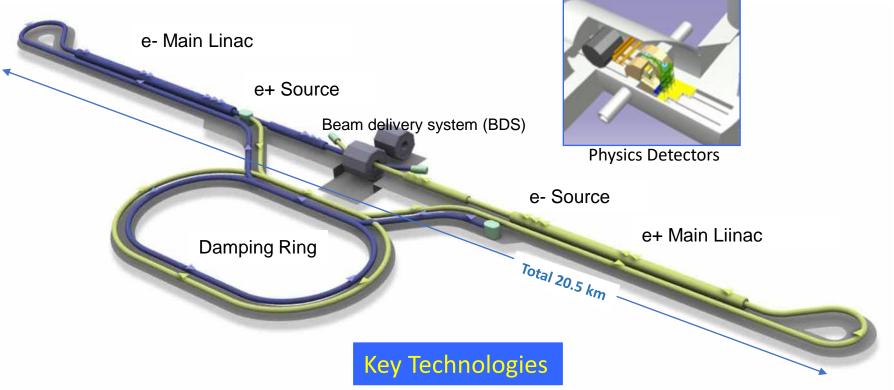
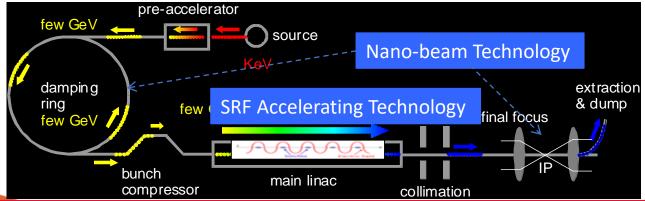


- *ILC250 accelerator overview*
- International Development Team (IDT)
- *ILC area systems* 
  - Sources
  - Nano-beam
  - SRF
- Civil engineering
- Summary

## ILC250 accelerator facility



Item	Parameters
C.M. Energy	250 GeV
Length	20km
Luminosity	1.35 x10 <sup>34</sup> cm <sup>-2</sup> s <sup>-1</sup>
Repetition	5 Hz
Beam Pulse Period	0.73 ms
Beam Current	5.8 mA (in pulse)
Beam size (y) at FF	<b>7.7</b> nm@250GeV
SRF Cavity G. $\mathbf{Q}_0$	31.5 MV/m (35 MV/m) Q <sub>0</sub> = 1x10 <sup>10</sup>



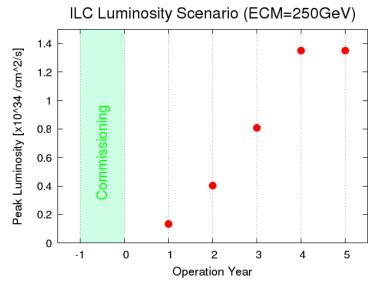


8,000 SRF cavities will be used.

# ILC machine parameters



ILC	electron/positron	ILC250				
Beam Energy	GeV	125 (e-) and 125 (e+)				
Peak Luminosity (10^34)	cm-2 s-1	1.35				
Int. Luminosity	ab-1/yr	0.24* * 5,000-hour operation at peak luminosi				
Beam dE/E at IP		0.188% (e-), 0.150% (e+)				
Transv. Beam sizes at IP x/y	nm	515/7.66				
Rms bunch length /	cm	$0.03 (\sigma_z)$				
beta*	mm	bx*=13mm, by*=0.41mm				
Crossing angle	mrad	14				
Rep./Rev. frequency	Hz	5				
Bunch spacing	ns	554				
# of bunches		1,312				
Length/Circumference	km	20.5				
Facility site power	MW	111				
Cost (value) range	\$B US	~5 (tunnel and accelerator)				
Timescale till operations	years	(~1) + 4(prep.) + 9(construction)				





# Potential for upgrades



The ILC can be upgraded to higher energy and luminosity.

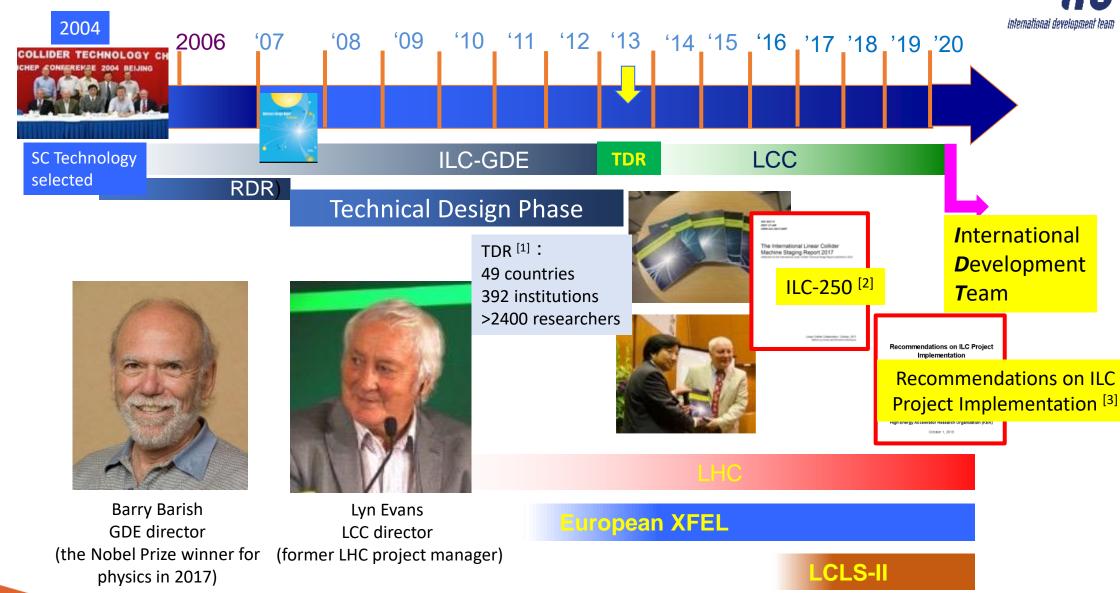
			Z-Pole [4]		Higgs [2,5]		500GeV [1*]		TeV [1*]		
			Baseline		Baseline	Lum. Up	L Up.10Hz	Baseline	Lum. Up	case B	
Center-of-Mass Energy	Е⊲м	GeV	91.2	91.2	250	250	250	500	500	1000	Ener
Beam Energy	E <sub>beam</sub>	GeV	45.6	45.6	125	125	125	250	250	500	
Collision rate	$f_{col}$	Hz	3.7	3.7	5	5	10	5	5	4	
Pluse interval in electron main linac		ms	135	135	200	200	100	200	200	200	
Number of bunches	<b>n</b> b		1312	2625	1312	2625	2625	1312	2625	2450	
Bunch population	N	<b>10</b> <sup>10</sup>	2	2	2	2	2	2	2	1.737	
Bunch separation	$\Delta t_{b}$	ns	554	554	554	366	366	554	366	366	
Beam current		mA	5.79	5.79	5.79	8.75	8.75	5.79	8.75	7.60	
Average beam power at IP (2 beams)	$P_{B}$	MW	1.42	2.84	5.26	10.5	21.0	10.5	21.0	27.3	
RMS bunch length at ML & IP	$\sigma_z$	mm	0.41	0.41	0.30	0.30	0.30	0.30	0.30	0.225	
Emittance at IP (x)	$\gamma \mathbf{e}^*_{ imes}$	μm	6.2	6.2	5.0	5.0	5.0	10.0	10.0	10.0	
Emittance at IP (y)	$\gamma \mathbf{e}^*_{\scriptscriptstyle ee}$	nm	48.5	48.5	35.0	35.0	35.0	35.0	35.0	30.0	
Beam size at IP (x)	$\sigma^*_{\times}$	μm	1.118	1.118	0.515	0.515	0.515	0.474	0.474	0.335	
Beam size at IP (v)	$\sigma^*_{_{\scriptscriptstyle{\mathcal{Y}}}}$	nm	14.56	14.56	7.66	7.66	7.66	5.86	5.86	2.66	
_uminosity	L	$10^{34}/cm^2/s$	0.205	0.410	1.35	2.70	5.40	1.79	3.60	5.11	Lum
Luminosity enhancement factor	H <sub>D</sub>		2.16	2.16	2.55	2.55	2.55	2.38	2.39	1.93	
Luminosity at top 1%	$L_{0.01}/L$	%	99.0	99.0	74	74	74	58	58	45	
Number of beamstrahlung photons	n <sub>g</sub>		0.841	0.841	1.91	1.91	1.91	1.82	1.82	2.05	
Beamstrahlung energy loss	$\delta_{ extsf{BS}}$	%	0.157	0.157	2.62	2.62	2.62	4.5	4.5	10.5	
AC power [6]	Psite	MW			111	138	198	173	215	300	
Site length	Lsite	km	20.5	20.5	20.5	20.5	20.5	31	31	40	



- *ILC250 accelerator overview*
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  - Summary

## 1.7.4 State of Technical Design Report





#### 1.7.5 State of Proposal



IDT is formed under ICFA. KEK serves as its host.

Stage 1 International Development Team (~1.5 years)

ILC Pre-Lab. is established by MOU's among the laboratories.

Stage 2 ILC Pre-Laboratory (4 years)

ILC Lab. is established by governmental agreement.

Stage 3 ILC Laboratory (10 years for construction)

Stage 4 Experiment at ILC!

#### International Development Team (IDT)





#### **ICFA**

#### **ILC International Development Team**

#### **Executive Board**

Americas Liaison Andrew Lankford (UC Irvine)
Working Group 2 Chair Shinichiro Michizono (KEK)

Working Group 3 Chair Hitoshi Murayama (UC Berkeley/U. Tokyo)

Executive Board Chair and Working Group 1 Chair Tatsuya Nakada (EPFL)

KEK Liaison Yasuhiro Okada (KEK)

Europe Liaison Steinar Stapnes (CERN)

Asia-Pacific Liaison Geoffrey Taylor (U. Melbourne)

#### Working Group 1 Pre-Lab Setup

Working Group 2
Accelerator

**Working Group 3** 

Physics & Detectors

#### IDT: to prepare for smooth transition to the ILC Pre-lab

- Prepare a proposal for the organization and governance of the ILC Pre-Lab
- Prepare the work and deliverables of the ILC Prelaboratory and workout a scenario for contributions with national and regional partners

## Accelerator activities at ILC Pre-lab phase



#### Technical preparations & SRF R&D for cost reduction [shared across regions]

- SRF performance R&D, quality testing of a large number of cavities (~100), fabrication and shipping of cryomodules from North America and Europe (for validating shipping)
   Technical preparation
- Positron source final design and verification
- Nanobeams (ATF3 and related): Interaction region: beam focus, control; and Damping ring: fast kicker, feedback
- Beam dump: system design, beam window, cooling water circulation
- Other technical developments considered performance critical

#### Final technical design and documentation [central office in Japan with a support from other labs]

- Engineering design and documentation, WBS
- Cost confirmation/estimates, tender and purchase preparation, transport planning, mass-production planning and QA plans, schedule follow up and construction schedule preparation
- Site planning including environmental studies, CE, safety and infrastructure (see below for details)

**Engineering Design Report (EDR)** 

- Review office
- Resource follow up and planning (including human resources)

#### Preparation and planning of deliverables [distributed across regions coordinated by the central office]

- Prototyping and qualification in local industries and laboratories, from SRF production lines to individual WBS items
- Local infrastructure development including preparation for the construction phase (including Hub.Lab)
- Financial follow up, planning and strategies for these activities

Planning and preparation of Hub lab.

#### Civil engineering, local infrastructure and site [mainly by the Japanese institutions]

- Engineering design including cost confirmation/estimate
- Environmental impact assessment and land access
- Specification update of the underground areas including the experimental hall
- Specification update for the surface building for technical scientific and administrative needs

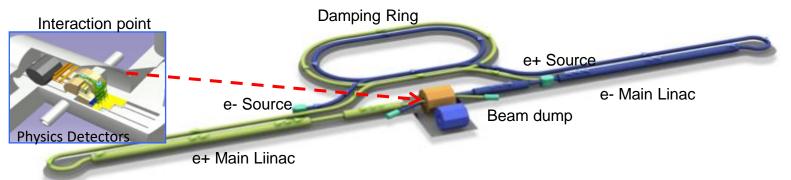
Civil engineering



- *ILC250 accelerator overview*
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#### Area systems of the ILC





bunch, consisting of ~10^10 e+/e•Creating particles Sources

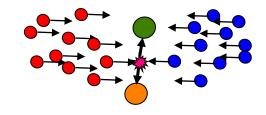
- polarized elections/positrons
- High quality beams

Damping ring

- Low emittance beams
  - Small beam size (small beam spread)
  - Parallel beam (small momentum spread)
- Acceleration

Main linac

- superconducting radio frequency (SRF)
- •Getting them collided *Final focus* 
  - nano-meter beams
- •Go to **Beam dumps**

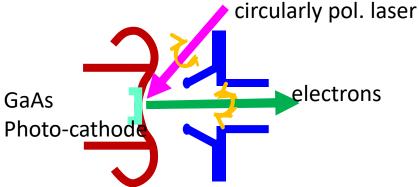




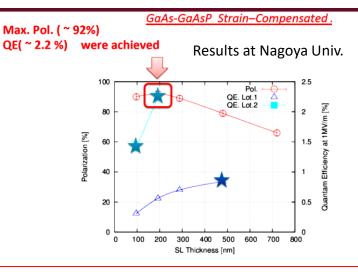
## Beam sources -electron/positron-





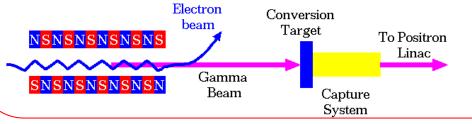


$$P \equiv \frac{N_L - N_R}{N_L + N_R} > 0.8$$



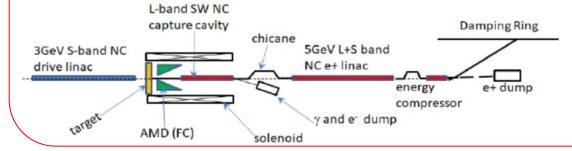
#### Undulator positron source

125 GeV electrons are injected to the helical undulator. The photons produced at the undulator is used for the electron/positron pair creation at the rotating target. Polarized positrons can be generated.



#### Electron driven positron source

Extra 3GeV linac is used for the positron generation. High energy electrons are not necessary. (Electron independent commissioning is possible. However, polarization is not available.)



125 GeV e-, 230 m long undulator @ILC

#### Nano-beam R&D at ATF2

















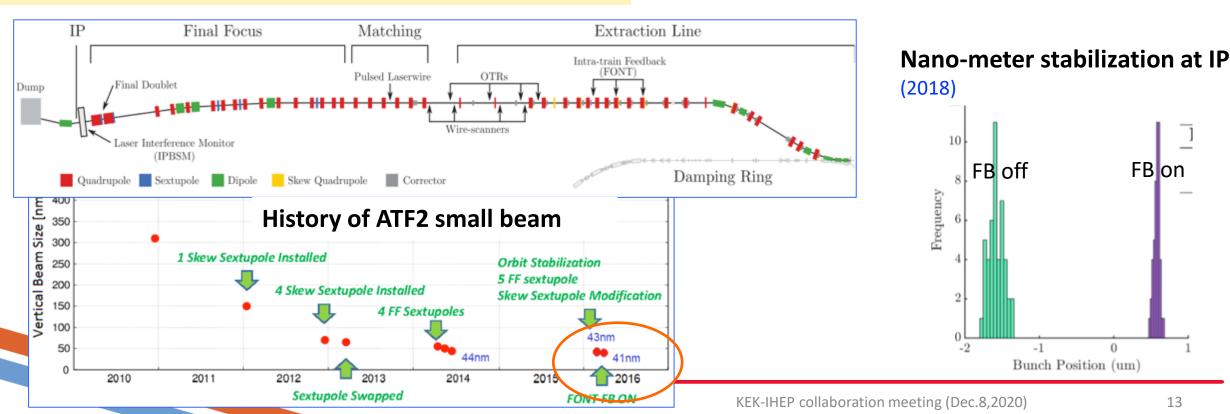


**Goal 1:** Establish the ILC final focus method with same optics and comparable beamline tolerances

ATF2 Goal: 37 nm  $\rightarrow$  ILC 7.7 nm (ILC250); achieved 41 nm (2016)

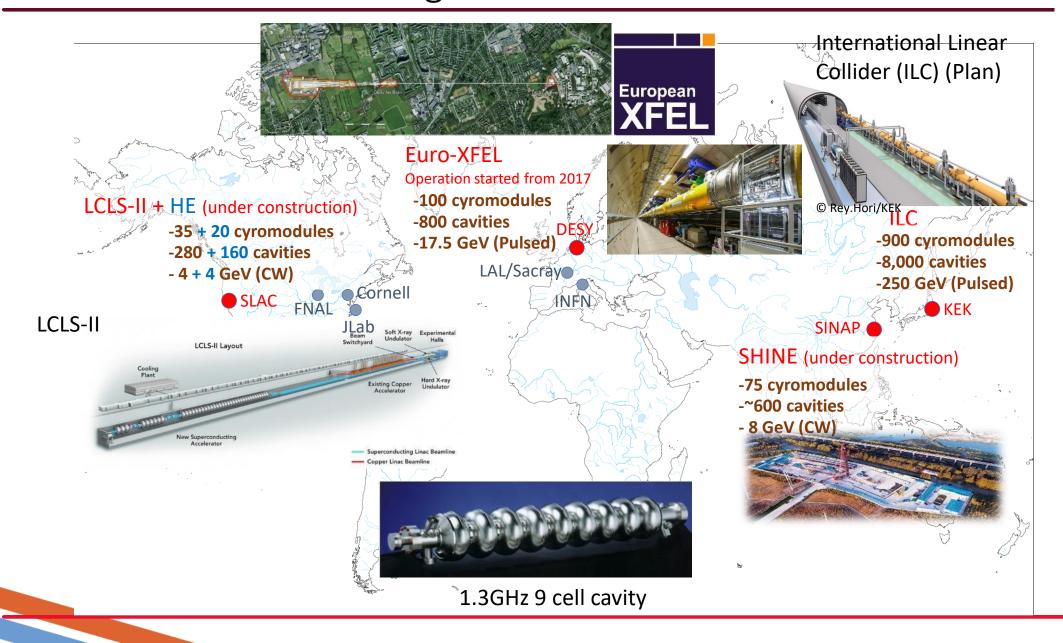
**Goal 2:** Develop the position stabilization for the ILC collision

- FB latency 133 nsec achieved (target: < 366 nsec)</p>
- positon jitter at IP: 106 → 41 nm (2018) (limited by the BPM resolution)



#### Worldwide large scale SRF accelerators



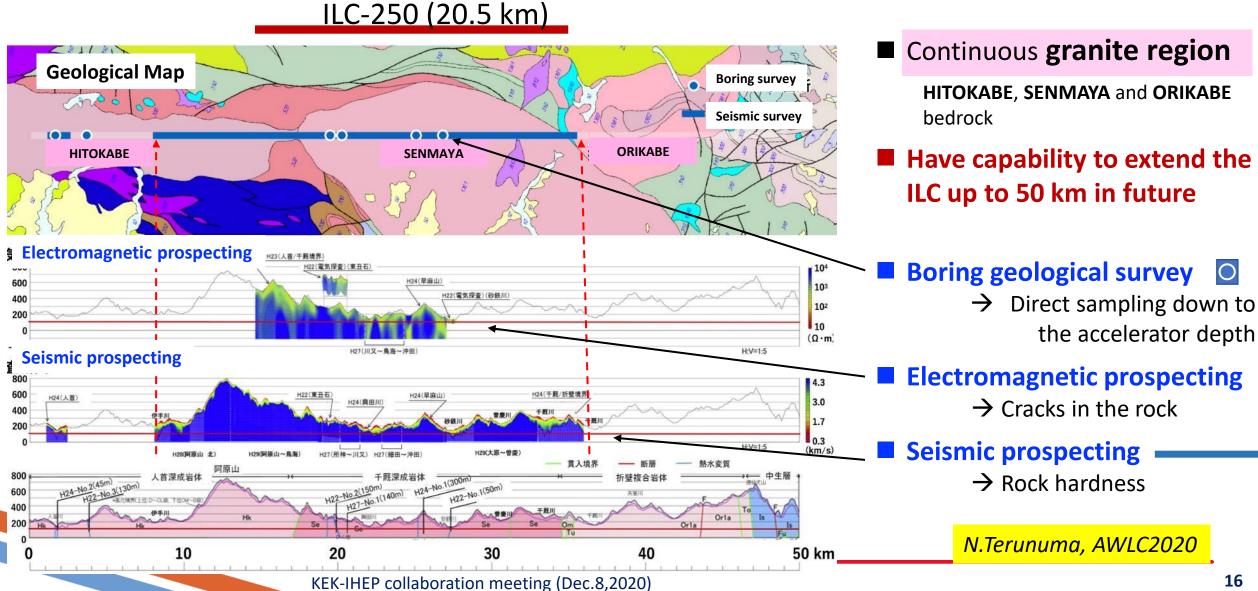




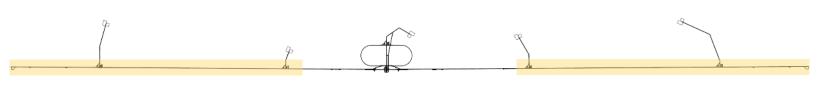
- *ILC250 accelerator overview*
- International Development Team (IDT)
- *ILC area systems* 
  - Sources
  - Nano-beam
  - SRF
- Civil engineering
  - Summary

## Geological Surveys for ILC: Kitakami Mountains



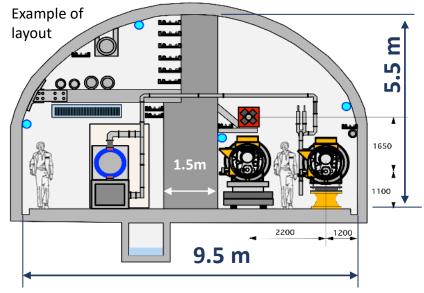


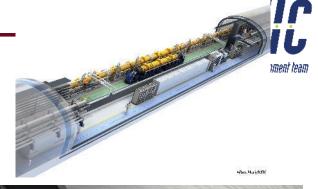
## Main Linac (ML) tunnel



- eRey.Hori/KEK
  - 66 kV distribution cables
  - Colling water pipes
  - Fan Coil Units
  - Low power and signal cables
  - RF klystrons and modulators
  - Electric Power Stations

- 15 km in (e+e-) total
- follow the geoid in vertical
- Kamaboko 9.5m X 5.5m
- 1.5m central radiation shield
- Further optimization will be done.







- ML Cryomodules
- RTML
- Low power and signal cables

N.Terunuma, AWLC2020

#### Damping Ring



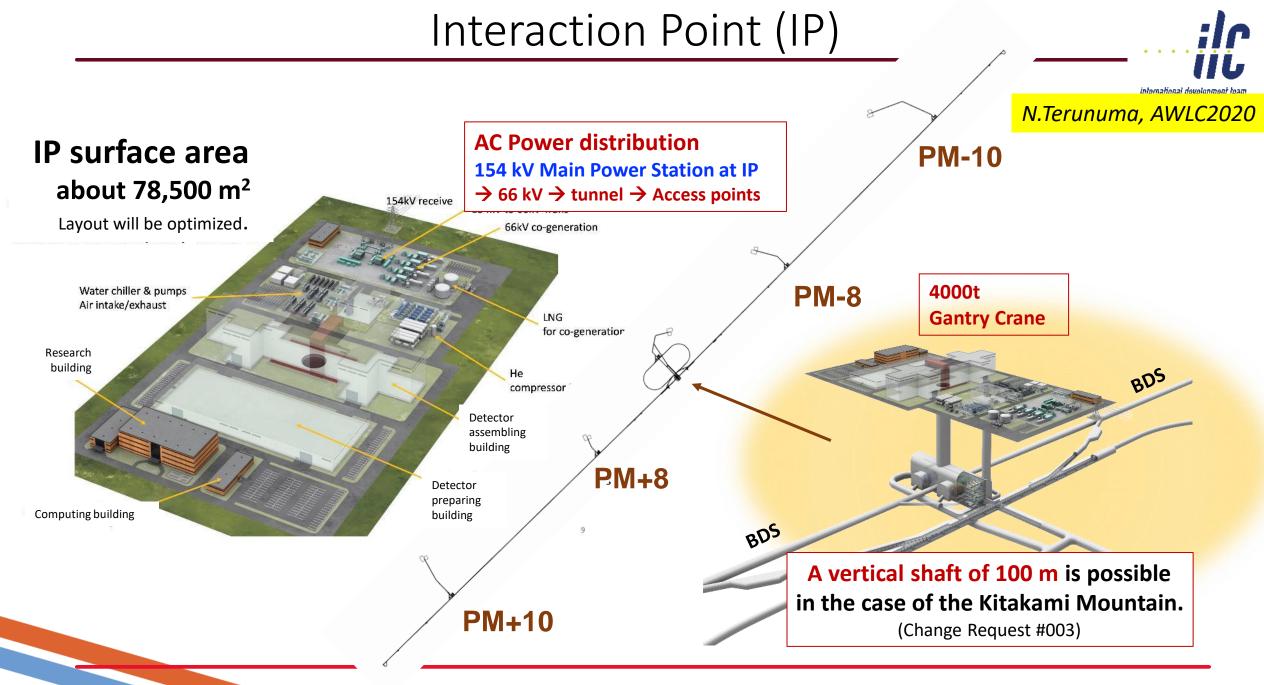


N.Terunuma, AWLC2020

- Start with two rings
- Arc section: single tunnel, no central shield.
- Straight section: Kamaboko with a central shield (3.5m in TDR).

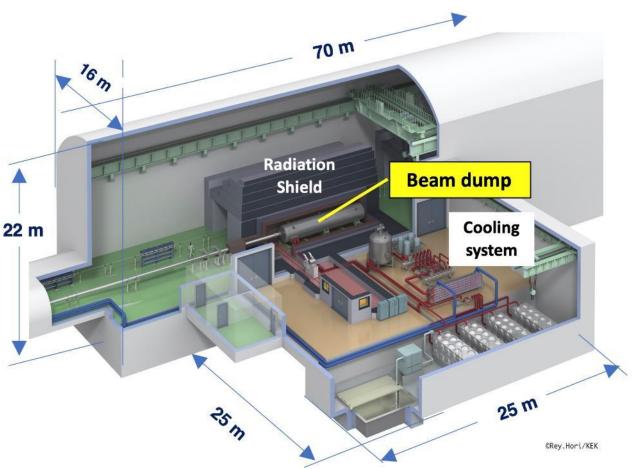
# Rey. Hori / KEK

#### 13 m **Arc Section** 4,000 3,500 5,500 **Straight Section** 6.5 m サービス側 加速器側 (Positron) 4.7 m **Electron ring** 6.9 **RF Cavity** 1,500 **Power** 2,500 **Positron ring** supplies



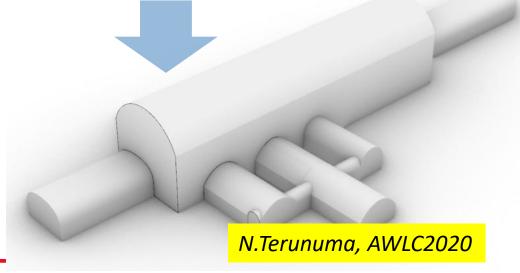
## Cavern for Main Beam Dump





#### **■** Three big caverns

- Two main beam dumps
- e- dump for undulator, low energy collision (5 x 5 Hz)
- The main beam dump has been designed for 1 TeV collisions.
  - 5 m thick concrete shield in all directions
  - 17 MW power cooling (wider utility hall)
  - ¼ volume of detector hall
- The civil engineering design is updating with experts from Industry (AAA).





- *ILC250 accelerator overview*
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  - Sources
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- Summary

#### Summary



- ILC250 accelerator is 20 km long e-/e+ collider for the Higgs factory.
- We assume 4-year preparation and 9-year construction.(now we are at pre-preparation phase (IDT))
- The ILC is upgradable in energy and luminosity.
- Preparation phase activities are
  - Technical preparation
  - Final engineering design
  - Planning and preparation of Hub lab.
  - Civil engineering survey
  - Human resources for ILC construction ...
- Key technologies at the ILC are superconducting rf (SRF) and nano-beam.
  - SRF technology has been widely adopted at XFELs such as European XFEL.
  - Nano-beam technology has been demonstrated at ATF hosted by KEK
- Civil Engineering study is on-going.



# Thank you for your attention