

# Current Status of UVSOR Synchrotron Radiation Facility

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## Abstract

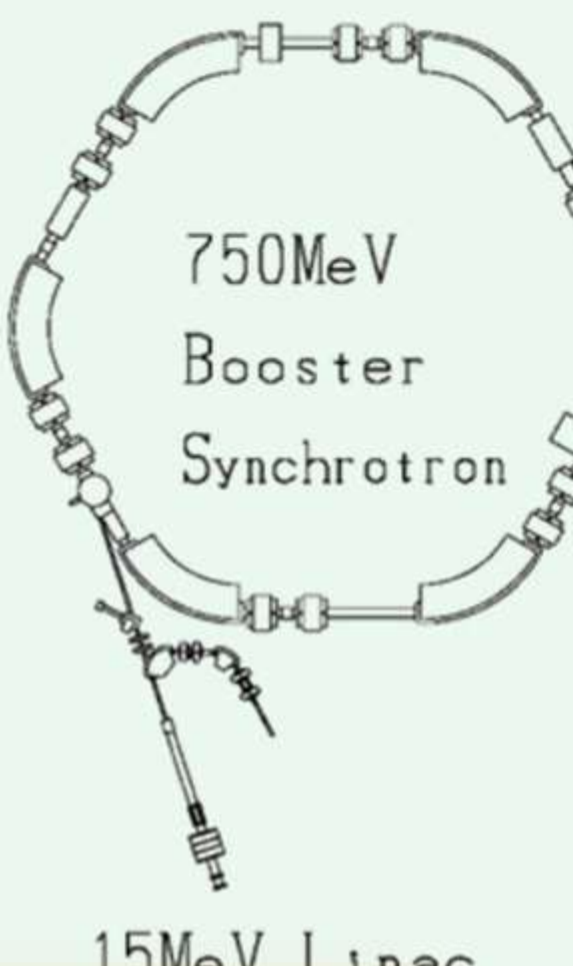
We present the current status of UVSOR-III electron storage ring. It is a 750 MeV machine dedicated to synchrotron radiation in UV, VIS, IR and SX region, including LCS gamma-rays. We are accepting about 4,000 person-day researchers yearly from nationwide and outside Japan. The accelerator complex consists of a 15 MeV linear accelerator, a 750 MeV booster synchrotron and a storage ring of 53 m circumference, in which 6 undulators are operational. The operation time is from 9 am to 9 pm from Tuesday to Friday, including overnight bonus operation on Thursday night. All 60 hours operation is in top-up mode. Eight technical staffs with several beamline scientists are managing total 14 beamlines, while four technical staffs operate all accelerators. Most of the beamline control softwares and some of the accelerator control softwares are made in-house. UVSOR-III is reaching 40 years old and facing severe aging problems, especially of cooling water leakage from electromagnets and vacuum leakage from beam ducts. We are managing the troubles with various solutions, including partial replacement of coils, applying sealants, and so on.

## UVSOR-III Accelerator Complex

parameter	Storage Ring
Operation Energy	750 MeV
Injection Energy	750 MeV
Beam Current	300 mA
Natural Emittance	17 nm-rad
Circumference	53.2 m
Bending Radius	2.2m
Lattice	Extended DBA x 4
Straight Section for I.D.	4 m x 4, 1.5 m x 2
Betatron Tunes	(3.60, 3.20)
Momentum Compaction	0.030
Energy Spread	$5.4 \times 10^{-4}$
RF Frequency	90.1 MHz
RF Voltage	120 kV
Natural Bunch Length	128 ps
3 <sup>rd</sup> Harmonic Cavity	One Installed

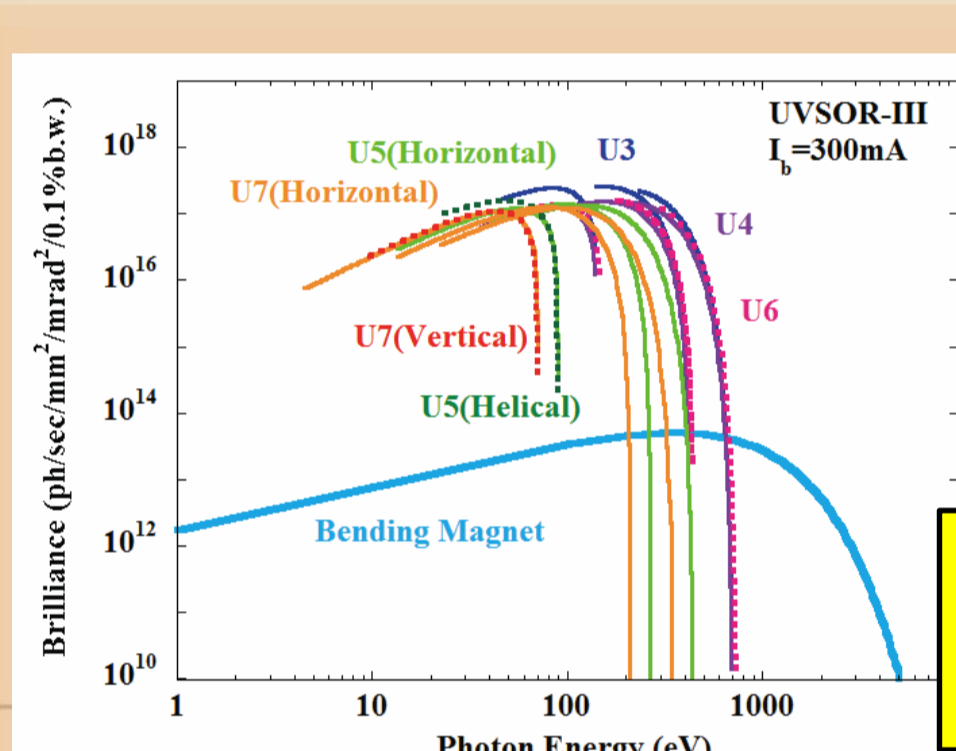
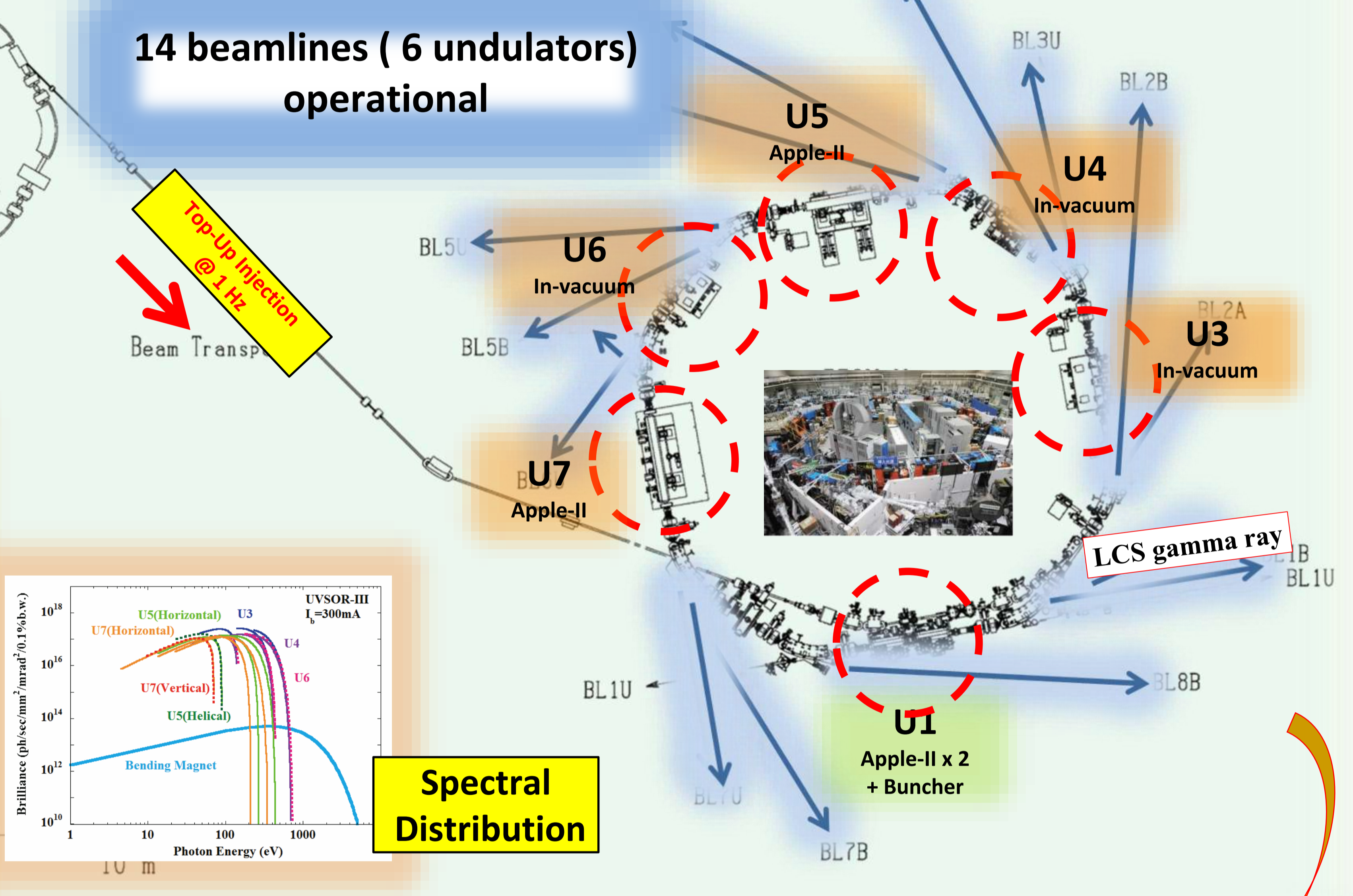
parameter	Booster Synchrotron
Operation Energy	750 MeV
Injection Energy	15 MeV
Average Beam Current	~15 mA
Circumference	26.6 m
Bending Radius	1.8 m
Lattice	FODO x 6
Momentum Compaction	0.138
Betatron Tunes	(2.25, 1.25)

parameter	Linac
Injection Energy	15 MeV
Peak Beam Current	~100 mA
Length	2.5 m
Frequency	2856 MHz
GUN HV	70 kV



### Insertion Devices

Device	Parameters
U1 Apple-II Undulator / Optical Klystron	Number of Periods: 10 + 10, Period length: 85 mm, Pole Length: 0.968 m + 0.968 m, Pole Gap: 24-200 mm, Deflection Parameter: 7.56 (Max. Horizontal), 4.93 (Max. Vertical), 4.06 (Max. Helical)
U2 Apple-II Variable Polarization Undulator	Number of Periods: 38, Period length: 60 mm, Pole Length: 2.35 m, Pole Gap: 24-190 mm, Deflection Parameter: 3.6 (Max. Horizontal), 2.0 (Max. Vertical), 1.9 (Max. Helical)
U3 In-vacuum Undulator	Number of Periods: 50, Period length: 38 mm, Pole Length: 1.9 m, Pole Gap: 15-40 mm, Deflection Parameter: 2.0-0.24
U4 In-vacuum Undulator	Number of Periods: 26, Period length: 38 mm, Pole Length: 0.99 m, Pole Gap: 13-40 mm, Deflection Parameter: 2.4-0.19
U5 Apple-II Variable Polarization Undulator	Number of Periods: 40, Period length: 76 mm, Pole Length: 3.04 m, Pole Gap: 24-200 mm, Deflection Parameter: 3.6 (Max. Horizontal), 3.6 (Max. Vertical), 3.0 (Max. Helical)
U6 In-vacuum Undulator	Number of Periods: 26, Period length: 36 mm, Pole Length: 1.6 m, Pole Gap: 13-40 mm, Deflection Parameter: 1.78 - 0.19
U7 Apple-II Variable Polarization Undulator	Number of Periods: 40, Period length: 76 mm, Pole Length: 3.04 m, Pole Gap: 24-200 mm, Deflection Parameter: 3.6 (Max. Horizontal), 3.6 (Max. Vertical), 3.0 (Max. Helical)



Spectral Distribution

## Activity as Inter-University Research Facility

36 Weeks User Operation/year, Total 4000+ (person\*day) Users

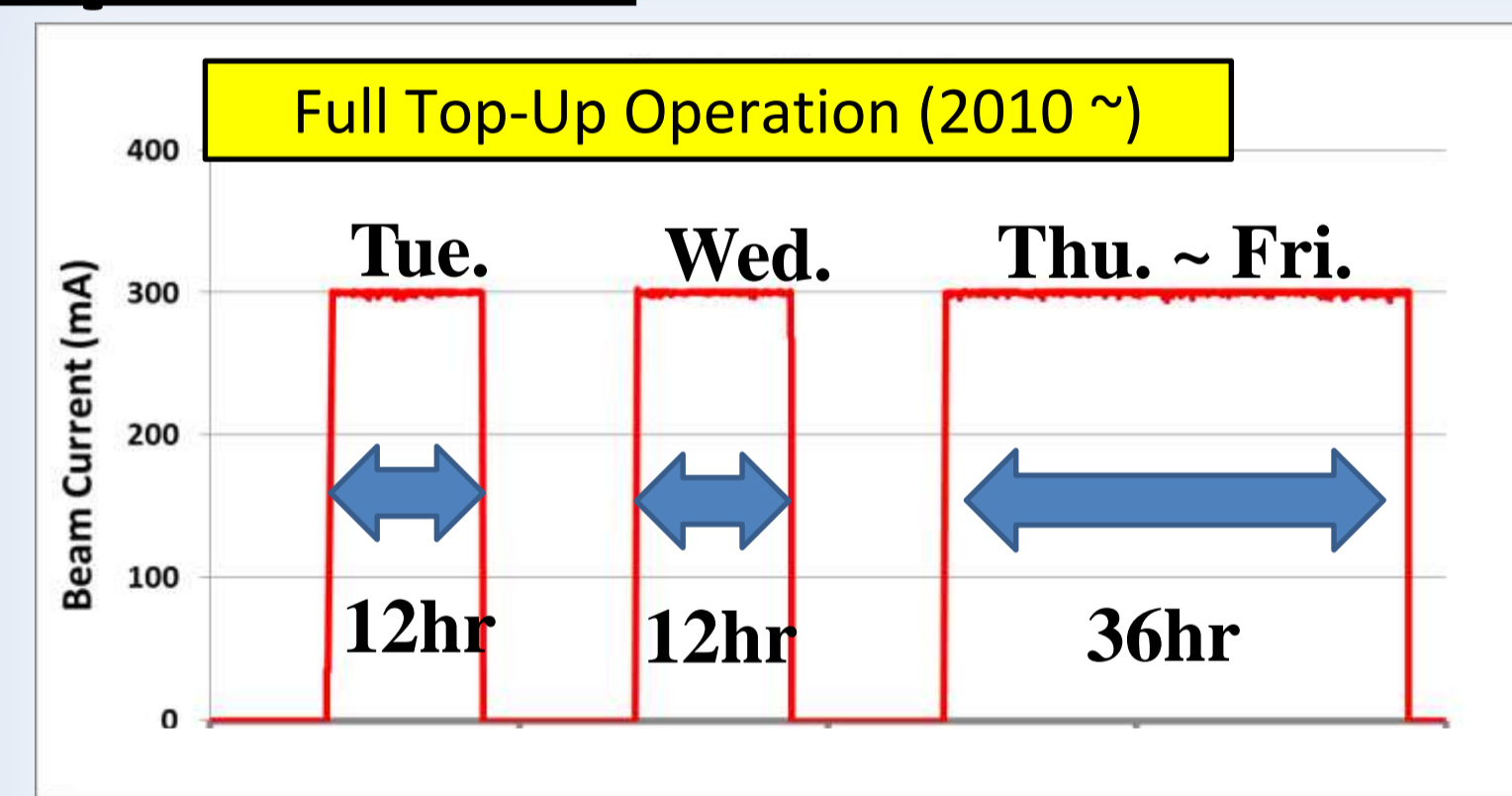
### History

- 1975: Institute Established
- 1983: First Light
- 1984: User Operation Start
- 1986: FEL Study Start
- 1997: FEL Lasing at 239nm (World Record)
- 2003: Upgrade to UVSOR-II (Combined Function Quadrupole etc.)
- 2004: THz CSR Study Start
- 2007: Full Energy Injection Start
- 2010: Top-Up Operation Start
- 2012: Upgrade to UVSOR-III (Combined Function Bend, Pulse Sextupole Injection etc.)
- 2013: STXM beamline BL4U
- 2020: LCS gamma ray offer @BL1U
- 2020: Momentum Microscope @BL6U

### Steps Toward UVSOR-III

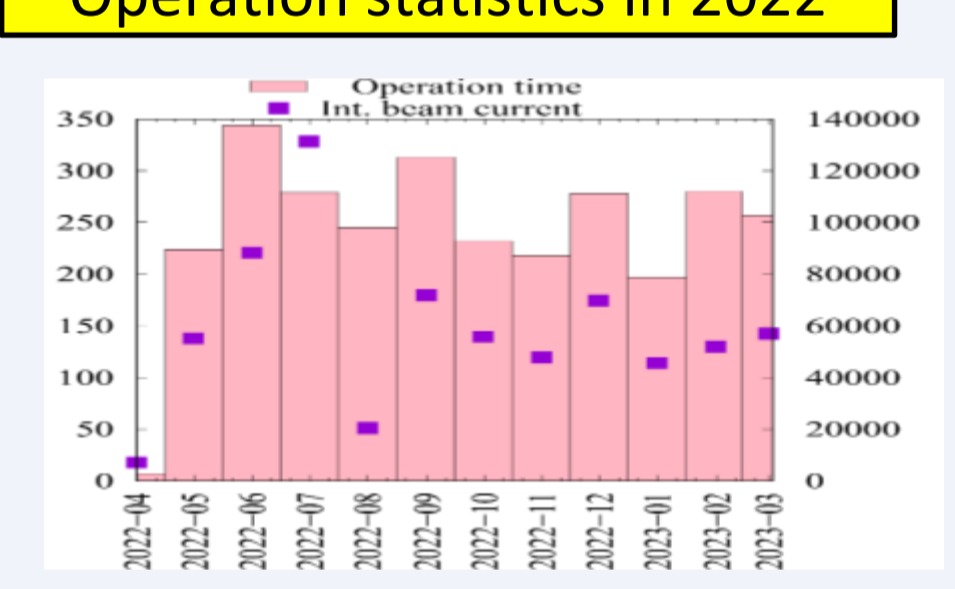
	UVSOR (1983~2003)	UVSOR-II (2003~2012)	UVSOR-III (2012~)
Operation Energy	750 MeV	750 MeV	750 MeV
Injection Energy	600 MeV	600 MeV	750 MeV (Top-Up)
Average Beam Current	~150 mA	~200 mA	300 mA
# of IDs	3	4	6
Emittance	~160 nm rad	27 nm rad	17 nm rad
Lattice	DBA	Extended DBA	Extended DBA
		Combined Function Quad./Sext.	+ Combined Function Bend

## Operation



60 hours / Week User Operation  
**Mon: Machine Study**  
**Tue: 9:00 – 21:00**  
**Wed: 9:00 – 21:00**  
**Thu: 9:00 – Fri: 21:00**  
**Sat & Sun: Machine Study (optional)**

### Operation statistics in 2022



## Organization for operation

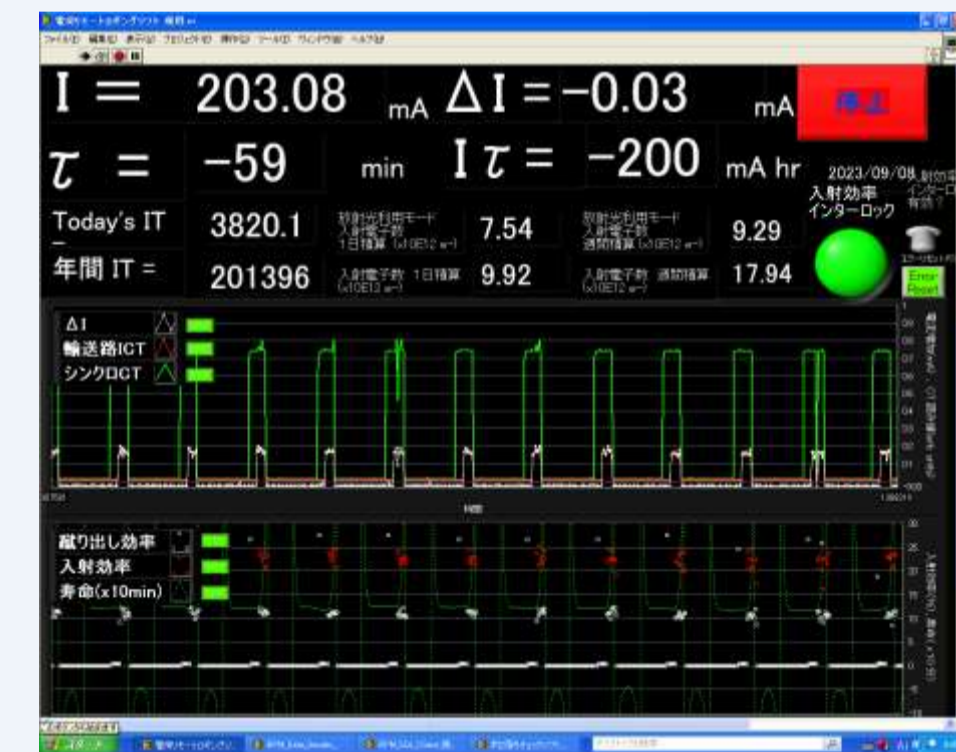
	# of Researchers	Technical Staffs	Supporting Staffs
Accelerator	2	4	1
Beamlines	7	8	2

For 14 beamlines

Including staffs not fully dedicated to beamlines/accelerators: More posts needed for better working environment.

## Control Systems

Most of the devices are controlled by PCs. As a ~40 years old facility, some of the devices remains in button / potentiometer operations.



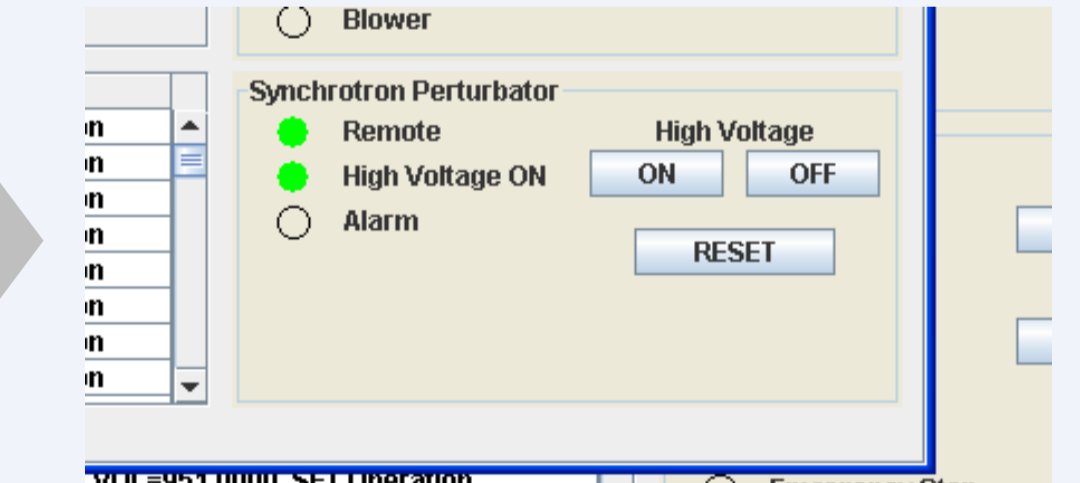
De Facto standard programming language in UVSOR is LabVIEW™.

Examples of in-house programs

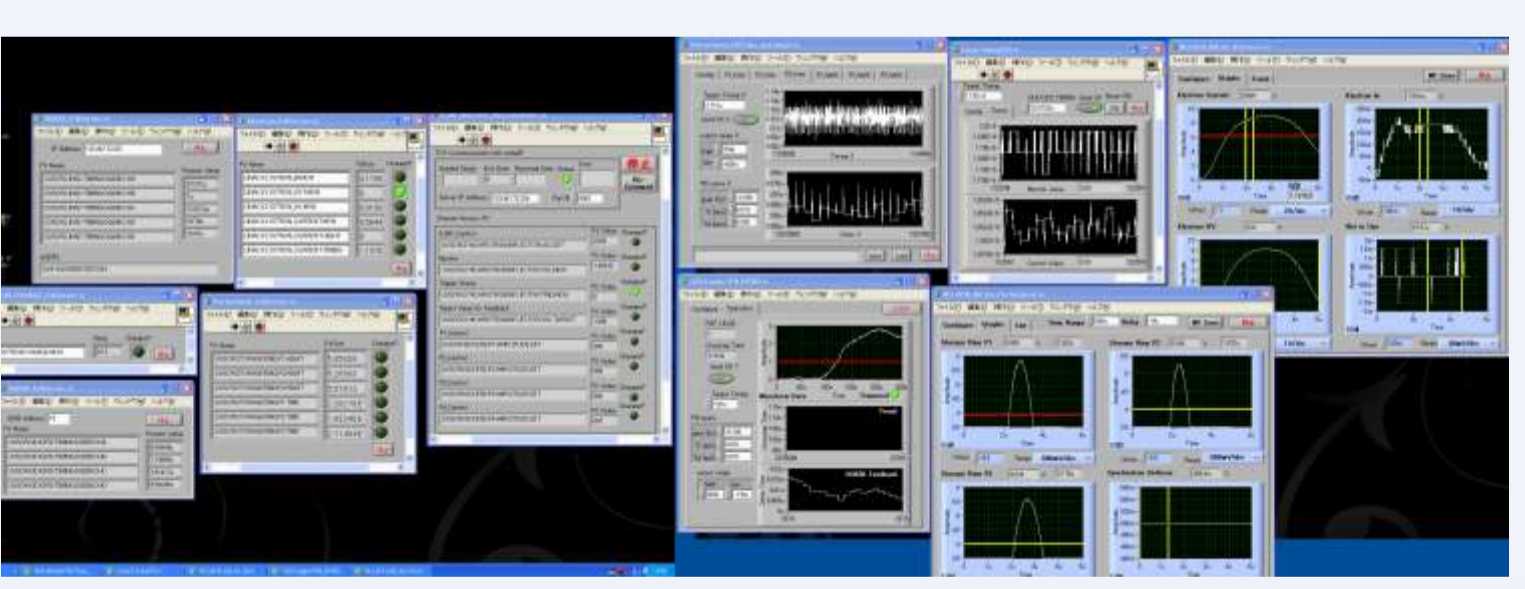
### Step by Step:



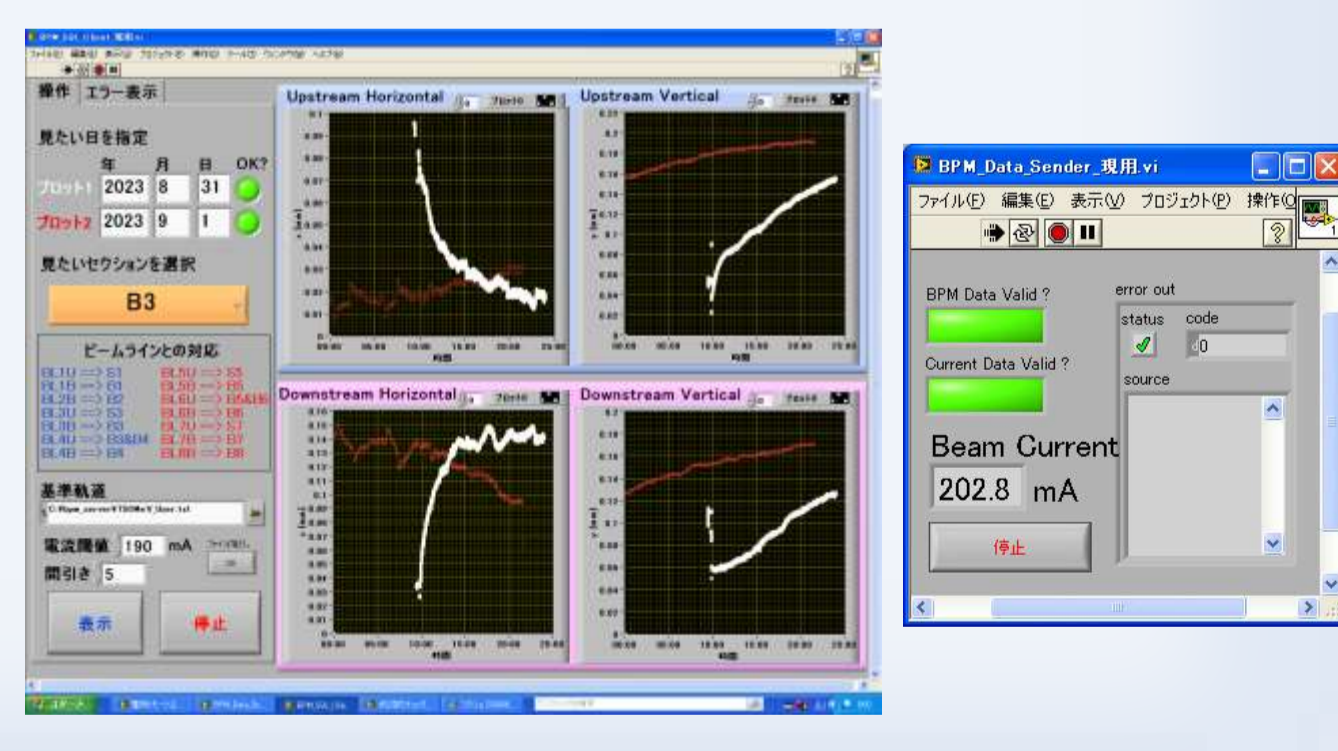
Manual control system for injection kicker of booster synchrotron.



Integrated to injection control system GUI in 2023.



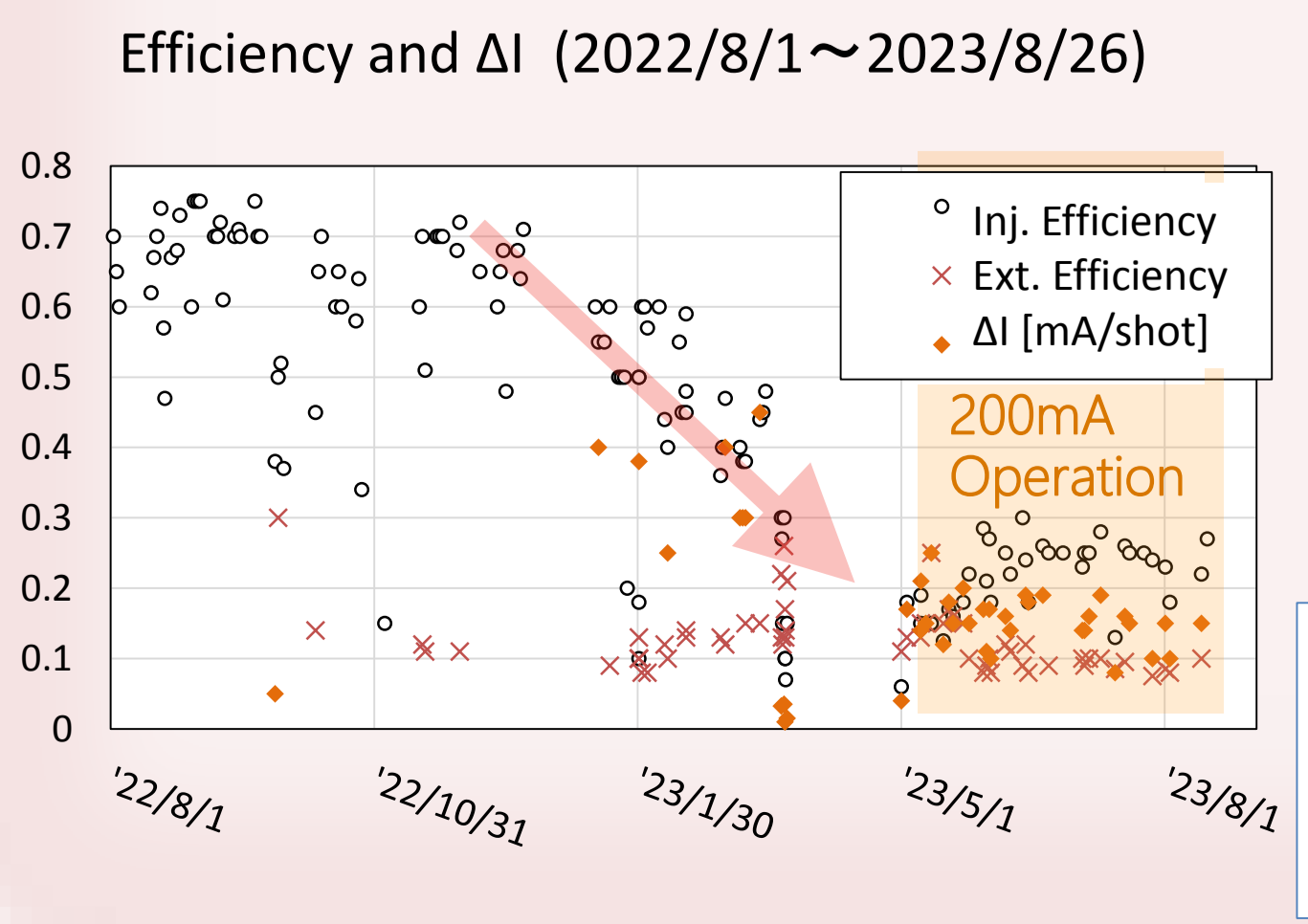
A part of in-house programs use EPICS (above) and SQL (right).



## Troubles in Recent Years

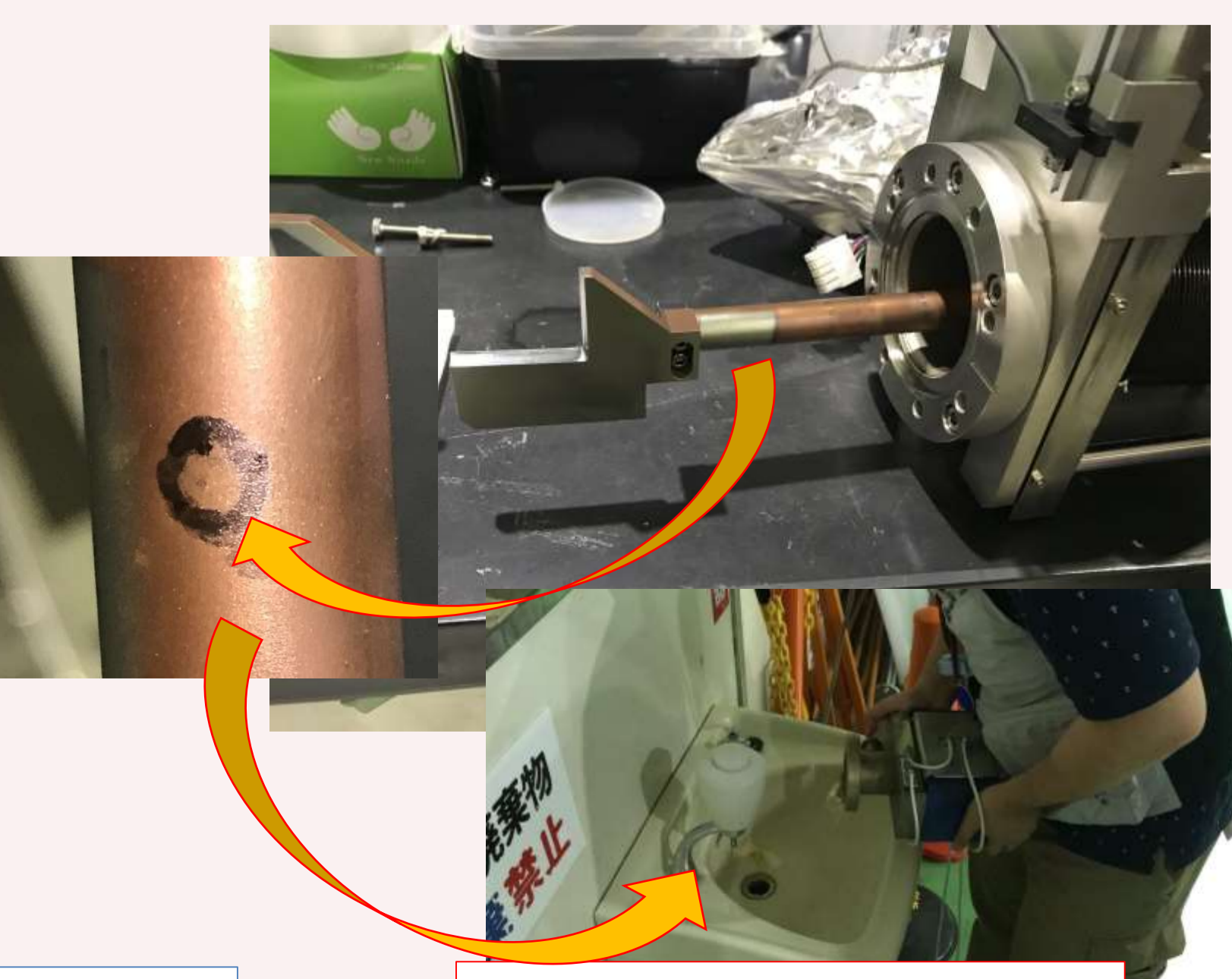
**2022/10 & 11: Vacuum Leakage from Bellows duct @Booster Synchrotron**  
 Temporal treatment with Liquid Seal™

### Beam Injection Efficiency Drop: 200 mA Operation



Began ~December 2022 Efficiency 70% => 25%  
 300mA => 200mA operation  
 Search for reason: ongoing

**Water Leakage from Beam Slit in 2021 @ BL7U Frontend**  
 Needed 5 weeks for recovery.



Even a small pinhole makes a pool...

**Total Replacement of Sextupole Main Coils in 2020 & 2021.**  
 @ Combined function magnets in storage ring

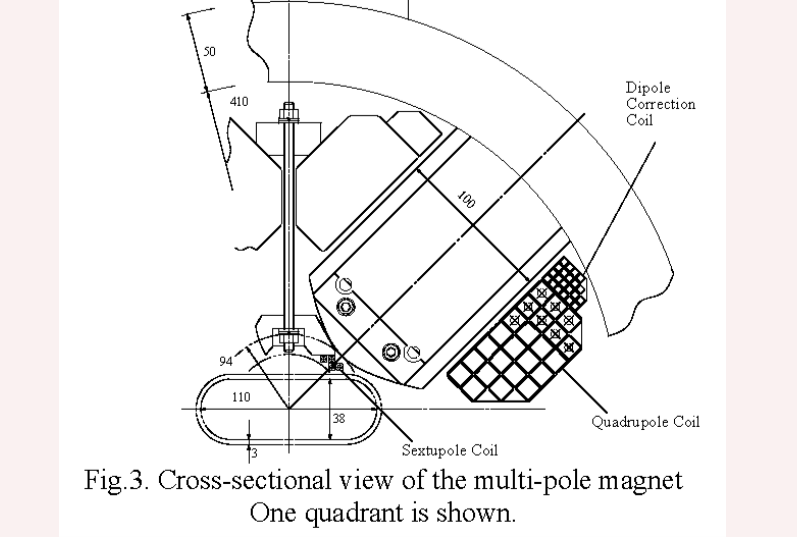


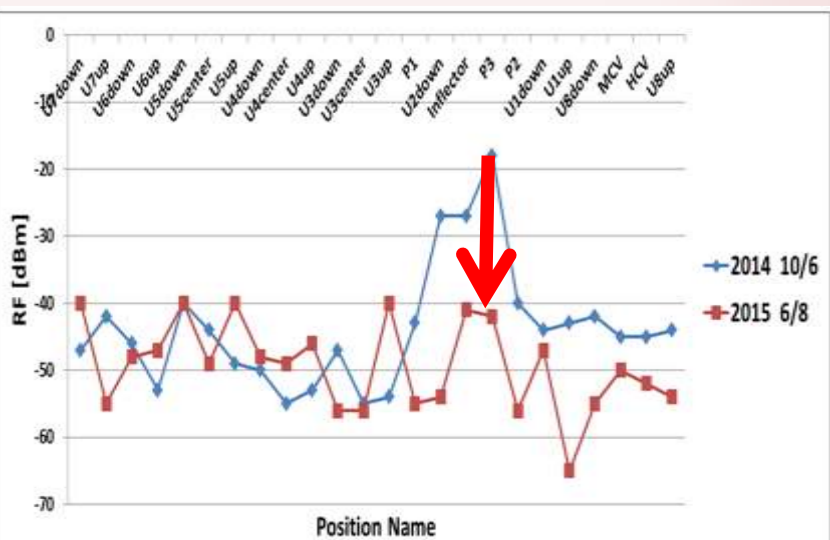
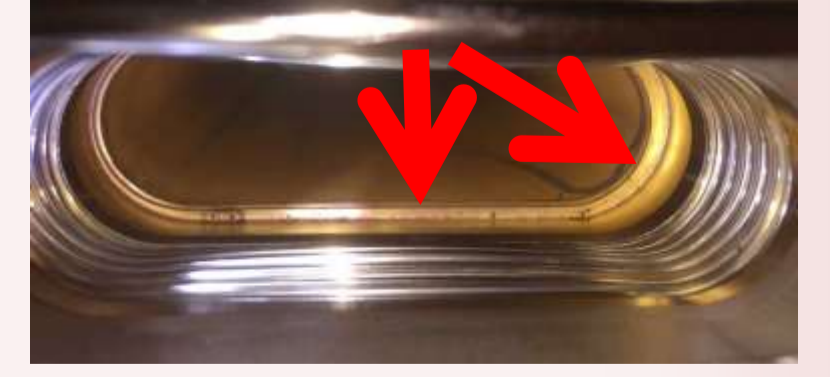
Fig. 3 Cross-sectional view of the multi-pole magnet. One quadrant is shown.

**Cooling Water Leakage from Booster Synchrotron Quad.**



New cooling pipe added.

**Break @ gold coat of a kicker ceramics duct.**



Duct replaced in spring 2015. RF noise reduced by >20dB.