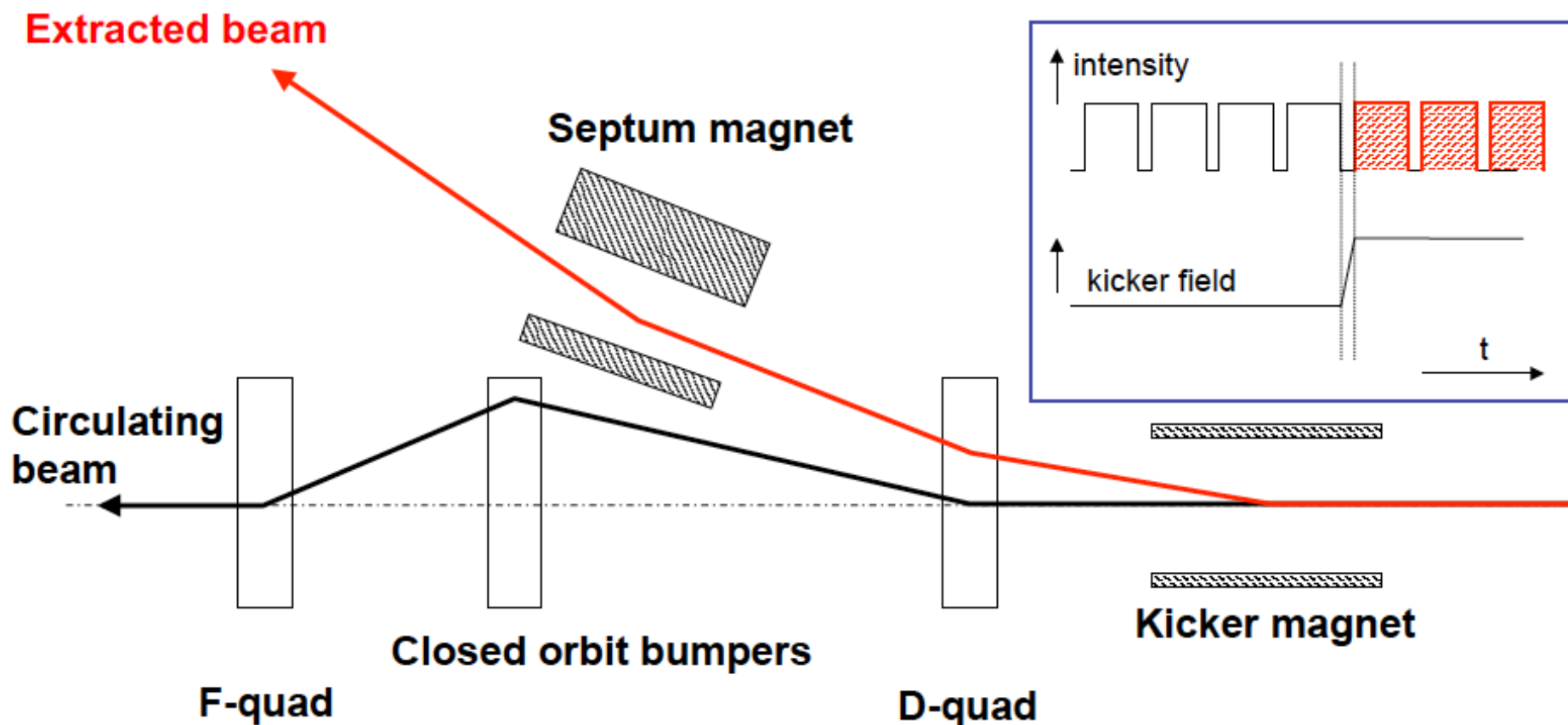
CERN SPS today

Schematic drawing of the 400 GeV proton synchrotron showing the link (via transfer tunnel TT10) with the PS, which serves as injector. Six auxiliary buildings (1 - 6) and access shafts, located at the long straight sections of the machine, are indicated, together with a seventh (7) located over the beam line to the West Experimental Area and the Puits Génie Civil (PGC) which was used during the machine tunnel construction. The transfer tunnels TT60 and TT20 are used to send accelerated beam to the West Experimental Area and North Experimental Area respectively. The experimental halls and the location of some detection systems are shown.



Fast single turn extraction

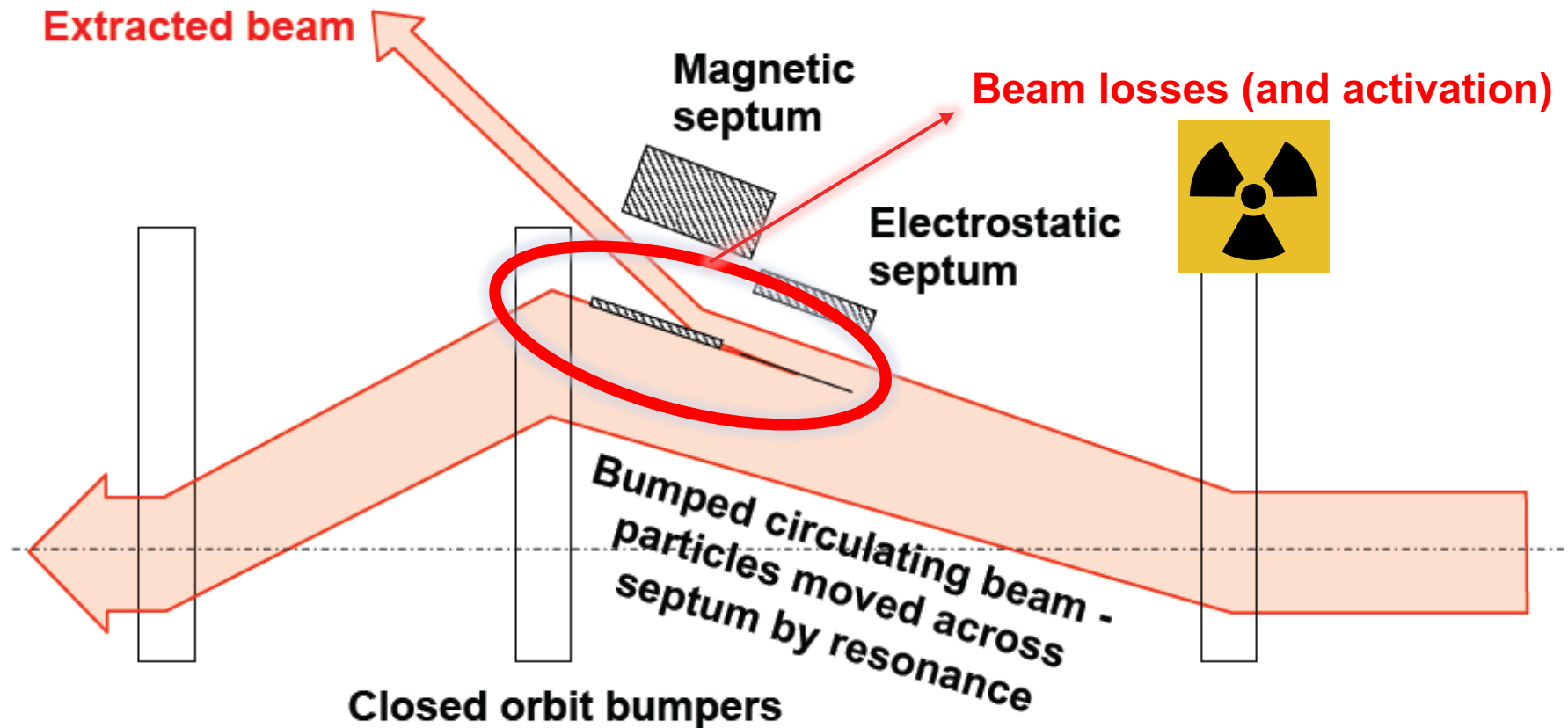
Entire beam kicked into septum gap and extracted over a single turn



- Bumpers move circulating beam close to septum to reduce kicker strength
- Kicker deflects the entire beam into the septum in a single turn
- Most efficient (lowest deflection angles required) for $\pi/2$ phase advance between kicker and septum

Resonant multi-turn (slow) extraction

Non-linear fields excite resonances that drive the beam slowly across the septum



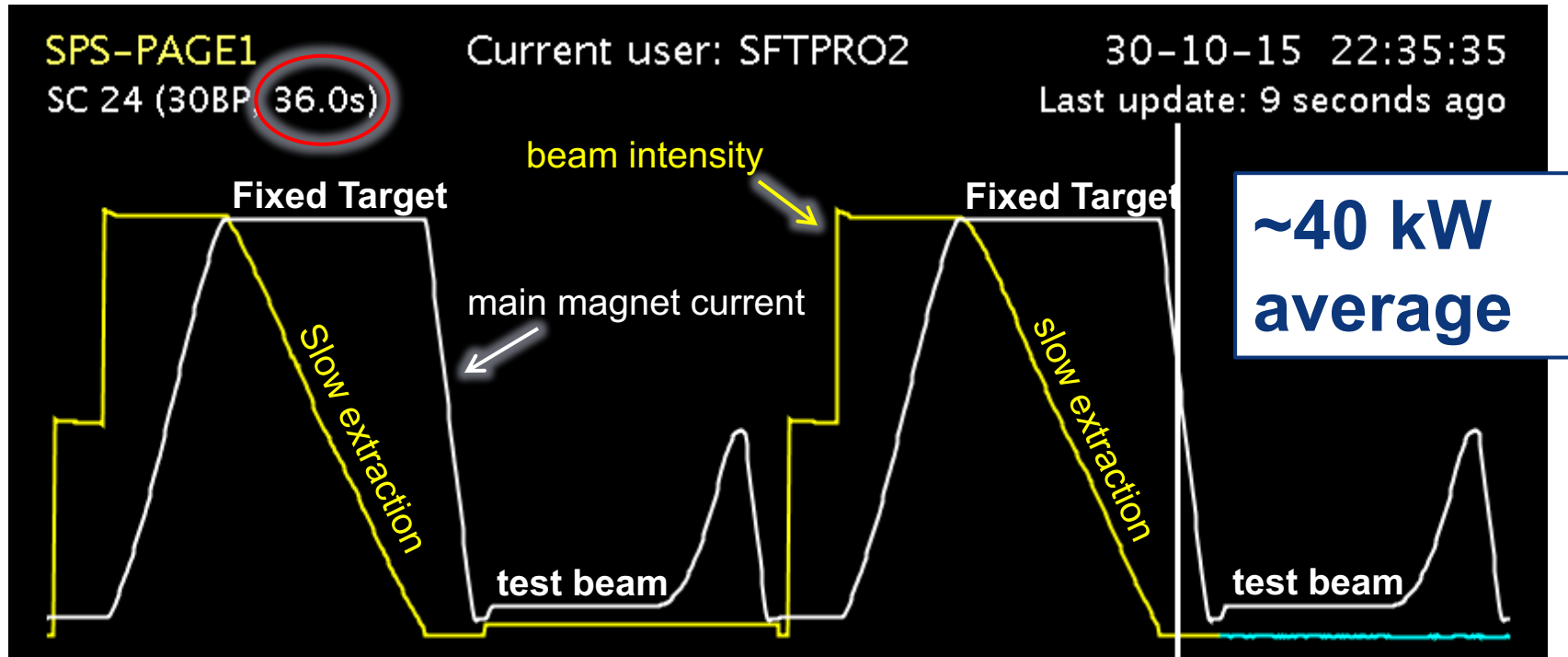
- Slow bumpers move the beam near the septum
- Tune adjusted close to n^{th} order betatron resonance
- Multipole magnets excited to define stable area in phase space, size depends on $\Delta Q = Q - Q_r$

Extraction from SPS for FT physics

- Slow extraction is used to deliver a **constant flux of particles** to FT experiments over many seconds:
 - From the SPS we typically extract up to $\sim 3 \cdot 10^{13}$ p⁺ over 4.8 s, i.e. while the beam circulates for over 200,000 turns
- Unlike single turn extraction, the slow extraction process is **intrinsically lossy**:
 - We cannot (yet!) create a clear temporal or spatial separation in the beam to extract cleanly
- Beam loss from slow extraction is **unavoidable** and has to be **controlled and optimized**:
 - Induced activation in SPS Long Straight Section 2 increases proportionally to the beam loss on the septum

SPS super-cycles

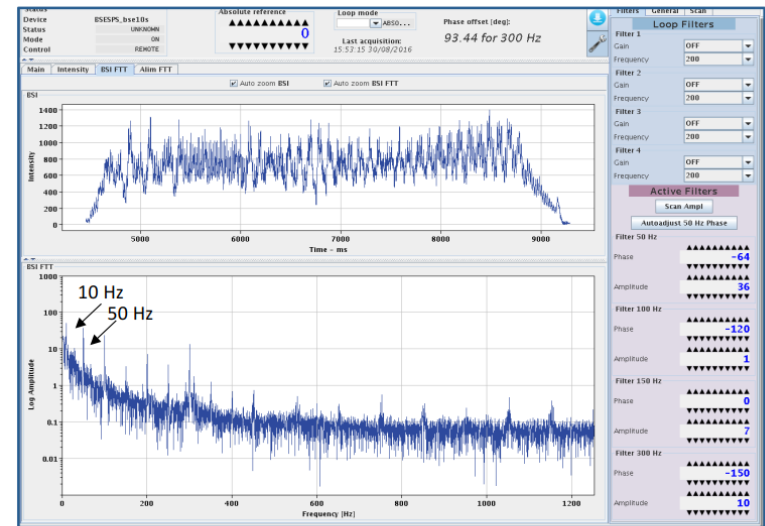
2015 in a period without LHC filling



- Duty cycle of fixed target beam limited by RMS power dissipation in SPS magnets
- Cycles for test beams with low power consumption are inserted in the sequence
- Different configuration during LHC filling

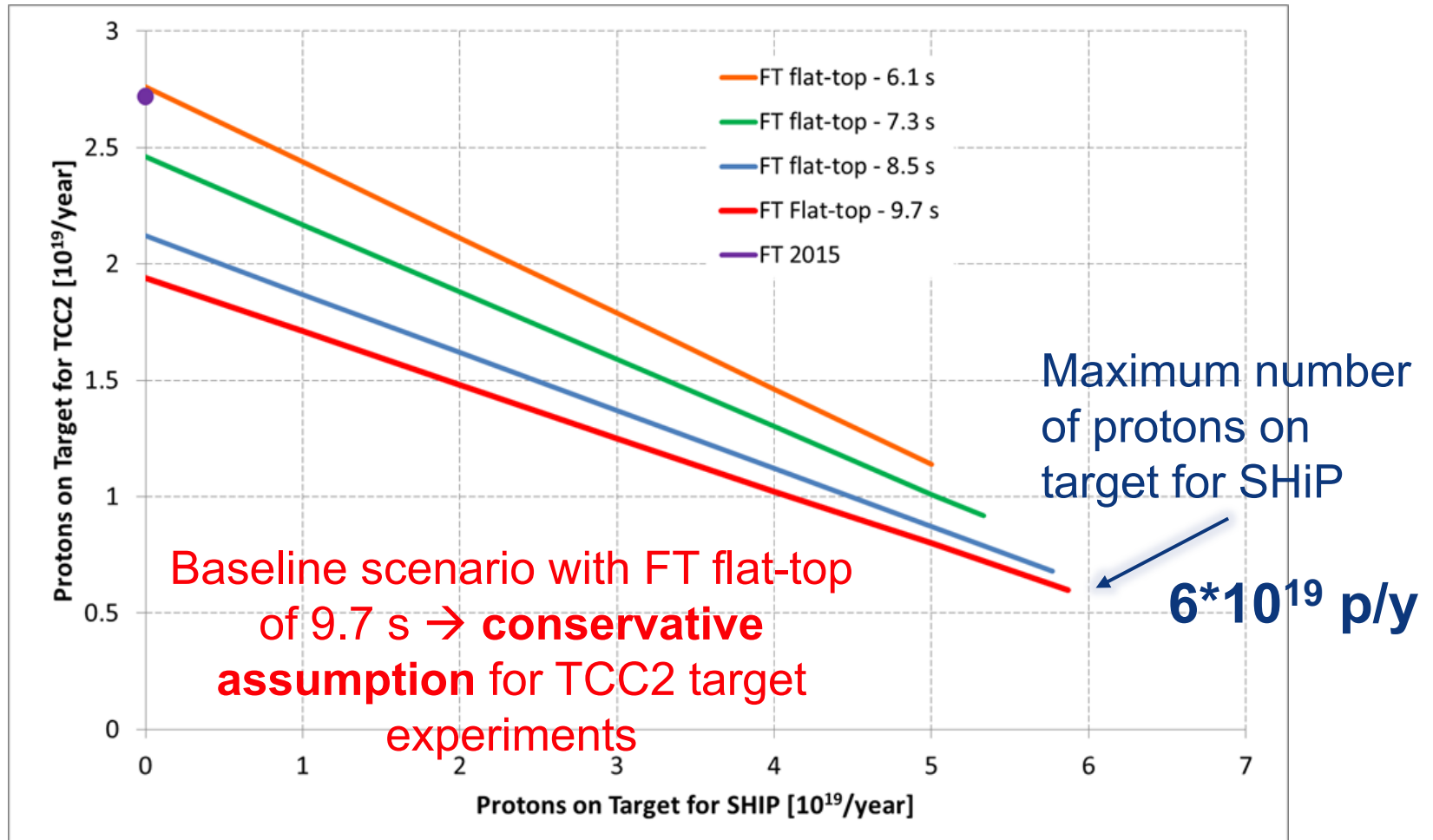
SPS – present challenges

- Regaining experience at SPS of operating slow-extracted beams for Fixed Target physics at high intensity
- Optimisation of **extraction losses** and **induced activation**
- Monitoring of **machine performances** and **interlocking**
- Improving machine stability and reproducibility (**spill quality**)
- Maintenance of equipment in activated areas
- Doing all the above with a truly **multi-cycling SPS**



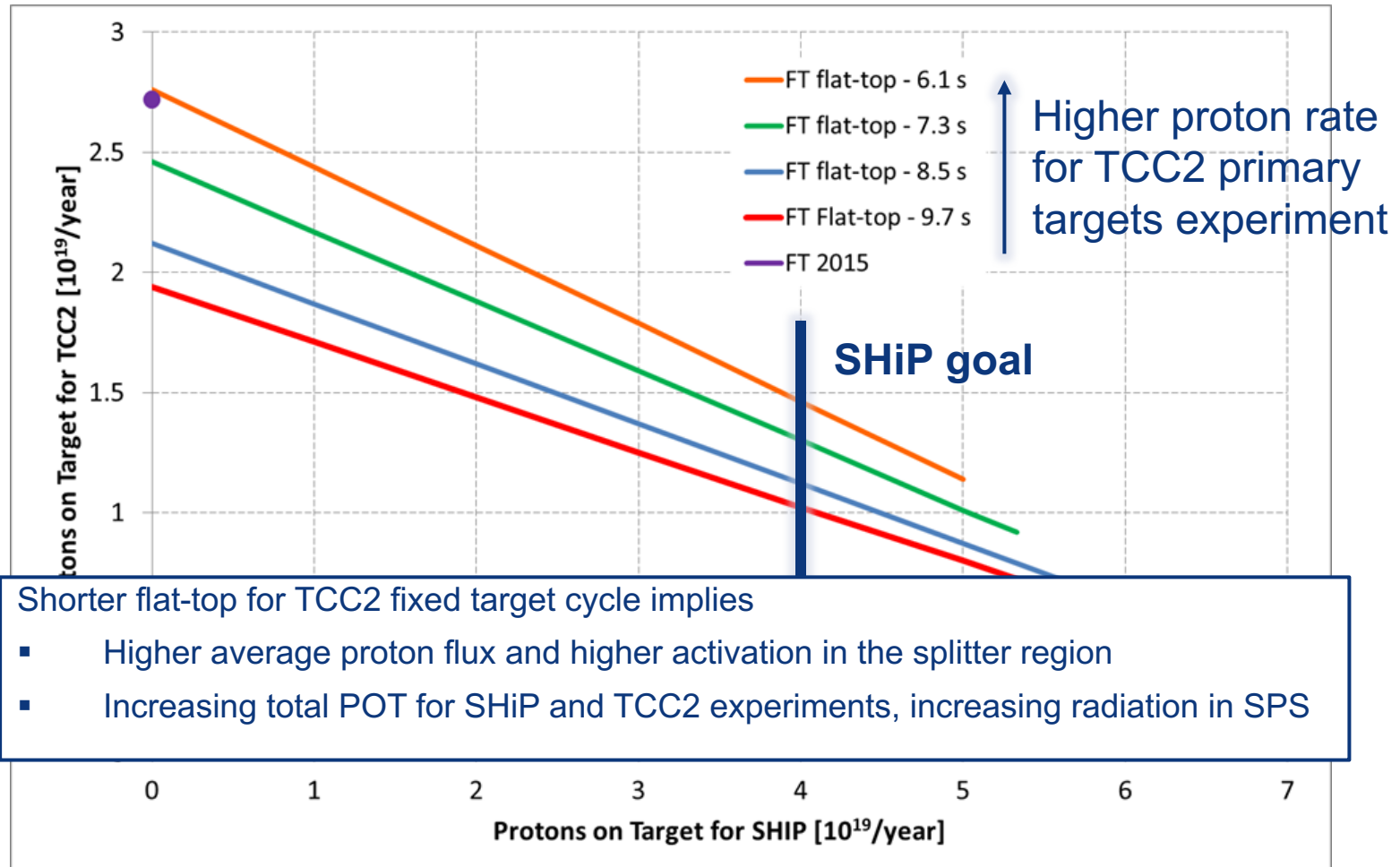
A recent example of a relatively good spill with large $n \times 50$ Hz components and another noise source at 10 Hz [8]

Proton sharing scenarios



CERN-SHiP-NOTE-2015-004

Proton sharing scenarios



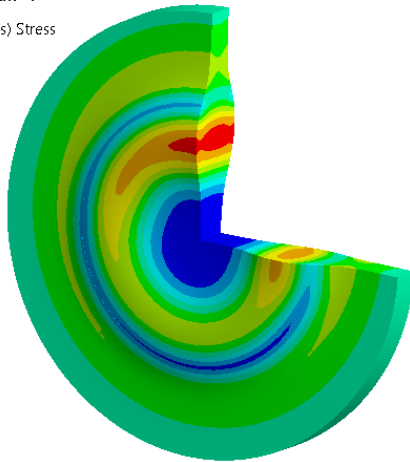
CERN-SHiP-NOTE-2015-004

Target design challenges and issues

- Long-optimisation for the design of the target sandwich
- Important compressive stress at the core centre
- Very high values of tensile forces on the cladding
- Initial Ta cladding removed in favour of Ta(2.5)W
- Target prototype beam tests during 2018 (PIE 2019)

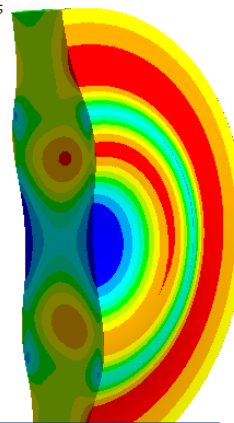
Q: Transient Structural TZM#4
Equivalent Stress TZM
Type: Equivalent (von-Mises) Stress
Unit: MPa
Time: 0.85859
14/09/2017 11:09

138.68 Max
123.35
108.01
92.673
77.337
62.001
46.665
31.329
15.992
0.65639 Min



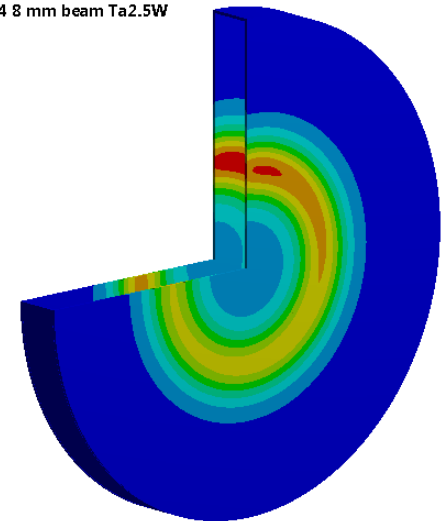
AK: Transient Structural W#14 8 mm beam
Equivalent Stress
Type: Equivalent (von-Mises) Stress
Unit: MPa
Time: 1
14/09/2017 11:15

93.999 Max
83.79
73.581
63.371
53.162
42.953
32.744
22.534
12.325
2.116 Min



S: Transient TZM#4 8 mm beam Ta2.5W
Temperature 3
Type: Temperature
Unit: °C
Time: 15.39
14/09/2017 11:55

179.89 Max
162.58
145.27
127.96
110.65
93.342
76.031
58.721
41.41
24.099 Min



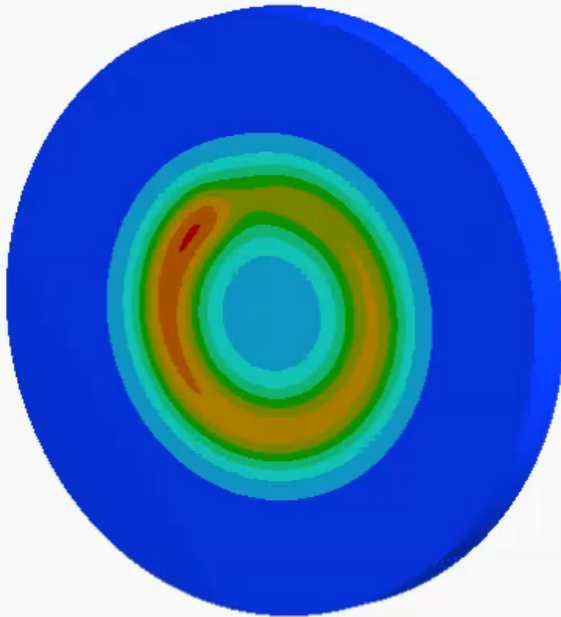
E. Lopez-Sola 20/09

Dilution beam target images

O: Transient Thermal TzM#4 8mm beam

Temperature 3
Type: Temperature
Unit: °C
Time: 15.39
15/09/2017 14:27

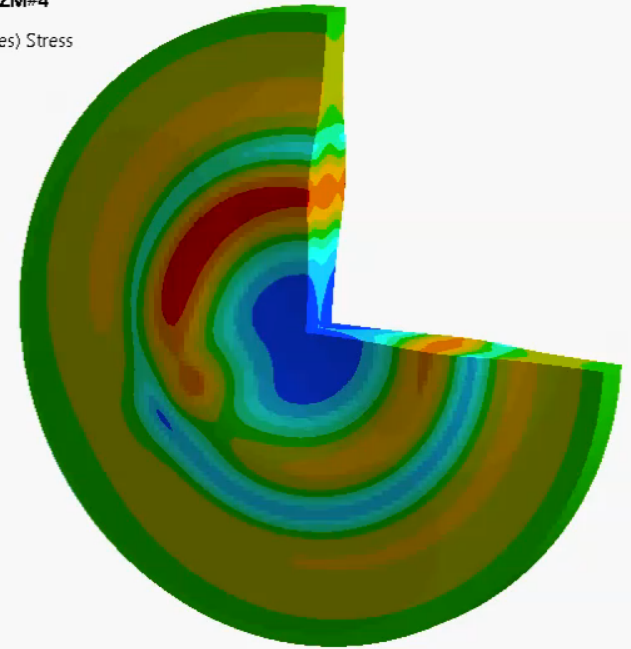
179.06 Max
161.84
144.62
127.41
110.19
92.97
75.752
58.534
41.316
24.098 Min



Q: Transient Structural TzM#4

Equivalent Stress TzM
Type: Equivalent (von-Mises) Stress
Unit: MPa
Time: 0.24242
15/09/2017 12:10

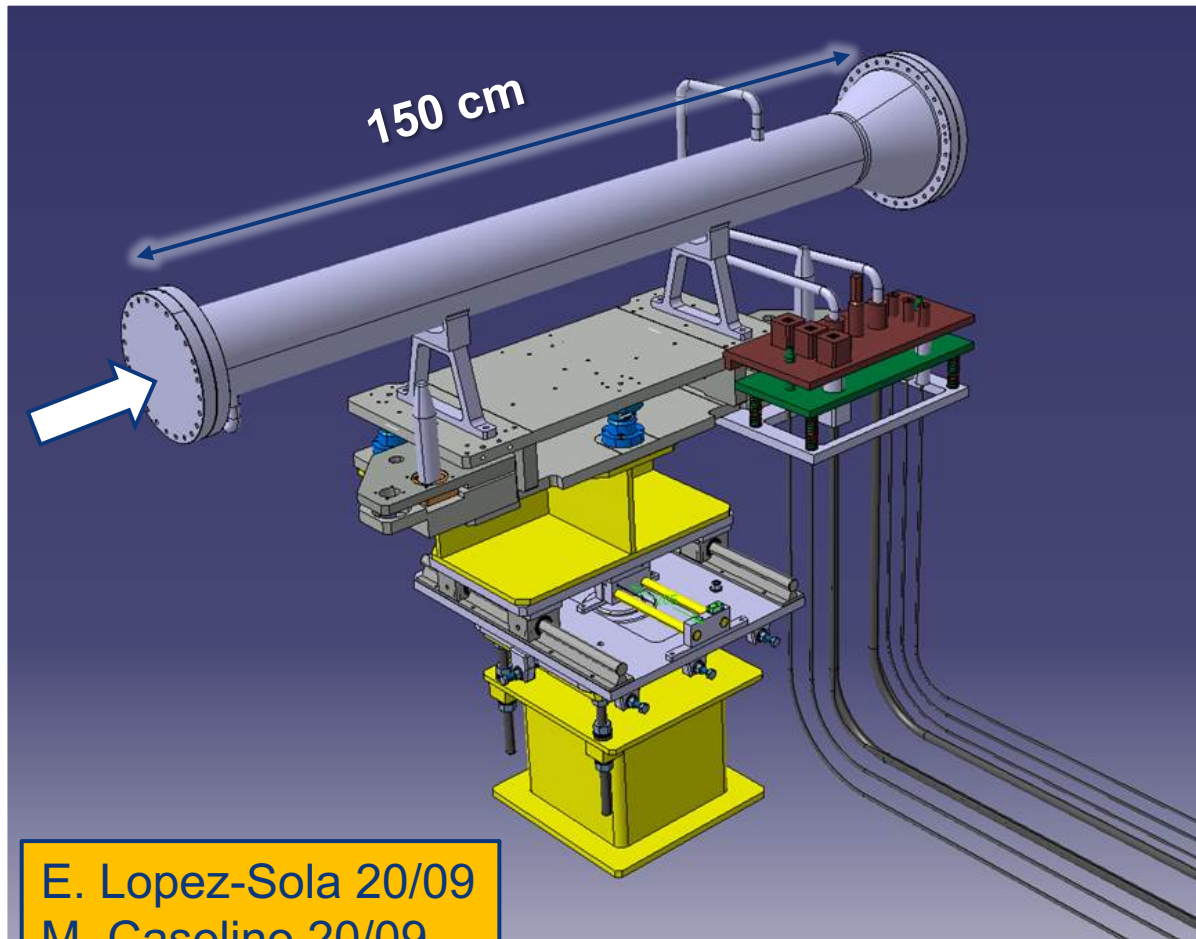
54.616 Max
48.696
42.776
36.856
30.936
25.016
19.096
13.176
7.2555
1.3355 Min



50 mm radius, 8 mm 1sigma, 4 turns in 1 second

BDF T6 target test

- Reliability of representation
- HiRadMat code
- A dedicated test during the 2nd phase
- Instrumentation



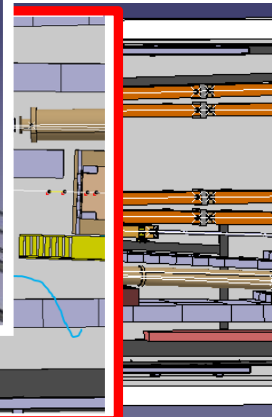
F →

1 only
ed

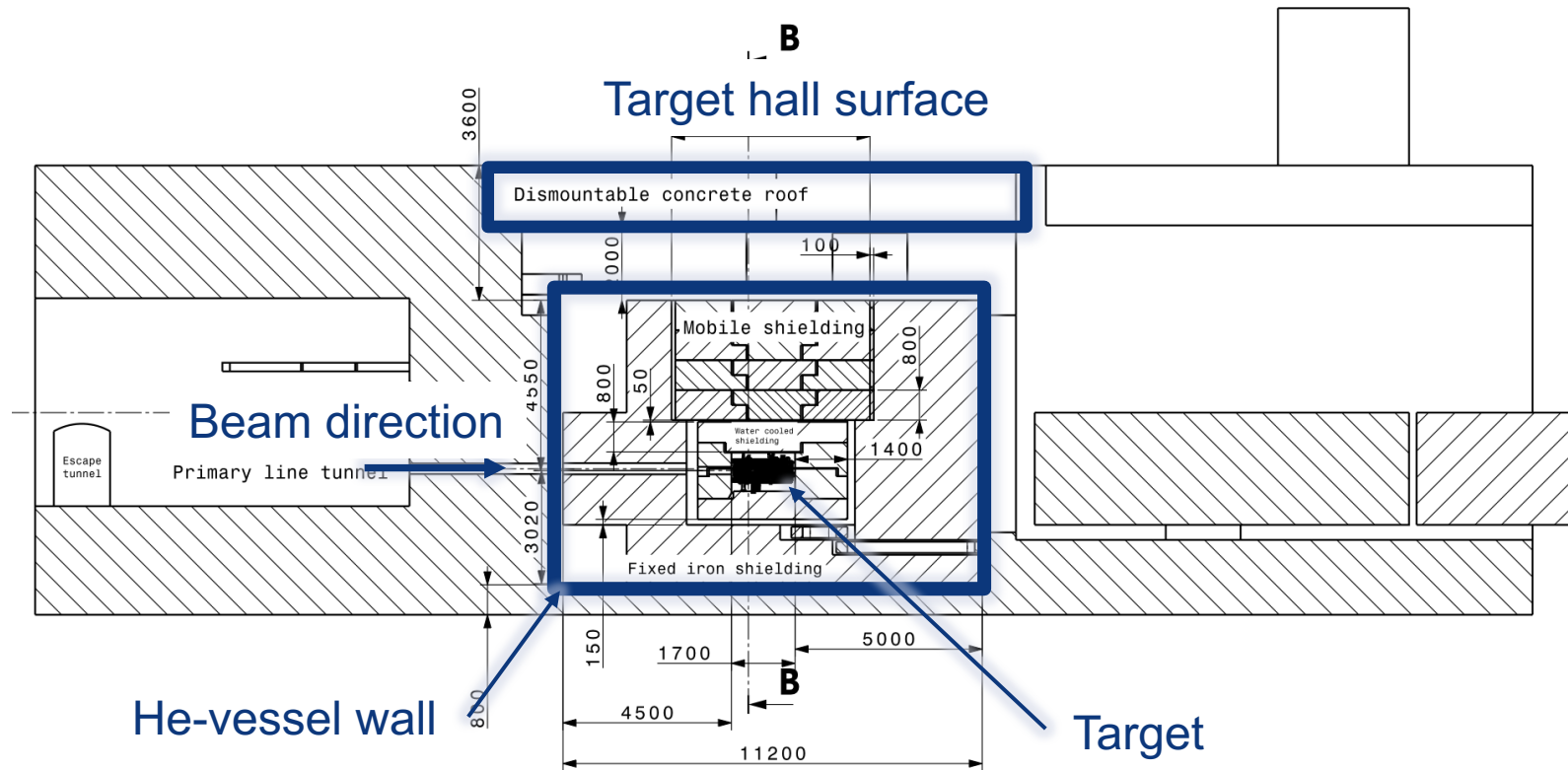
8

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M. Casolino 20/09

3TV
camera



Requirement for BDF target shielding bunker



- Prompt dose on the top of the surface hall shall be such as to classify it as supervised area
- Concrete works of the target station must not be considered as radioactive (maintenance)
- Flexibility for future use and reconfiguration

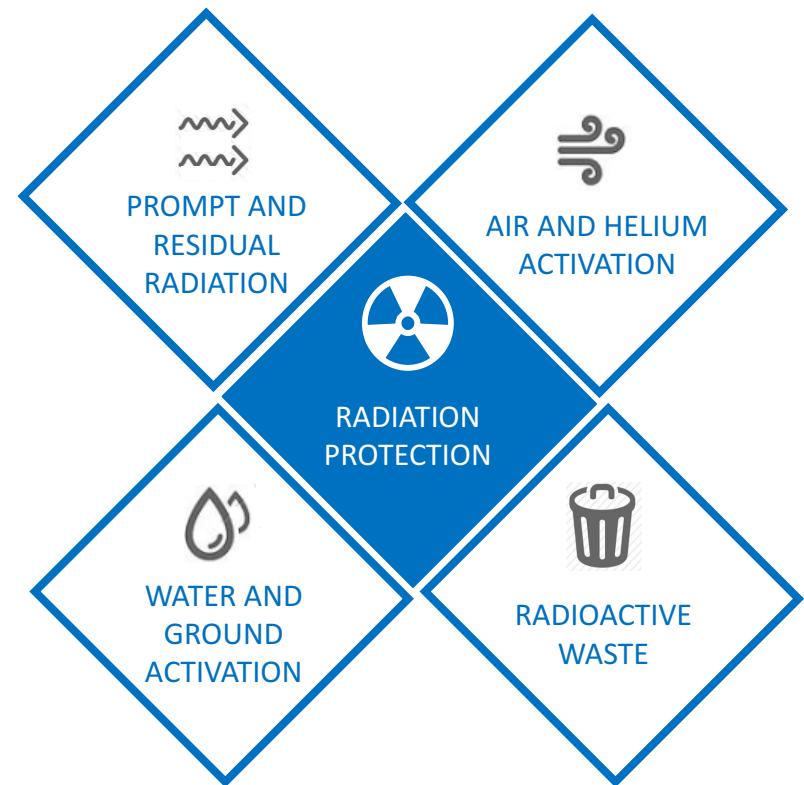
Cooling and ventilation aspects

- Ventilation scheme according to **ISO 17873:2004** implemented
- Reduction of environmental impact → target bunker will be embedded in a dynamic He-gas containment (online purification)
 - Detailed study in 2018, construction of a prototype tank and circulation in 2019

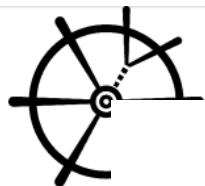
P. Avigni 19/09

General RP considerations for BDF

- Unprecedented prompt and residual dose rate values
- Radiation protection aspects are of paramount importance for the validation of the design and for the Project

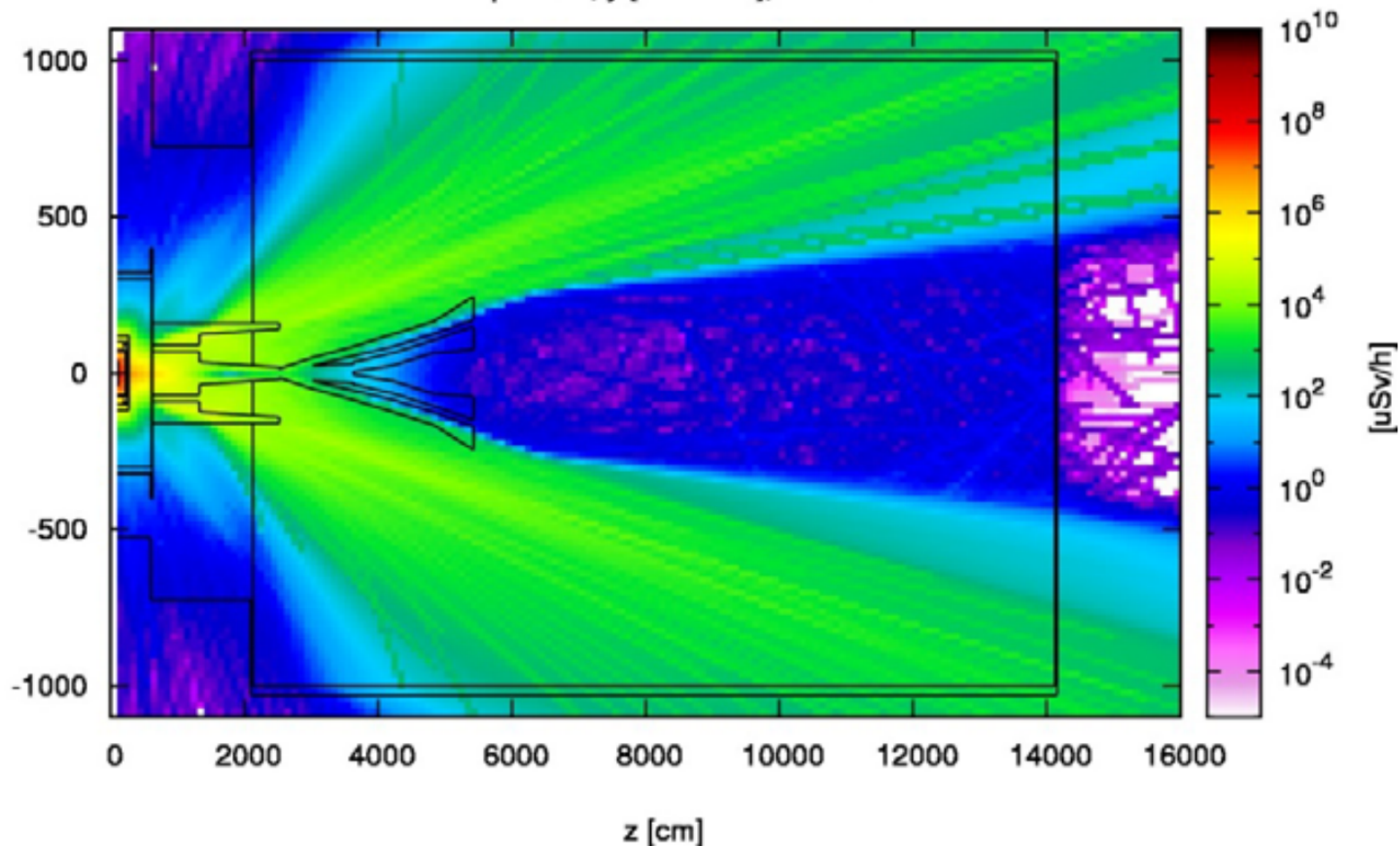


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The active muon shield in the SHiD experiment

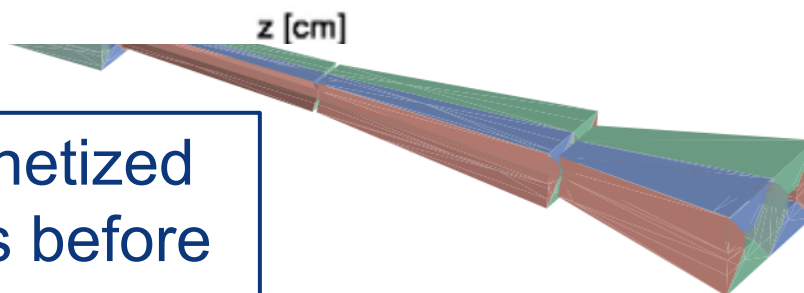
Prompt dose, y [-110:110], muons



5

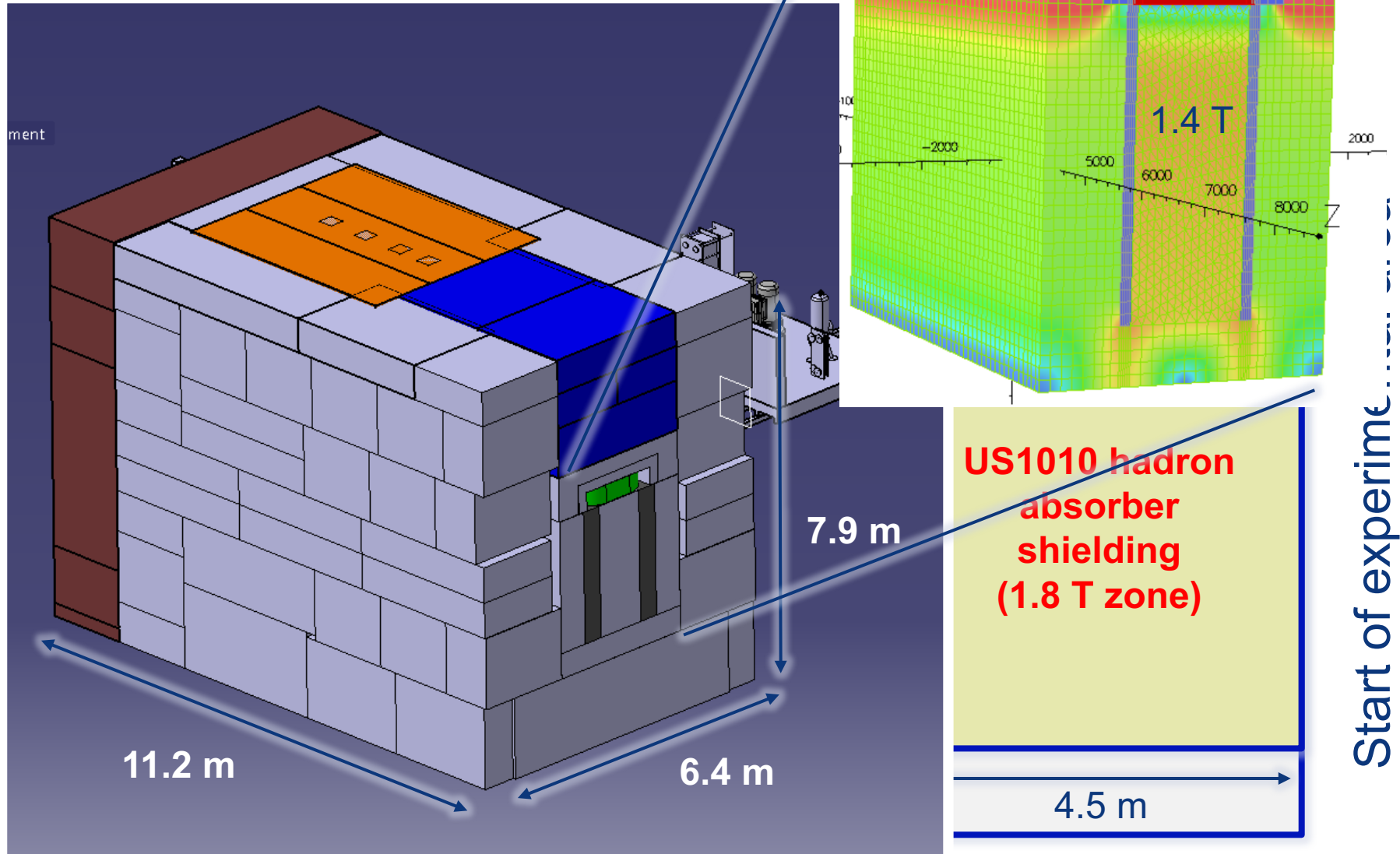
ion

further



Hadron absorber magnetized as well to catch muons before they open up

Schematics of BDF target/b



Target complex design challenges

- **Demonstrate the feasibility of the construction, operation and maintenance of the BDF TC along with decommissioning**

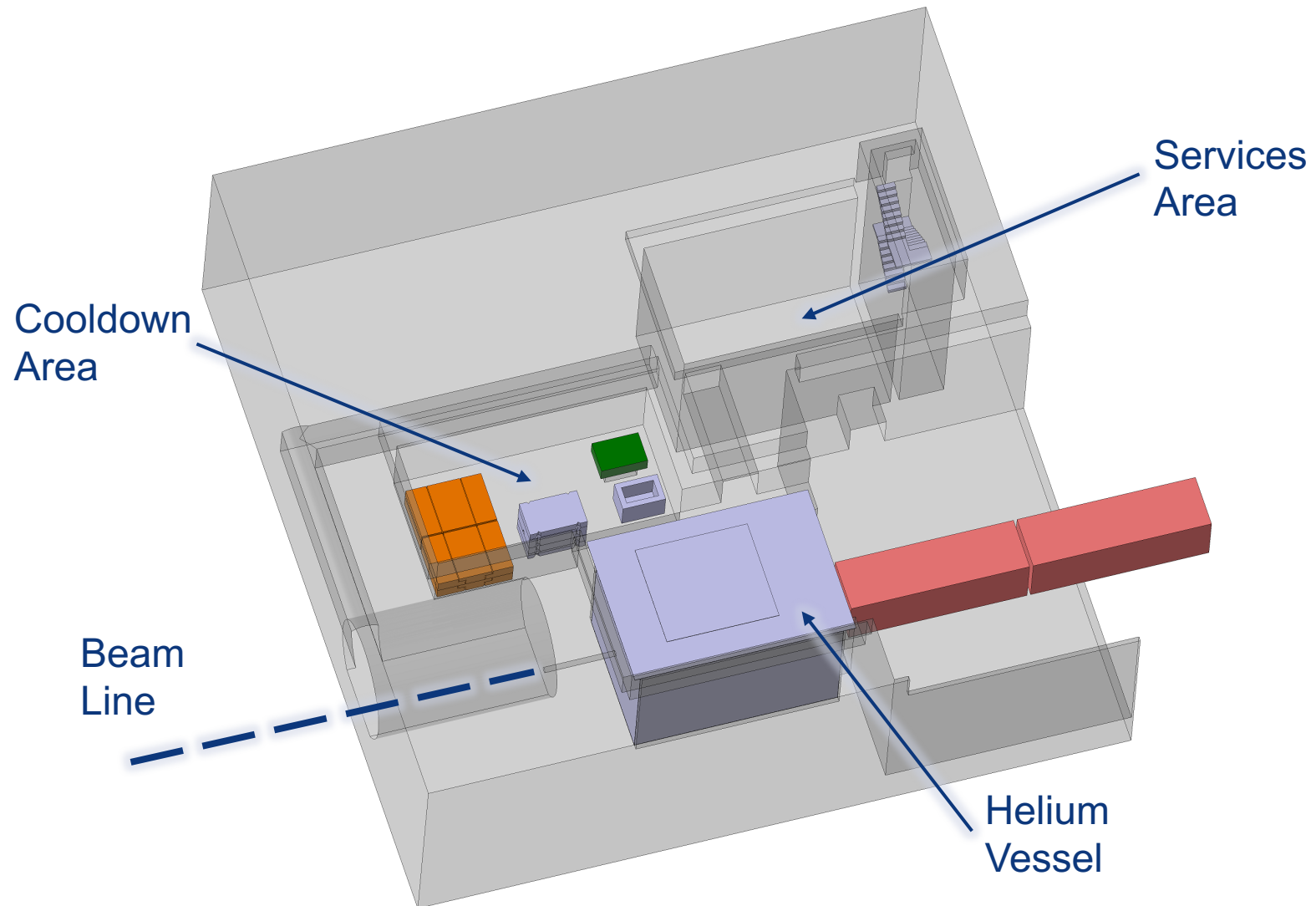
1. Crane handling

- TC travelling crane for the movements of all critical elements

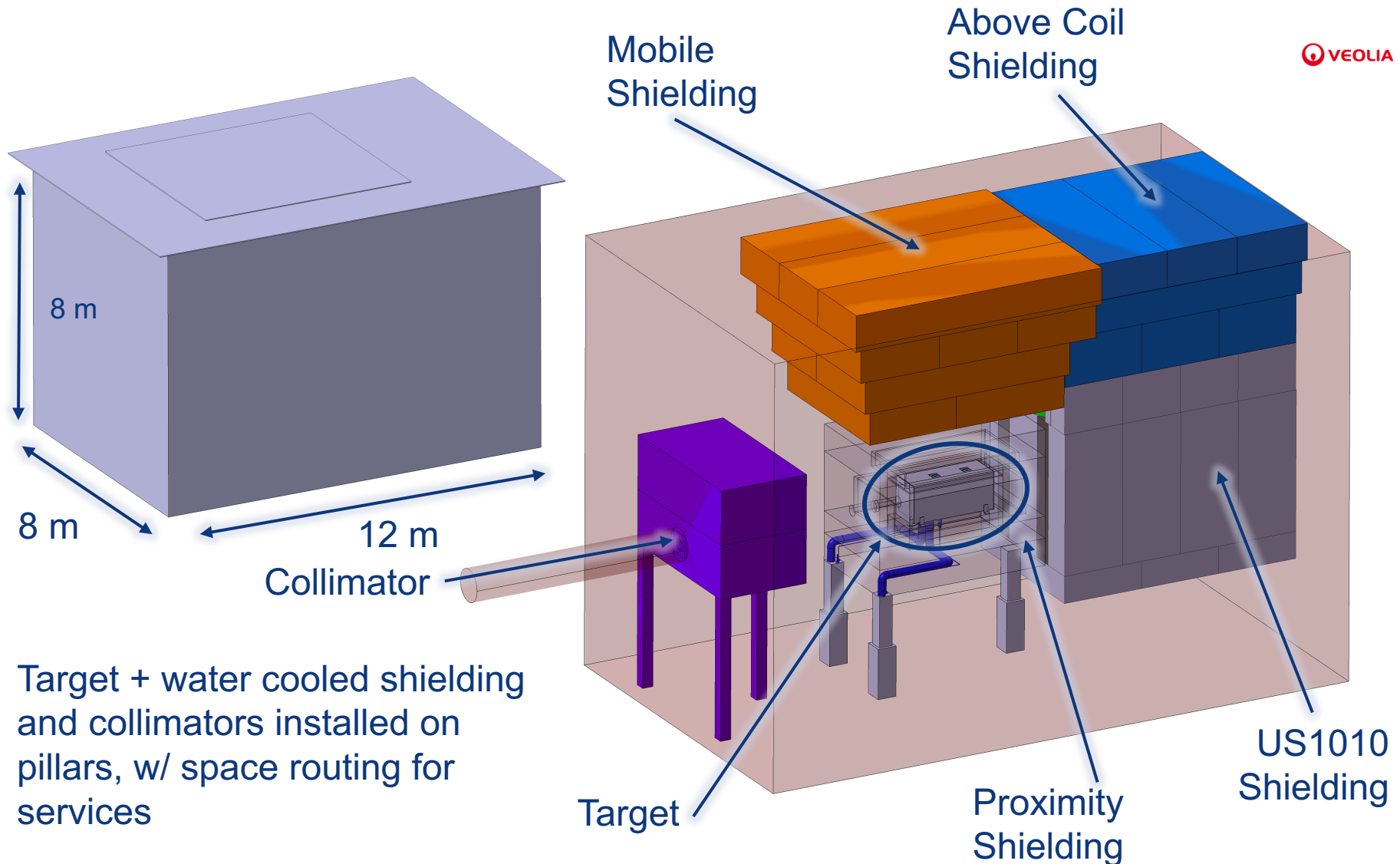
2. Trolley concept

- Target and main services installed on mobile trolleys running on rails (similar to standard spallation sources, but **lateral**)
- Hadron absorber magnetization
- CERN placed a contract with Oxford Technologies (UK) early 2017 for the joint execution of the study – to be completed in 02/2018 to feed into CERN's service integration studies

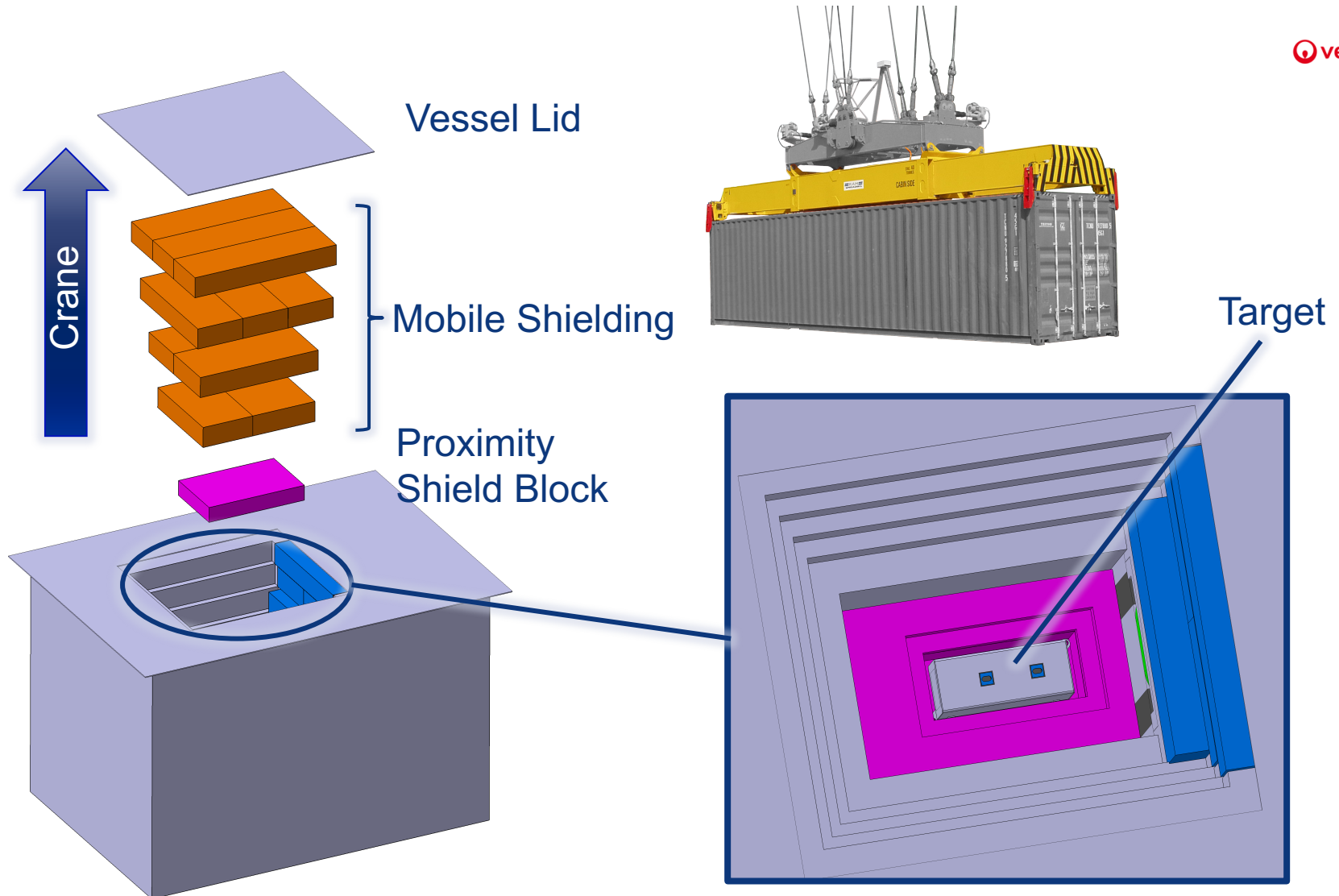
Crane concept - overview



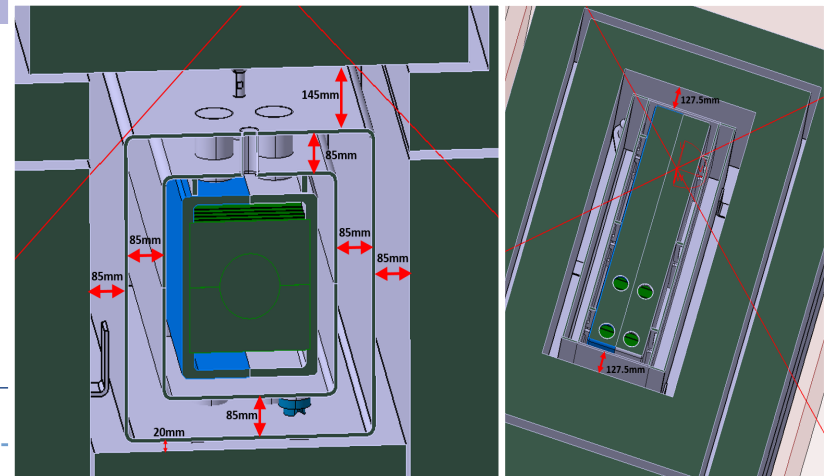
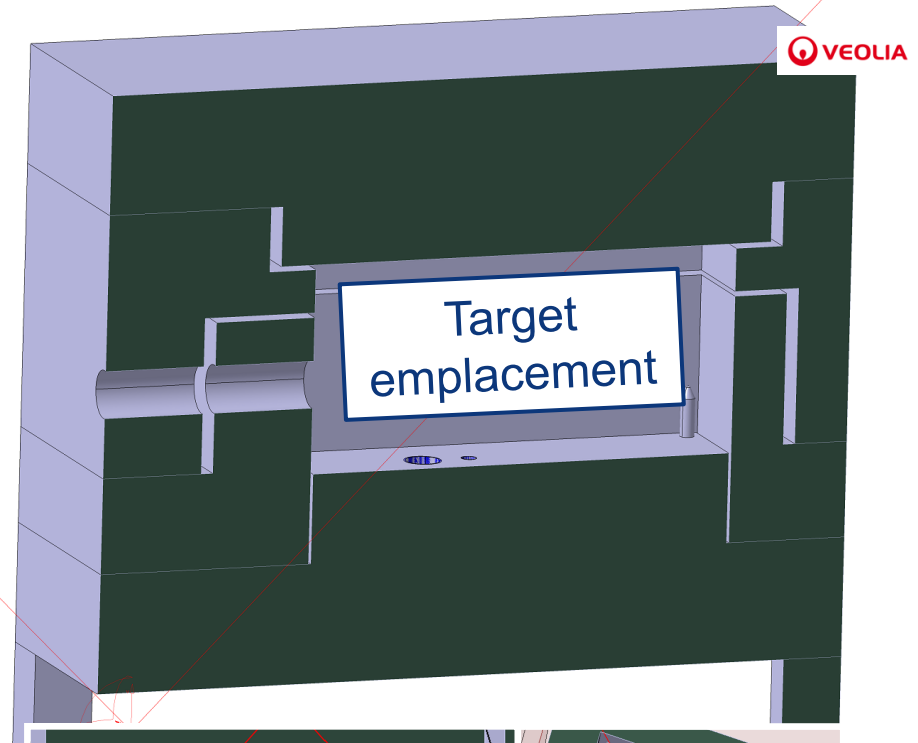
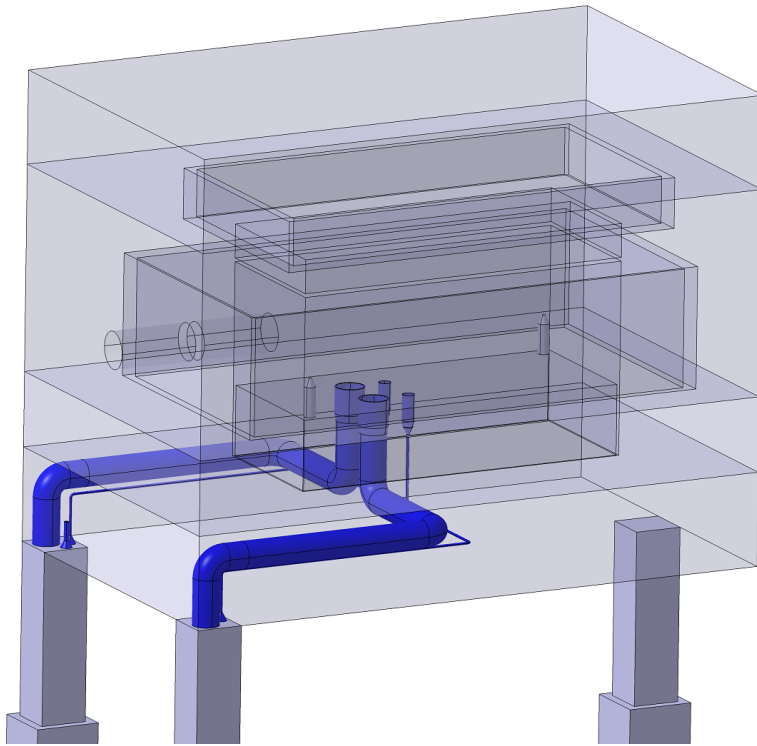
Crane concept – helium vessel components



Crane concept – target access

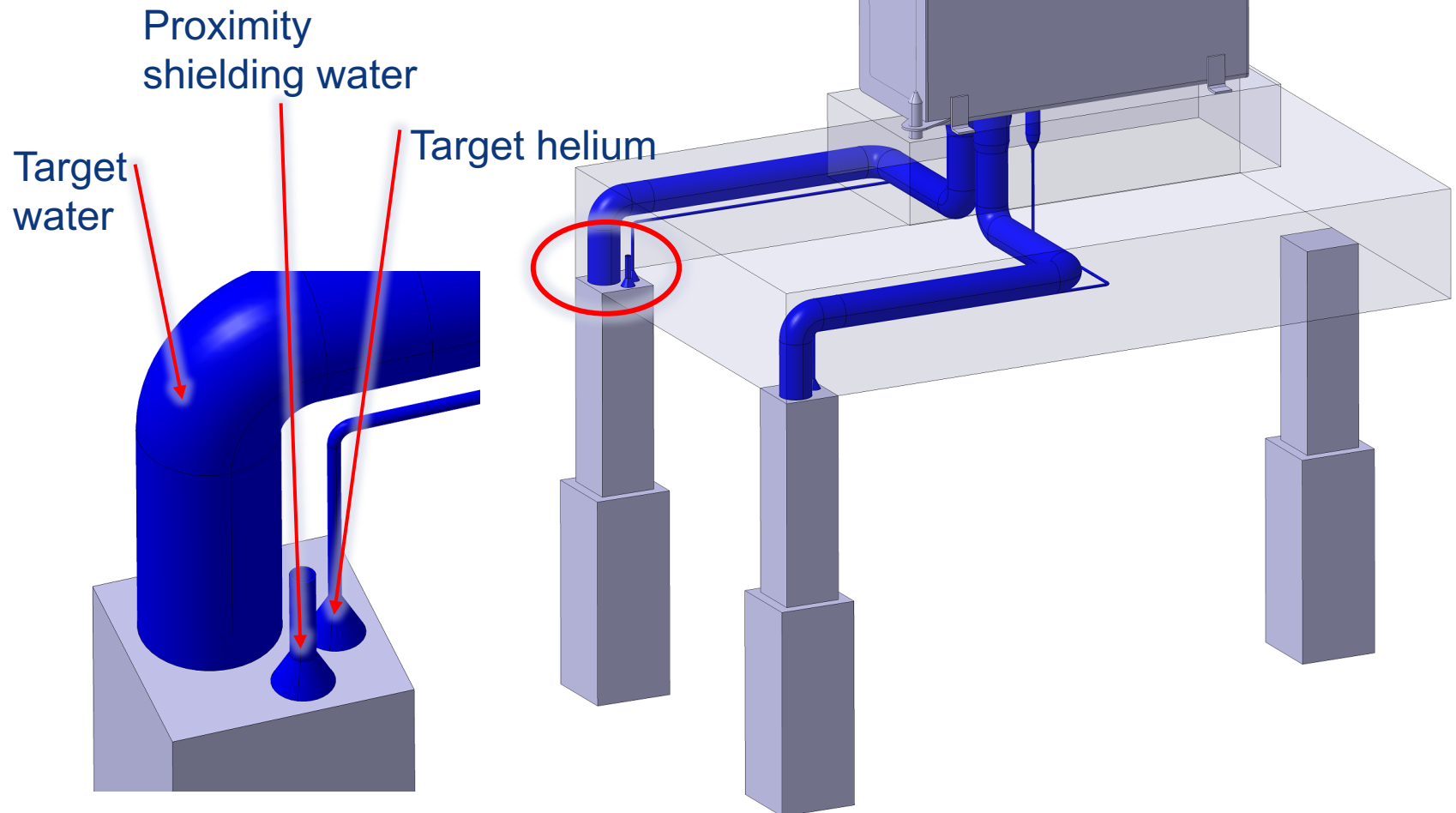


Crane concept – Proximity shielding

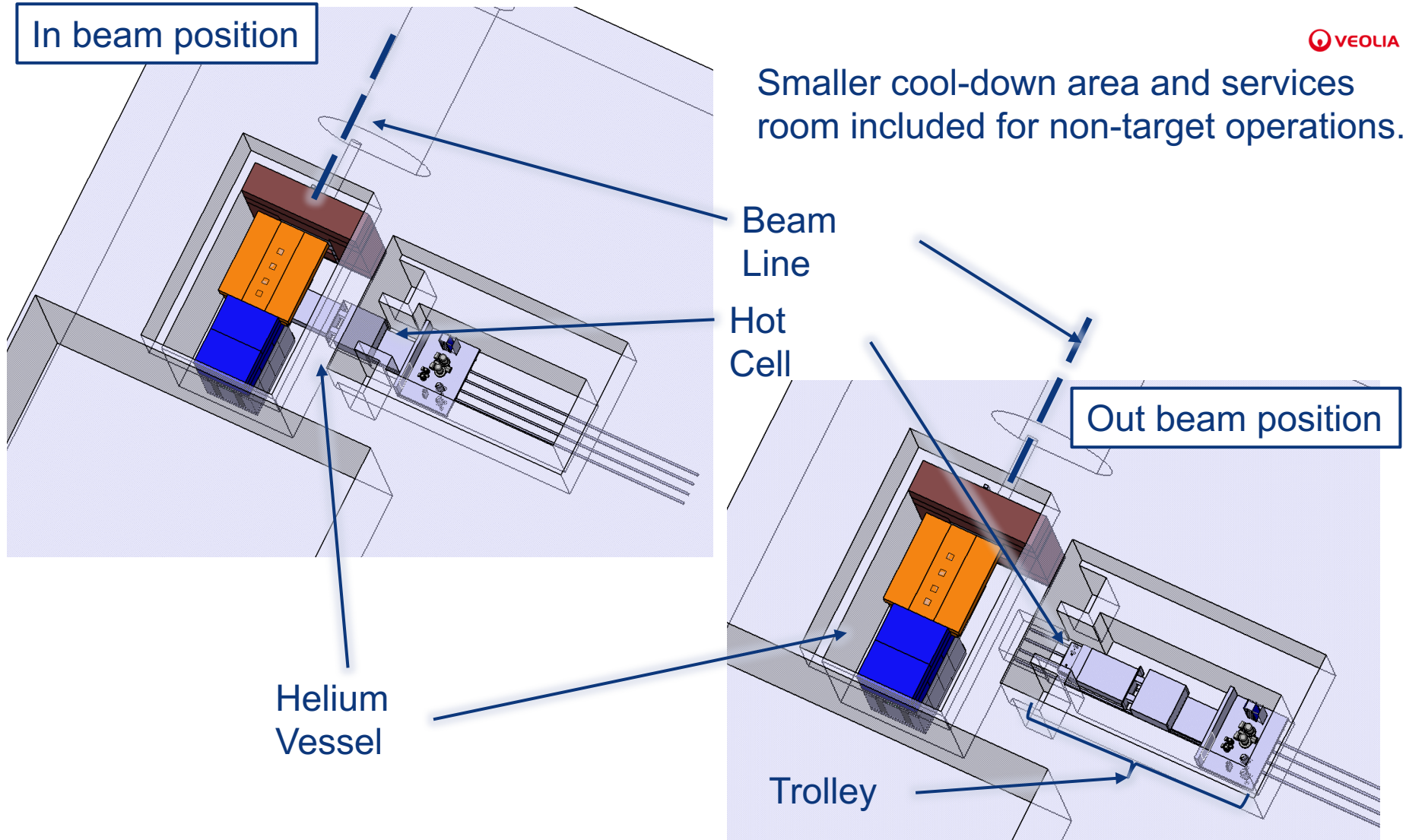


Crane concept – target pipework

Vertical plugin system

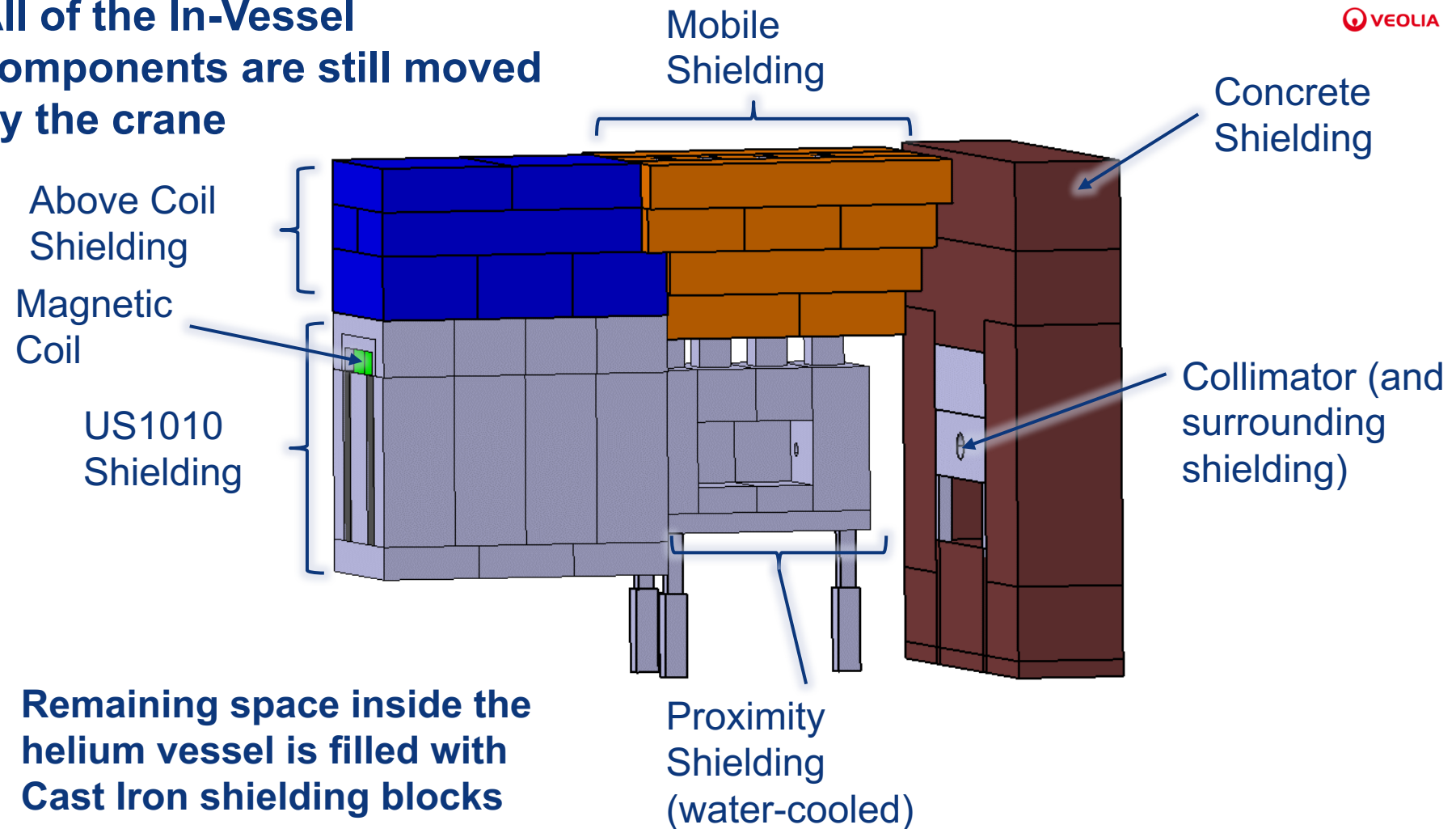


Trolley concept - overview



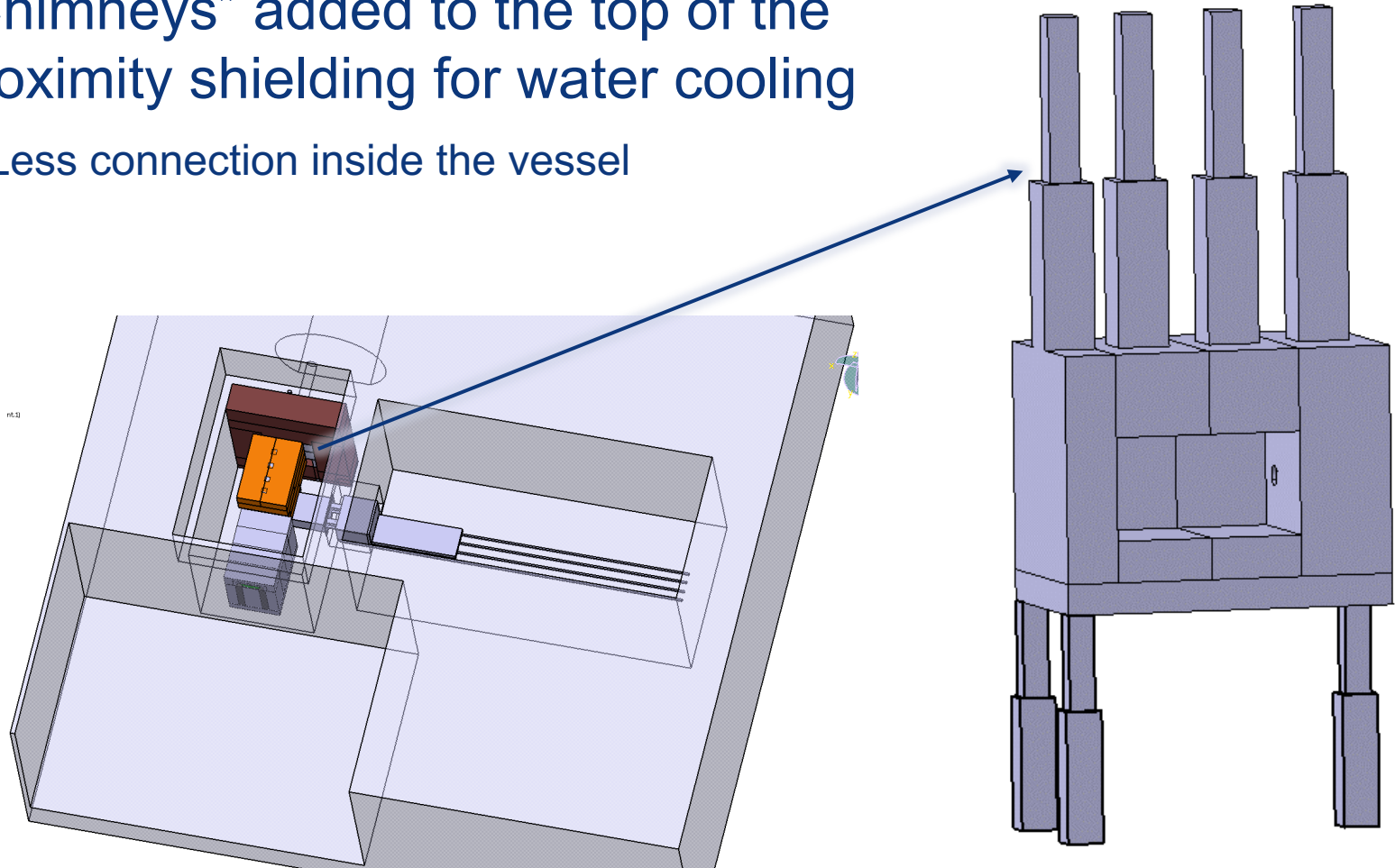
Trolley concept – helium vessel

All of the In-Vessel components are still moved by the crane

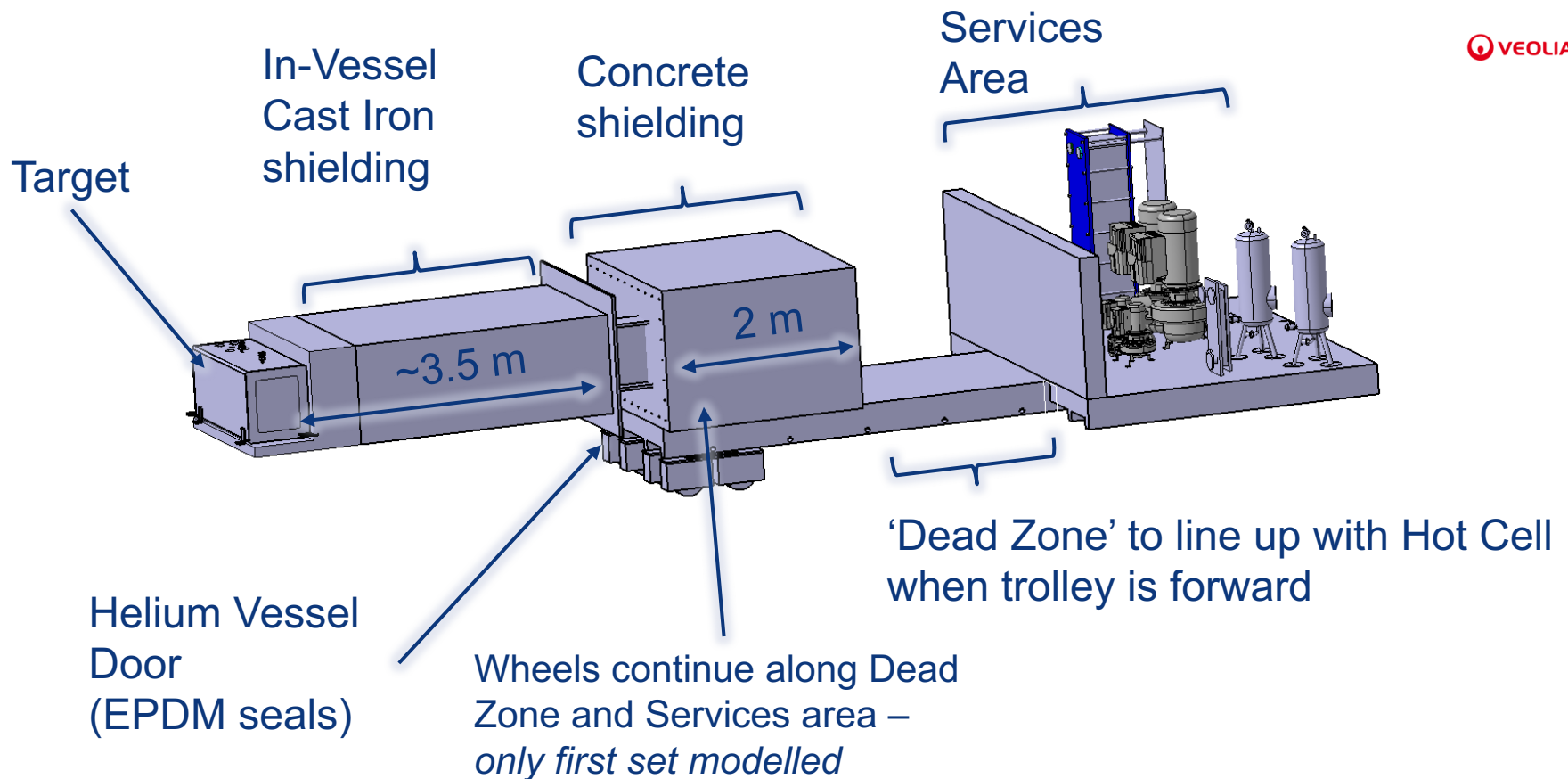


Trolley concept – proximity shielding

- “Chimneys” added to the top of the proximity shielding for water cooling
 - Less connection inside the vessel

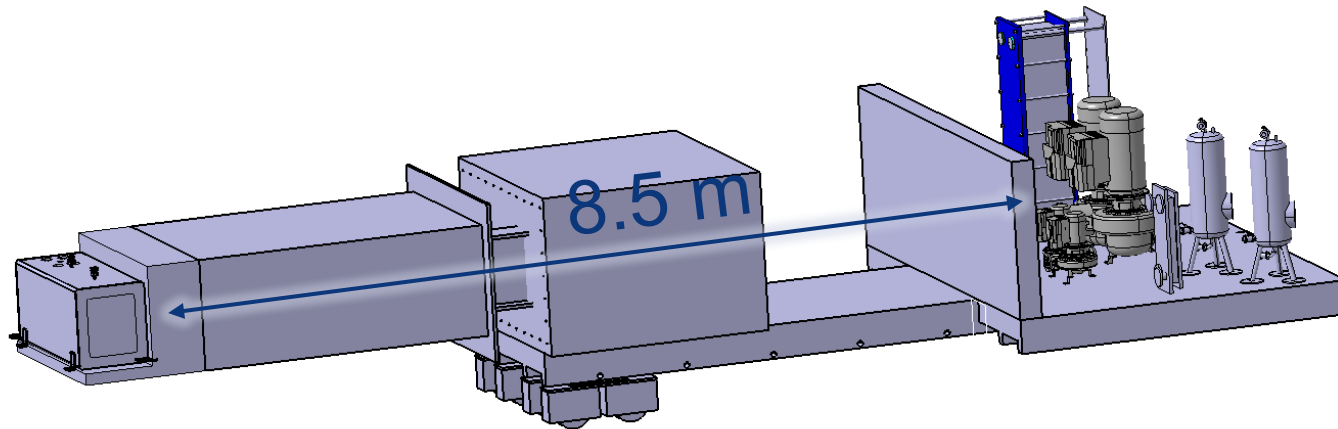


Trolley concept – helium vessel



Counterbalanced system → no active part of the trolley inside the target area

Trolley concept – helium vessel



- Services to the Target (Helium / Water cooling and sensor connections) are fed from the services area and pass along the trolley.
- Fresh water (non-activated) and Helium feed are passed to the trolley on the backpart

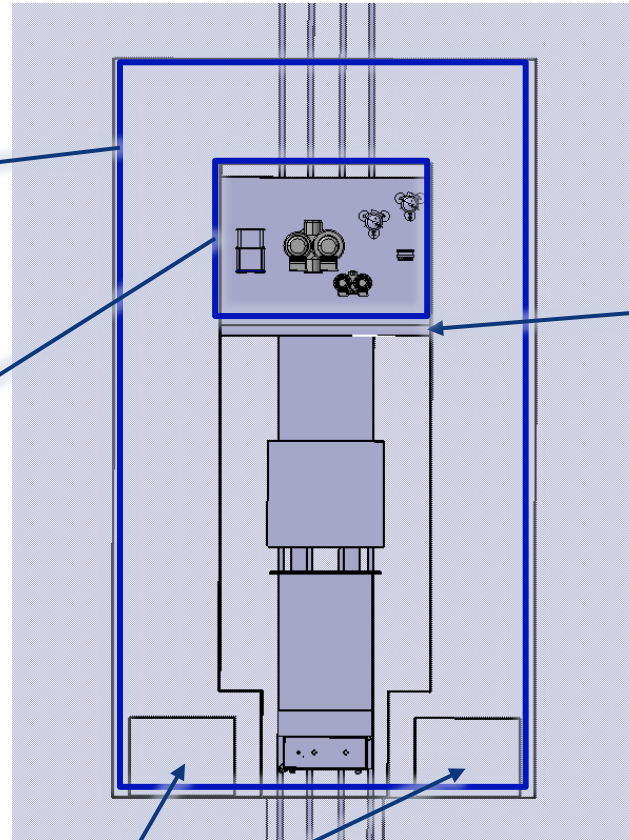
Trolley concept – hot-cell

In-Cell crane
operating area
(TBC)

Man-
Accessible
area (TBC)

Containment
between
services and Hot
Cell (TBC)

2x twin MSM
workstations



A “hot-cell” is
being foreseen in
the Project to be
able to work on
potential broken
target

Comparison between different design

Factor	Crane	Trolley
Component installation	Simple crane positioning	Complicated by requirement to seal the vessel
Service Connections	Complex passive sealing design	Simpler connection with MSMs
Risk	Ability to make/break leak-proof seals remotely	Concept - Feasibility of the cantilever Operational - Reliability of the wheels.
Radiation Protection	All operations involve exposure of activated elements within cooldown area	More contained operations on target – performed in hot cell (except for target disposal)
Operation Duration	Any operations require the removal of shielding blocks	Target can be removed directly using the trolley
RH Operations	Only simple operations effected through crane deployed tooling and spreaders	More complex operations via MSMs

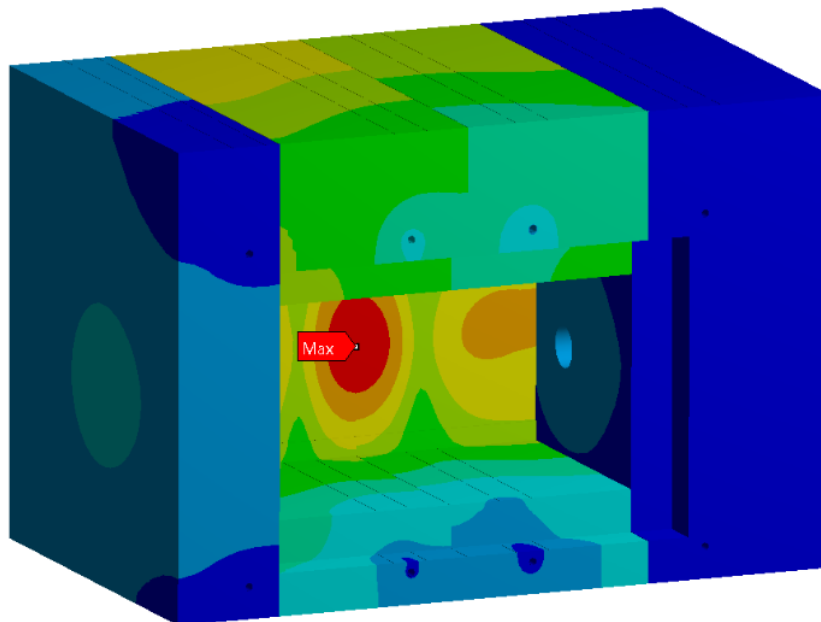
Proximity shielding

- Each proximity shielding block (4 + drawer) are cooled by a water circuit connected in series (few m³/h)
- Stainless steel pipes embedded in cast-iron (proven technology)

R: Steady-State Thermal Embedded Pipes All blocks Thick pipe

Temperature
Type: Temperature
Unit: °C
Time: 1
25/07/2017 11:47

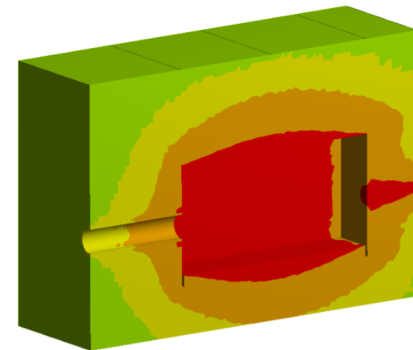
62.342 Max
58.116
53.89
49.665
45.439
41.213
36.987
32.761
28.536
24.31 Min



G: E check Prox Shielding Removed Mat

Energy in J/cm3
Time: 1
18/07/2017 11:16

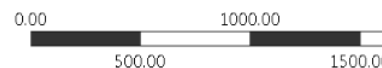
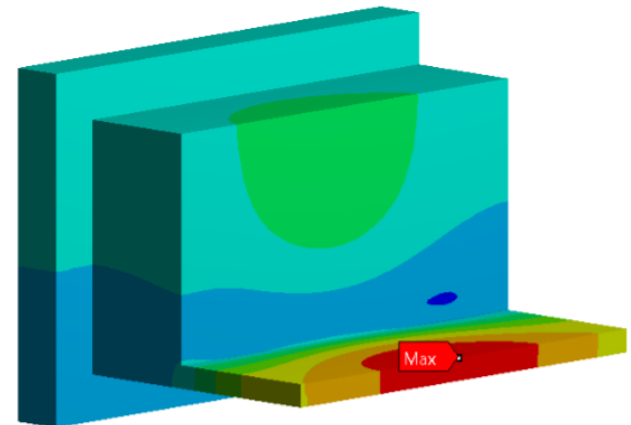
0.57666 Max
0.057666
0.0057666
0.00057666
5.7666e-5
5.7666e-6
5.7666e-7
5.7666e-8
5.7666e-9
0 Min



O: Steady-State Thermal DRAWER BLOCK BEST Thick Pipe

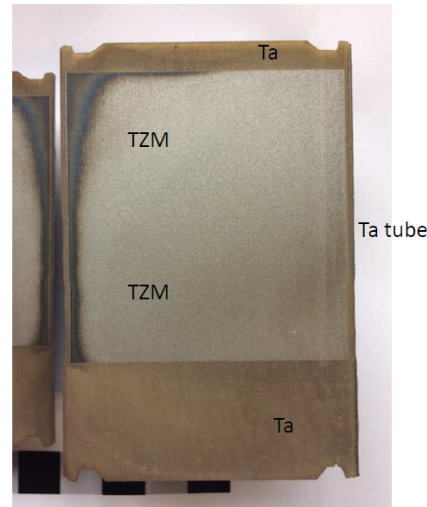
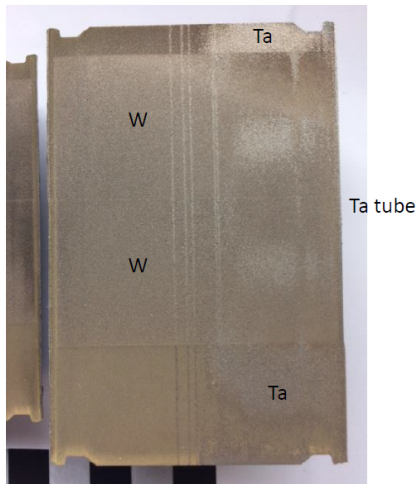
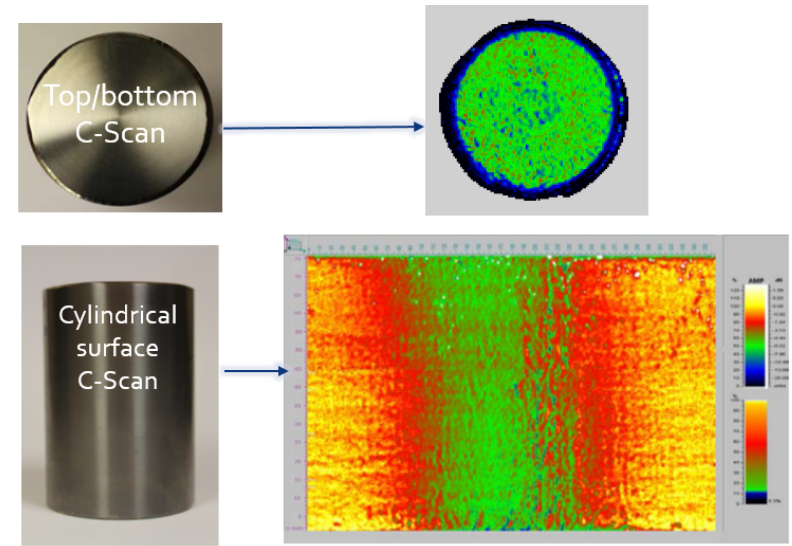
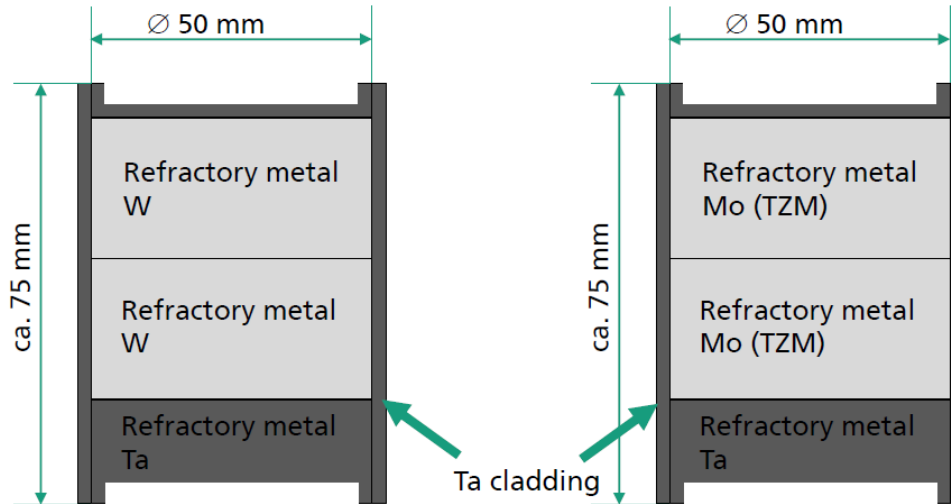
Temperature
Type: Temperature
Unit: °C
Time: 1
25/07/2017 11:28

137.9 Max
125.17
112.44
99.71
86.98
74.25
61.52
48.79
36.06 Min



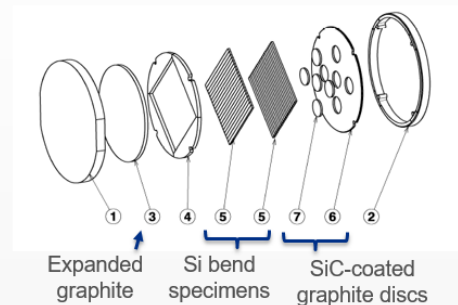
Material R&D studies

M. Calviani 22/09



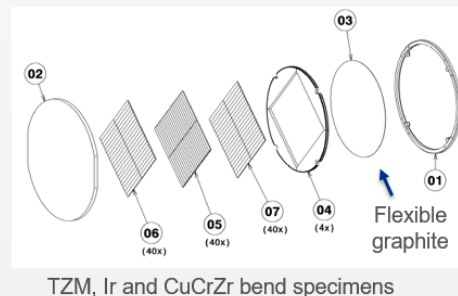
Material irradiation – long-term damage

Silicon Capsule (CERN, KEK)

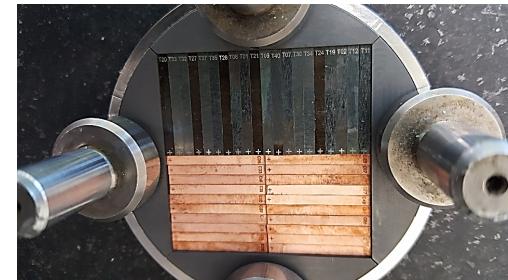


- CERN SPS internal dump (Si) & KEK muon production target material (SiC-coated graphite)
- Vacuum atmosphere, $T_{\text{peak}} \sim 240 \text{ }^{\circ}\text{C}$
- PIE at PNNL

High Z Capsule (CERN)



- SPS internal dump (CuCrZr), AD & SHiP targets (Ir, TZM)
- Vacuum atmosphere, $T_{\text{peak}} \sim 610 \text{ }^{\circ}\text{C}$
- PIE at PNNL
- Only 2 weeks of irradiation



E. Fornasiere 22/09
K. Ammigan 22/09

- Additional interest in Ta(2.5)W material for 2018 BLIP run

Conclusions

- BDF Project addressing critical aspects associated to the feasibility of a new high-intensity fixed target facility at CERN
- Focusing on critical aspects such as **beam extraction and transport, proton availability, target design and target complex, radiation protection and cooling and ventilation** aspects
- CDR available end of 2018 with more technical documents to follow in 2019



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