## Target of the workshop

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## Challenges for future lithography (from the report of IRDS)

https://irds.ieee.org/editions/2022/irds%E2%84%A2-2022-lithography

Table LITH-4       The Key Challenges of High-NA EUV Lithography	Table LITH-2		Potential Solutions for Leading-Edge Logic Lithograph					
Key challenges		2022	2025	2028	2031	2034	2037	
Resists meeting resolution requirements, with low levels of defects from stochastic phenomena and pattern collapse	Logicnode	3 nm	2.1 nm	1.5 nm	1.0 nm	0.7 nm	0.5 nm	
	Node	G48M24	G45M20	G42M16	G40M16T2	G38M16T4	G38M16T6	
Light sources that can support photon shot noise and productivity requirements	Minimum ½-pitch	12 nm	10	8 nm	8 nm	8 nm	8 nm	
Solutions for meeting small depths-of-focus at 0.55 NA		EUV 0.33.NA multiple patterning	multiple patterning	EUV	single	EUV 0.55.NA single patterning EUV	EUV 0.55.NA single patterning EUV	Ν
Polarization control for maintaining high contrast at 0.55 NA				single patterning				
Computational lithography capabilities								J
Mask making and metrology infrastructure	Primary options		0.55.NA single patterning	0.55.NA multiple patterning	multiple	0.55.NA multiple patterning Beyond EUVL	0.55.NA multiple	
Solutions for large dies	for logic							
Cost of high-NA EUV lithography								
<ul> <li>Beyond EUV -&gt; wavelength tunability</li> </ul>					(λ=6.X nm)	(λ=6.X nm)	(λ=6.X nm)	U .
<ul> <li>To avoid stochastics -&gt; Higher-power</li> <li>Polarization control</li> </ul>	Potential solutions for cost		Optical + DSA	Optical + DSA	Optical + DSA	Optical + DSA	Optical + DSA	
Cost reduction for exposure system	reduction, LER							
	reduction		EUV + DSA	EUV + DSA	EUV + DSA	EUV + DSA	EUV + DSA	

## <Key-note lecture>

Harry J. Levinson: Free-electron lasers and the future of EUV lithography

## <Invited speakers>

Takeo Watanabe: Technical issue of EUVL and prospect for EUVL and Beyond EUVL Norio Nakamura: Present state of the EUV-FEL light source for future lithography Takahiro Kozawa: Current status and prospect of extreme ultraviolet resists Seiji Nagahara: TEL's Patterning Approaches Toward High NA EUV Lithography

We hope that the solutions and/or issues for the previous challenges for future Lithography can be found and/or understood after the above presentation in this workshop